

広島大学21世紀COEプログラム  
テラビット情報ナノエレクトロニクス

成果報告書  
(2005年度要約版)

# 広島大学

ナノデバイス・システム研究センター  
先端物質科学研究科 半導体集積科学専攻

<http://www.rcis.hiroshima-u.ac.jp/21coe/>

2006年3月

# 目次

1 . COEの概要・目標	.....
2 . MOSトランジスタモデル HiSIM	.....
3 . 無線インタコネクタ技術	.....
4 . 連想メモリベース画像処理技術	.....
4 . 無線インタコネクタ三次元集積技術	.....
5 . 三次元集積プロトタイプの試作	.....
6 . 新構造トランジスタと集積化技術	.....
7 . 光電融合デバイスと量子デバイス技術	.....
8 . 教育システム	.....
研究業績リスト	.....
新聞発表	.....
研究者リスト	.....



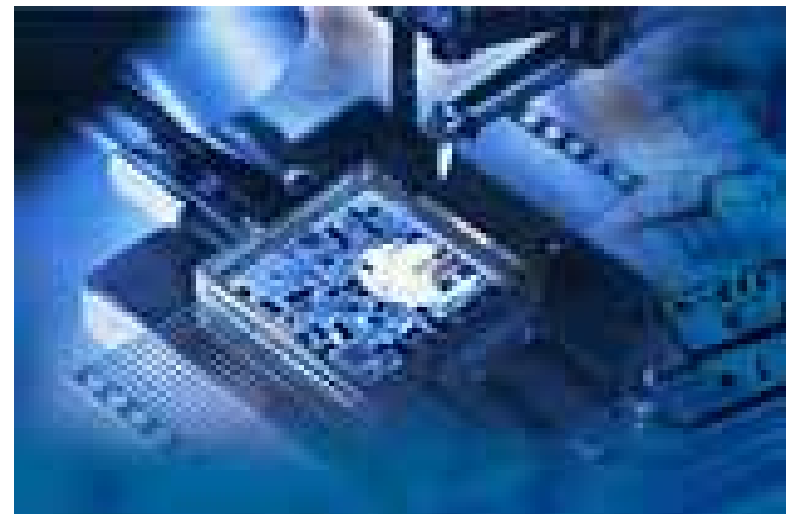
# COEの概要・目標

## 研究

- ・回路・モデル・デバイスの3領域を融合した新学問領域の形成
- ・三次元集積技術と学習・認識システムの基盤技術の構築

## 教育

- ・広い視野と実行力を備えた  
次世代のリーダの  
資質を持った博士研究者の育成



# 三研究領域と主要研究メンバー

## 回路・システム アーキテクチャ

1. RF・アナログ回路  
(岩田, 佐々木, 吉田)
2. 連想メモリベース、  
画像処理システム  
(マタウシュ, 小出)
3. 三次元集積画像  
認識システム  
(岩田, 佐々木)

## デバイス モデリング

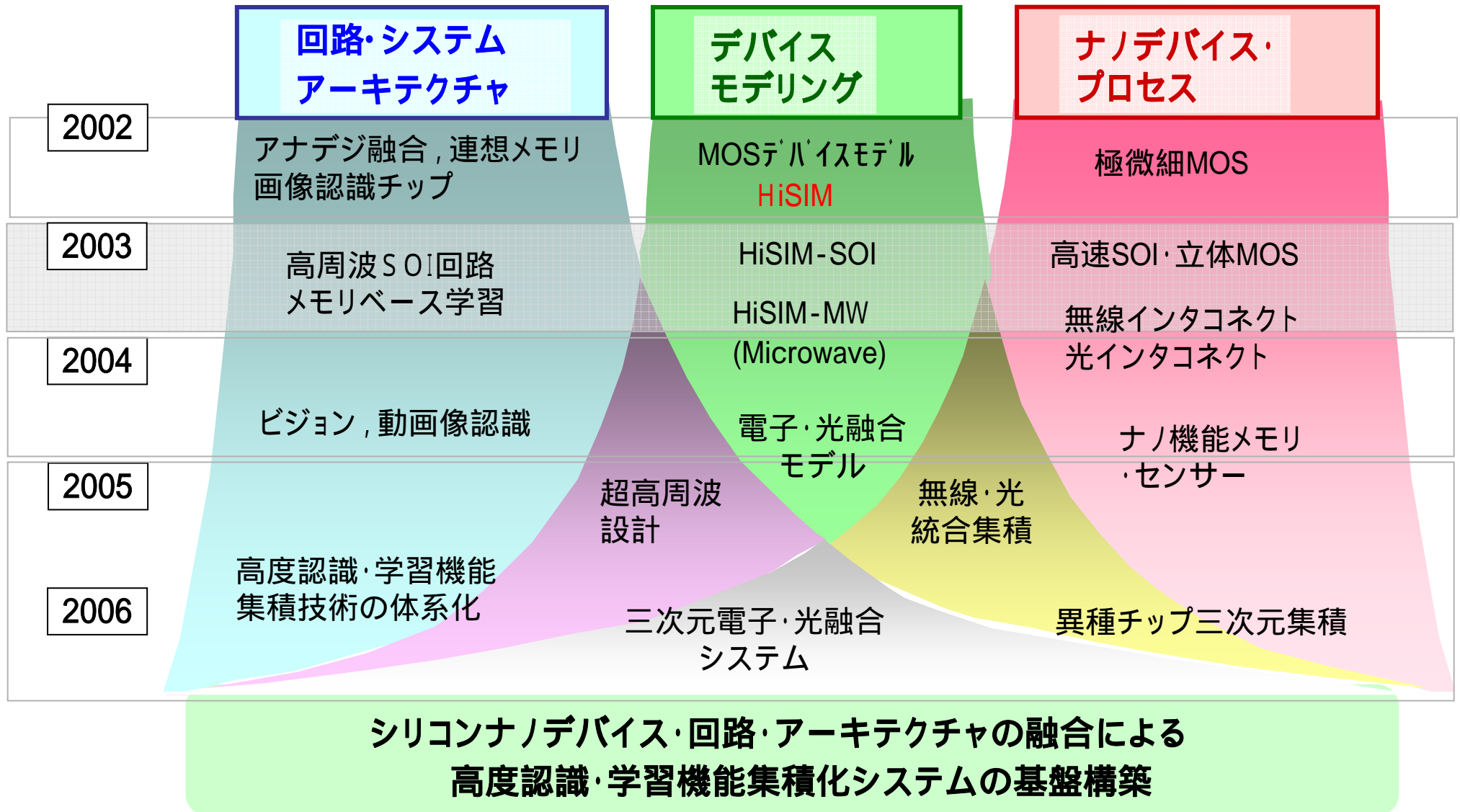
ドリフト・拡散物理に  
基づくデバイスモデル  
*HiSIM*  
電子光融合デバイス  
三次元MOS  
(三浦, 江崎,  
マタウシュ)

## ナノデバイス・ プロセス

1. 微細化基盤技術  
(芝原, 中島, 宮崎)
2. 微細SOIデバイス  
(角南, 三浦)
3. ナノ機能メモリ  
(宮崎, 東, 村上)
4. 無線インタコネク  
(吉川, 佐々木)
5. 光インタコネク  
(横山, 三浦)

ポスドク研究員: 10名、ドクター学生: 16名

# 拠点形成計画 (3本柱の研究領域と融合)



# 2008年の研究到達点

1. テラビット情報処理三次元集積システム (3DCSS) の基盤技術  
2種の無線方式によるテラビット・チップ間通信の実現  
3D通信プロトタイプでTbit通信性能を実証
2. 3DCSSを応用した高度な学習・認識システム基盤技術  
人間より高速なマルチオブジェクト認識システムの基盤技術  
試作チップを用いたプロトタイプでTbit情報処理の原理を実証
3. HiSIMモデル: 国際貢献と回路・デバイス融合技術の進展
4. 微細デバイス技術: Tbit情報処理実現の基盤技術

## テラビット情報(処理)の定義

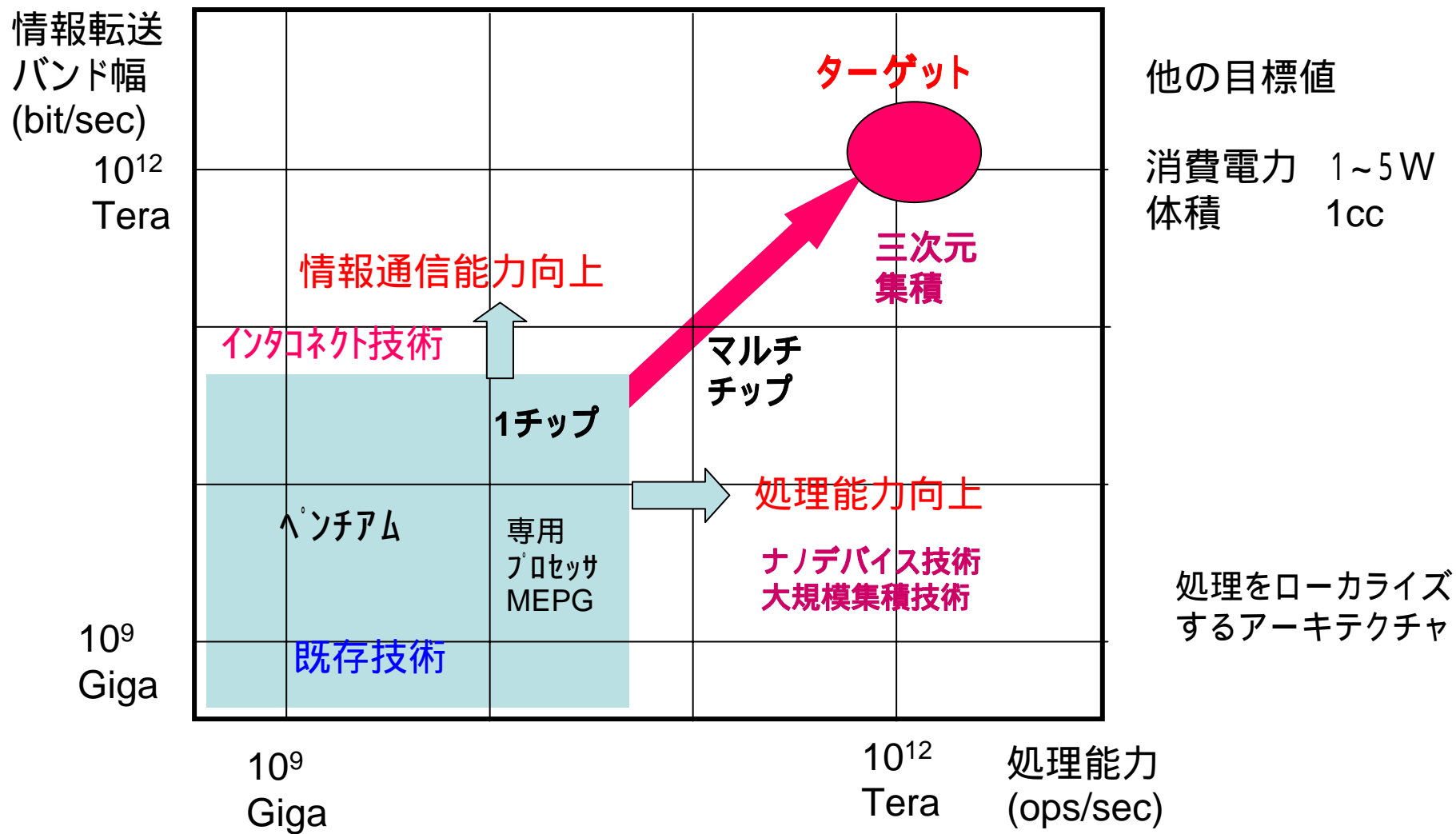
Tops情報処理能力 / Tbps情報転送レートを実現し,  
人間より高速な視認機能を実現する

情報処理能力 Tops= 1Gops x 1000 Proc. ~ 10Gops x 100 Proc.

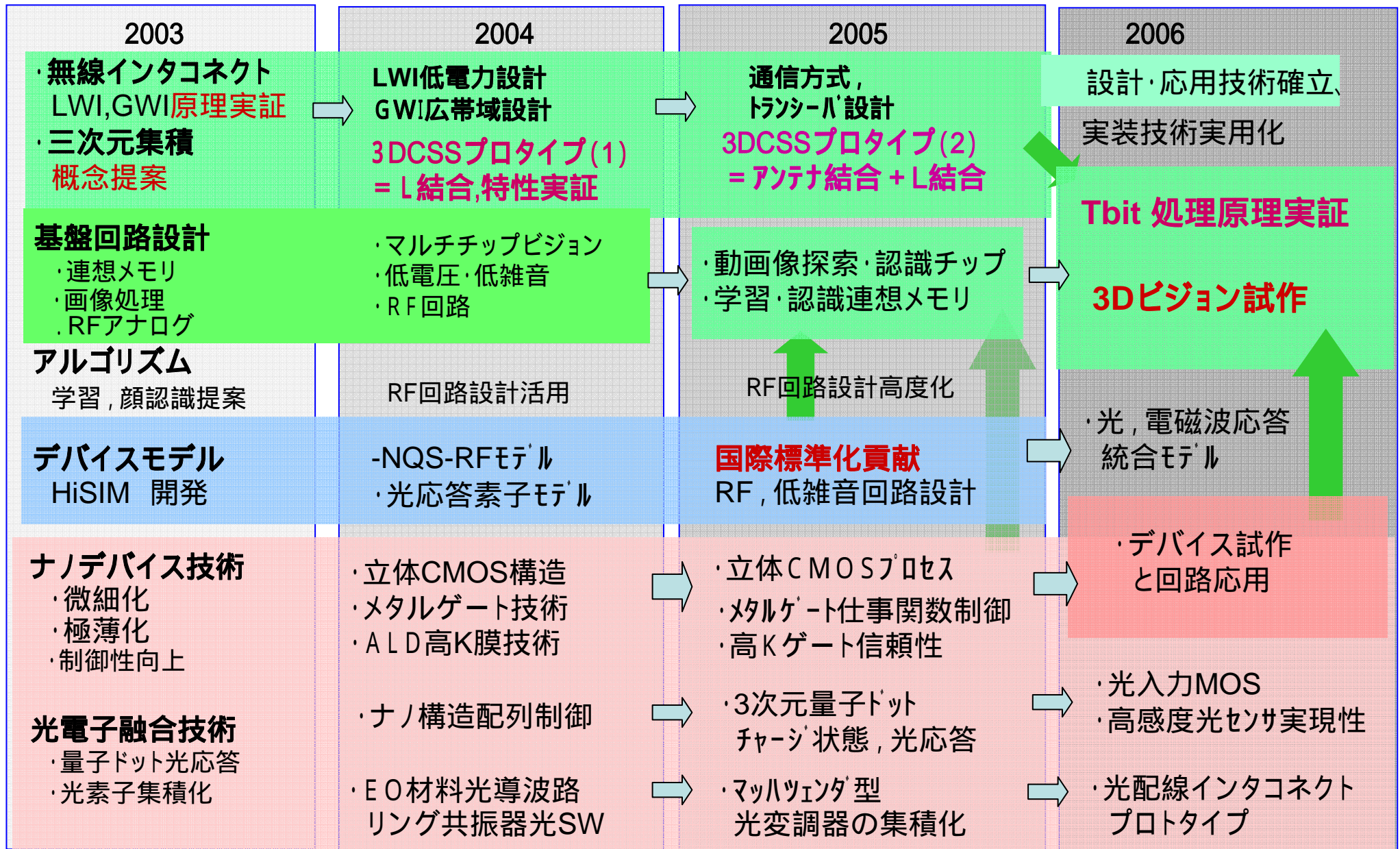
情報転送能力 Tbps=1Gbps x 100CHx 10chip ~ 5Gbps x 20CH x 10chip



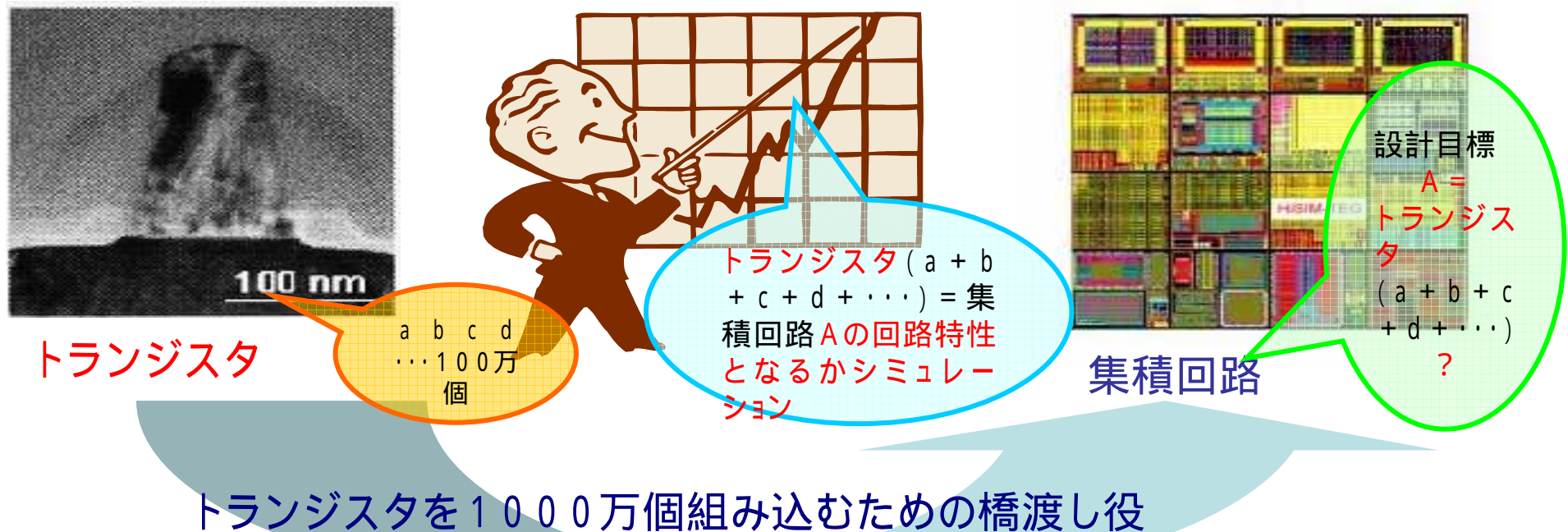
# 三次元集積テラビット情報処理のターゲット



# COEのゴールへの道筋



# MOSトランジスタのモデル：HiSIM



## 表面ポテンシャルモデル(HiSIM)が優れている点

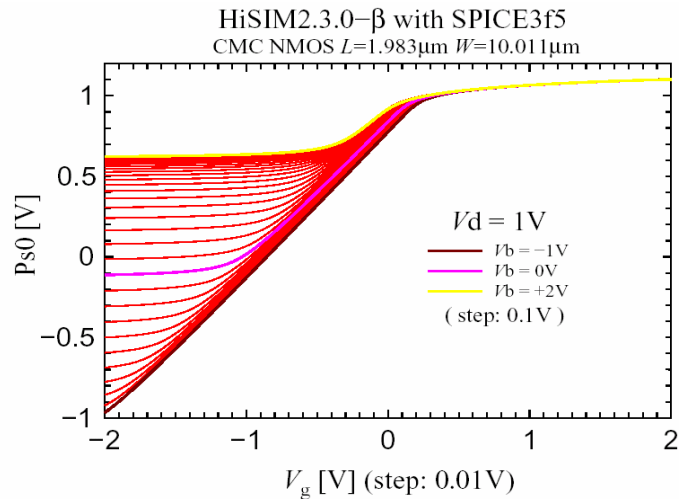
- (1) 計算時間が短い
- (2) 表面ポテンシャル(モデルの核)が正確
- (3) モデルパラメタのスケールリングが可能
- (4) 技術の変化に対応
- (5) ノイズ特性の予測が可能
- (6) RF回路シミュレーションが容易
- (7) Multi-Gate MOSFETへの拡張が容易

HiSIM: Hiroshima  
University STARC IGFET

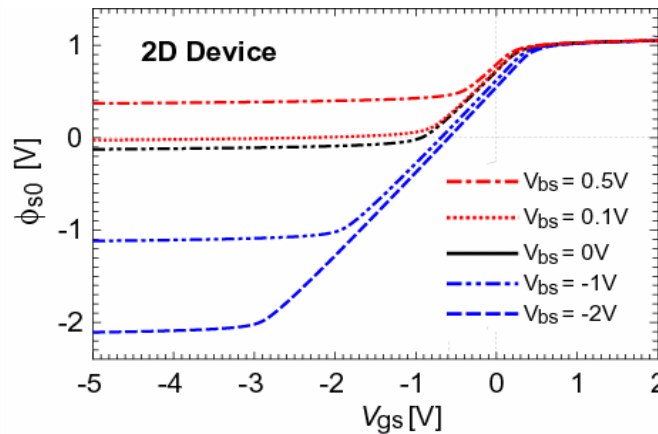
# HiSIMがPSPより優れた点

## (2) 表面ポテンシャル(モデルの核)が正確

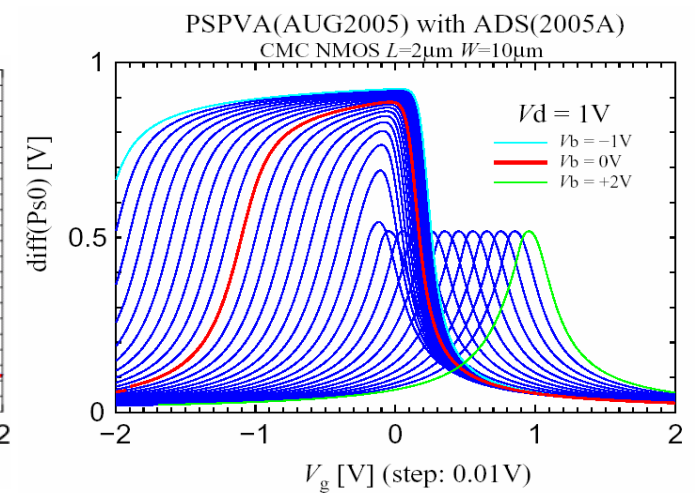
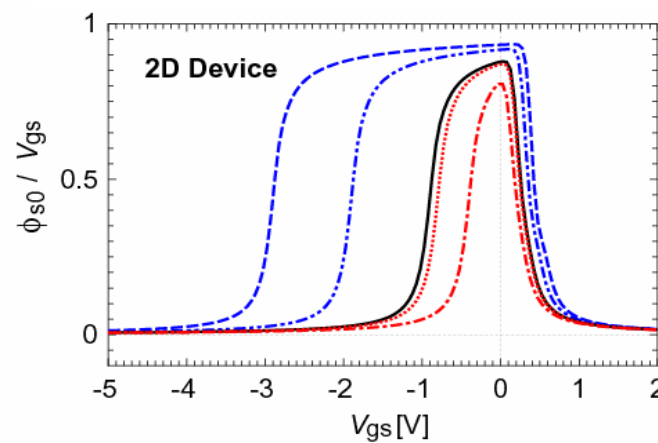
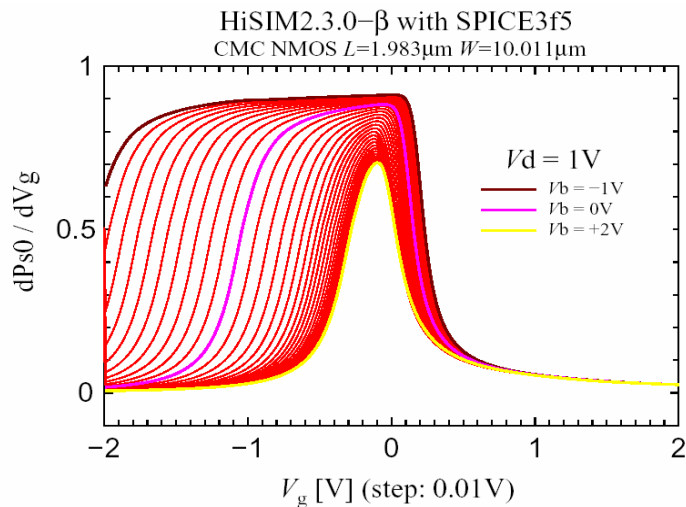
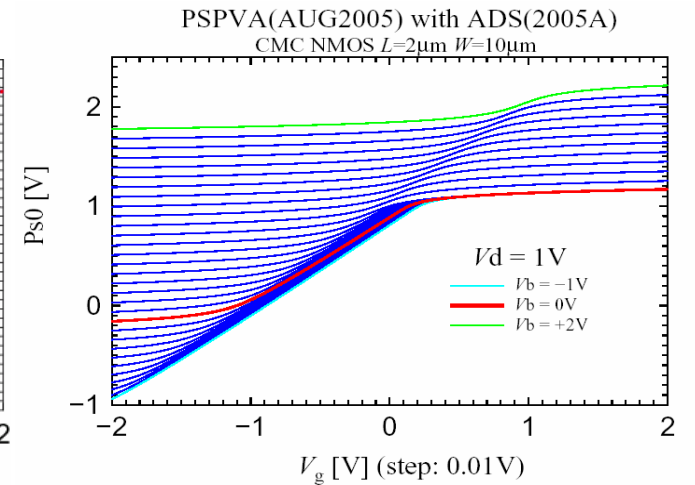
### HiSIM



### 2Dデバイスシミュレーション



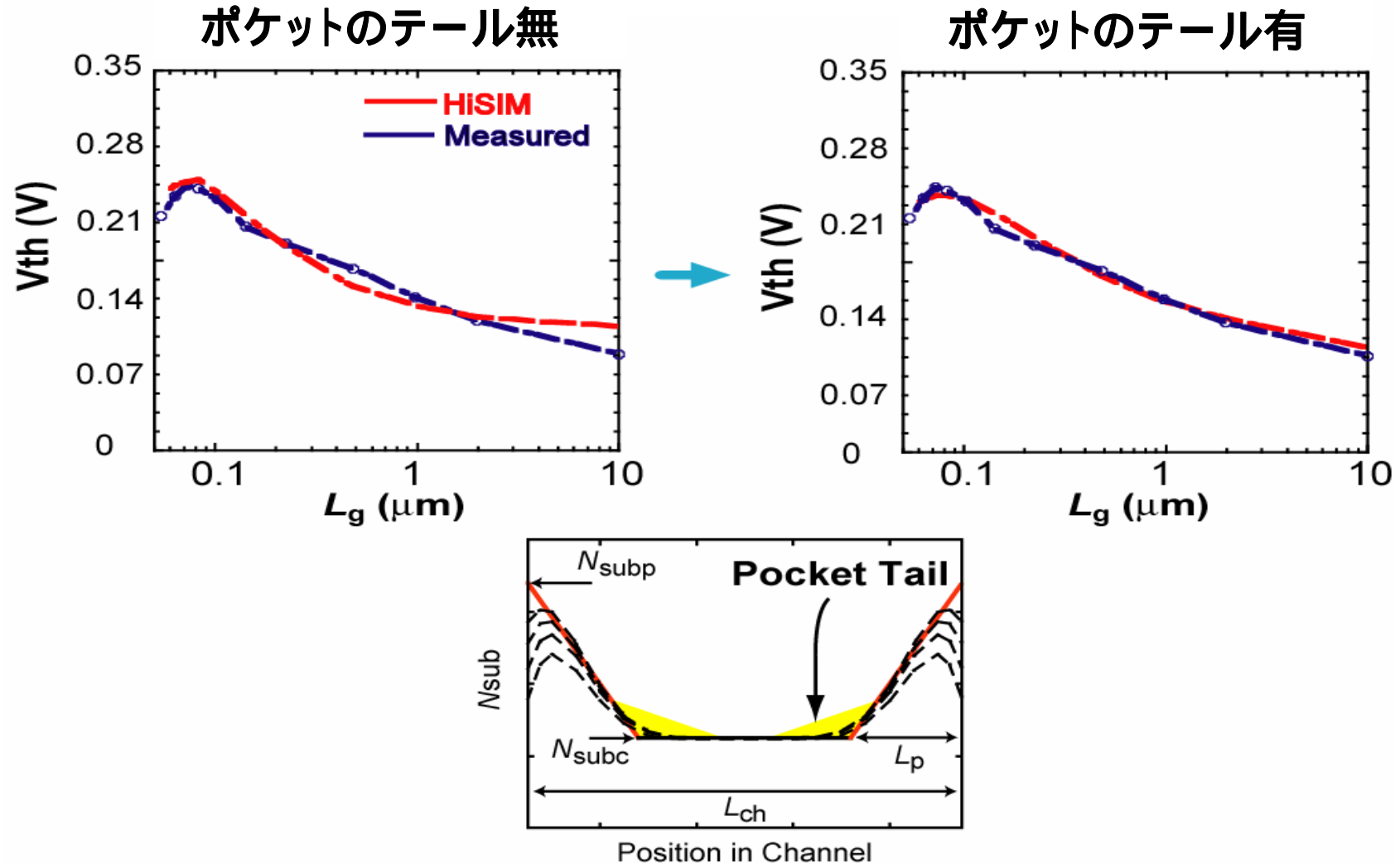
### PSP



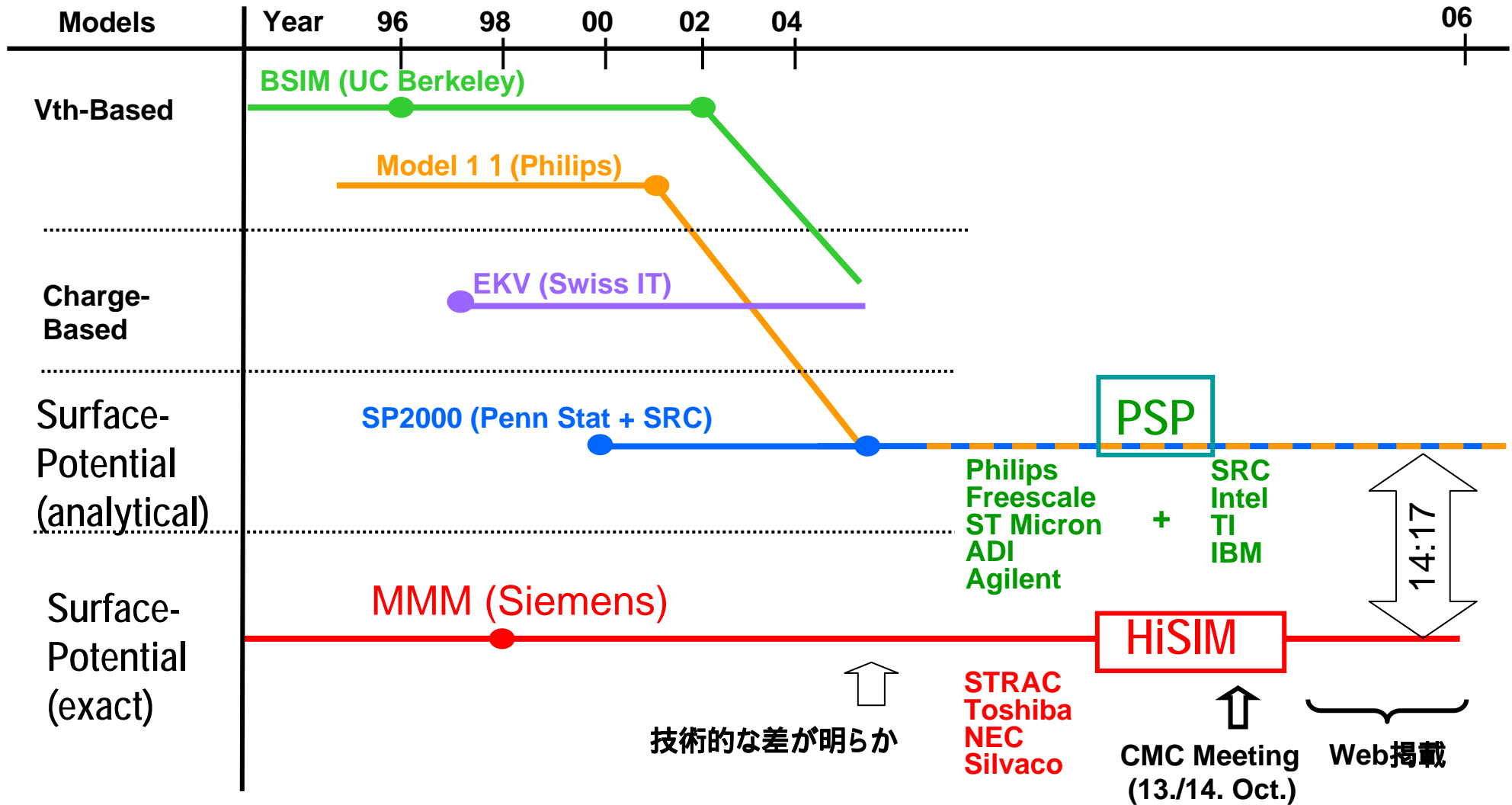
HiSIMは2Dデバイスシミュレーション結果と同じ

# HiSIMがPSPより優位な点

## (4) デバイス技術の微細化に対応した予測が可能



# 次世代MOSモデル国際標準化活動

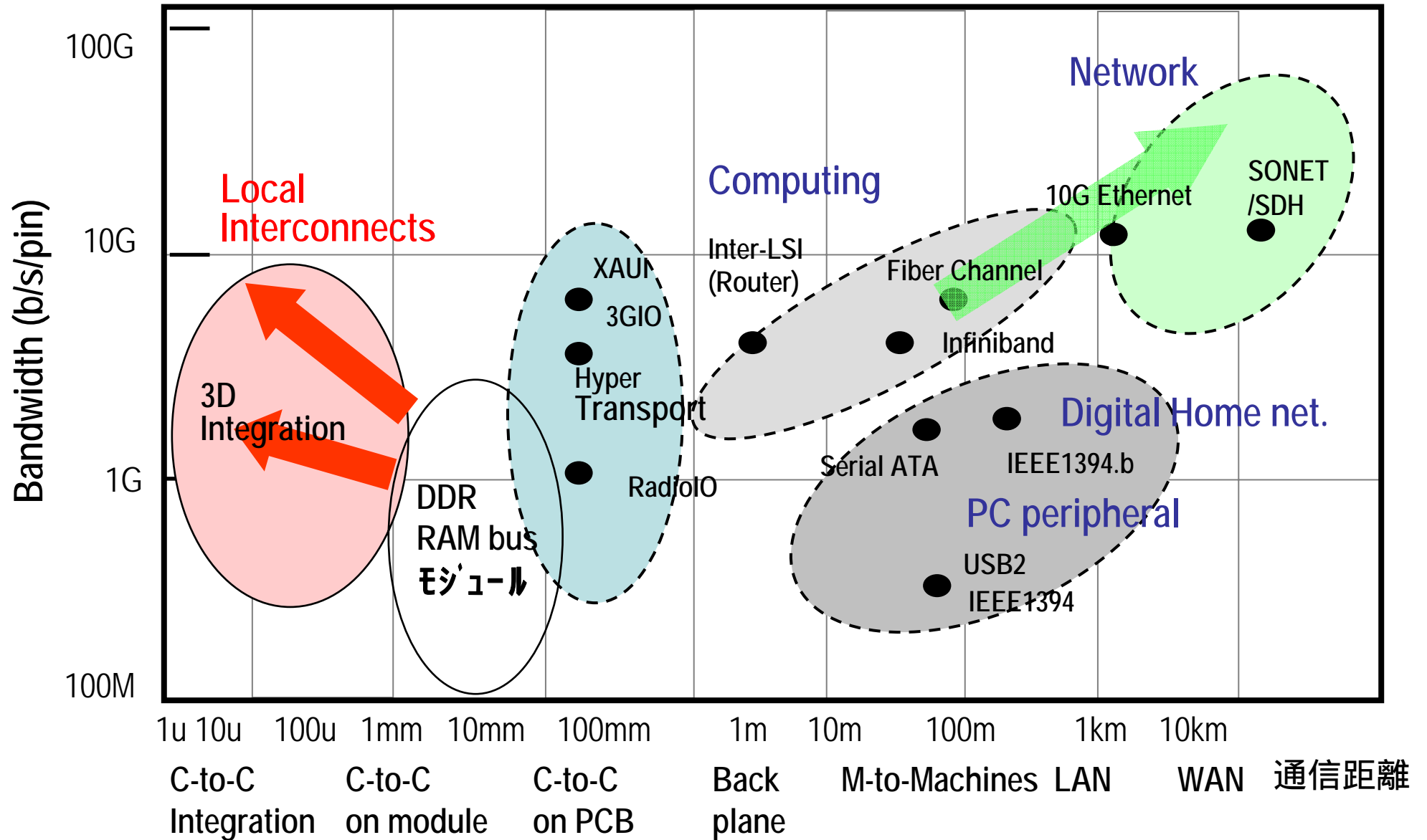


# 無線インタコネクタ技術

## 通信と集積技術の融合

1. 集積化アンテナを用いたチップ間無線インタコネクタ
  - ・周波数20GHzの正弦波信号のSiチップ間送受信を実証
  - ・周波数3GHzのガウシアンモノサイクルパルスで送受信を実証
  - ・UWB方式送受信回路を設計して、通信特性評価
  - ・10チップにわたる *GW: Global Wireless Interconnect* の実現見通し
2. 集積化インダクタを用いた隣接チップ間無線インタコネクタ
  - ・インダクタ共振現象を利用した、高速・低電力通信回路を考案
  - ・テストチップ試作・評価により 1 Gbps (@0.84mW) の通信を実証
  - ・低電力化、小面積化により *LWI: Local Wireless Interconnect* の実現見通し

# 極短距離インタコネクションの位置づけ





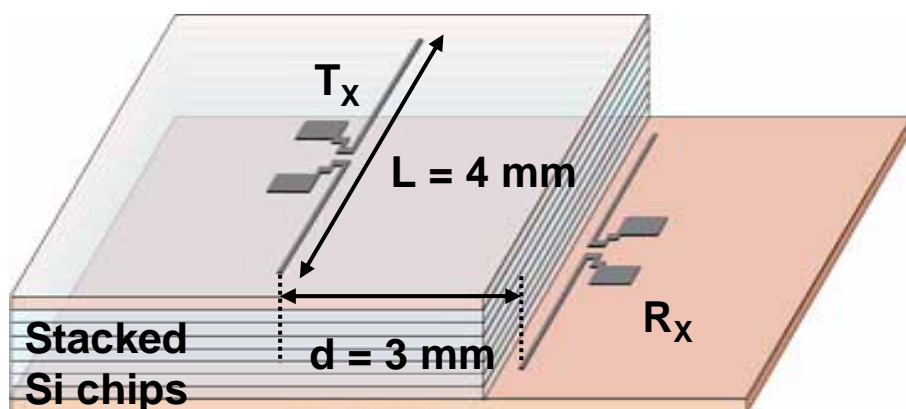
# インタコネク技術の適用領域

## 三次元集積・積層実装

	チップ内	チップ間	PCB, ボード間, 装置間
電気 インタコネク	多層配線 伝送線路	ボンディングワイヤ 貫通ビア + バンプ	PCB伝送線路, ケーブル: 同軸, フラット
無線 インタコネク		誘導結合 (L) 短距離 静電結合 (C) 極短距離 電磁波結合 (アンテナ) 長距離	
光 インタコネク	集積化光素子, 導波路	光配線基板	光ファイバー

# 集積化アンテナによるUWB信号伝送

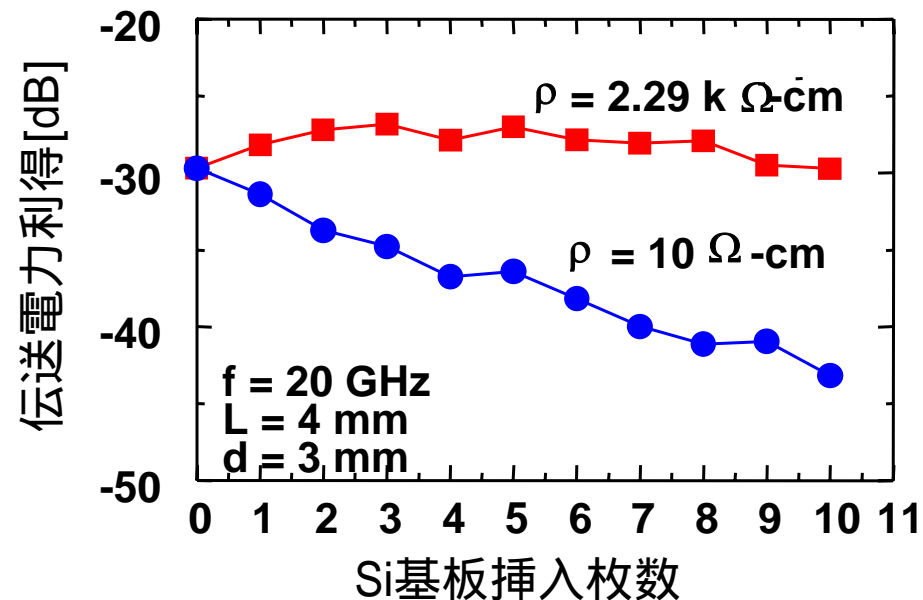
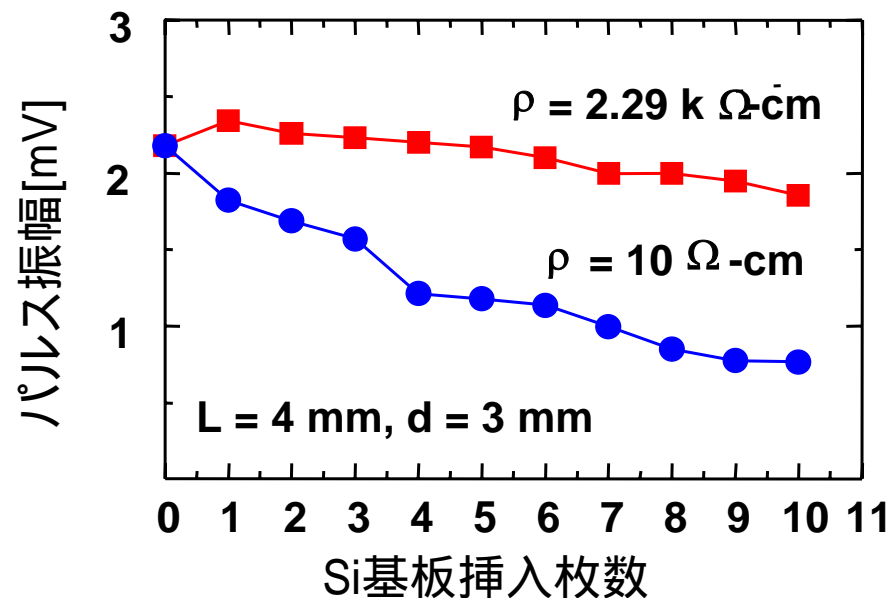
Si基板を通して20GHzのパルス電磁波が伝搬し、UWB通信ができることを実証。無線三次元集積におけるグローバル無線インタコネクションの基礎データを取得。



Siチップ積層構造

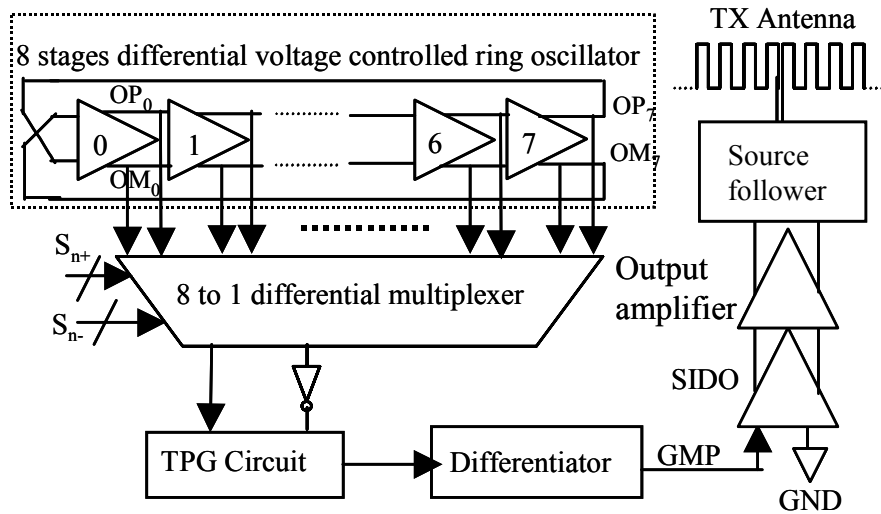
## 信号減衰率のSi基板抵抗率依存性

- 4.9 dB/mm (  $\rho = 10 \ \Omega\text{-cm}$  )
- 0.4 dB/mm (  $\rho = 2.29 \text{ k } \Omega\text{-cm}$  )

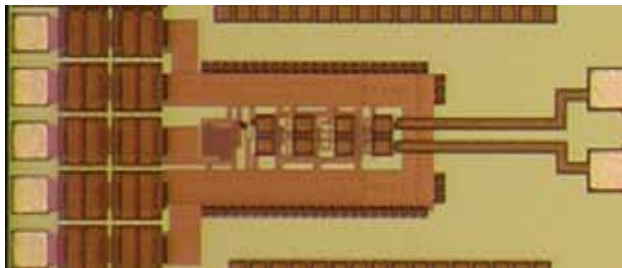


# Siチップ間UWB送信回路 / 受信回路

## ガウシアンモノサイクルパルス送信回路

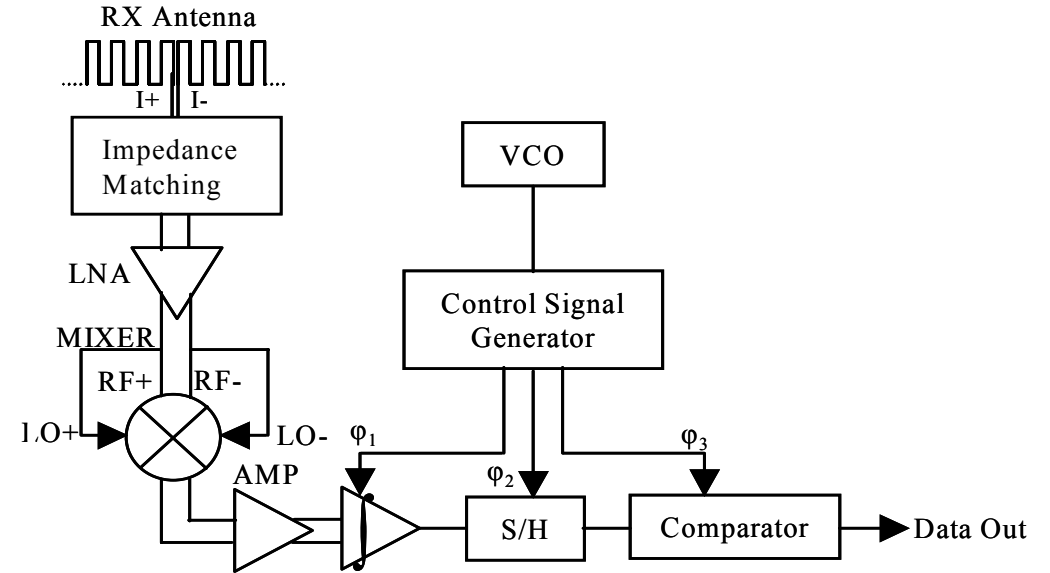


パルス幅	0.46ns ( $f_c=2.17\text{GHz}$ )
面積	0.03mm <sup>2</sup>
消費電力	21.6mW
データレート	1.16Gbps

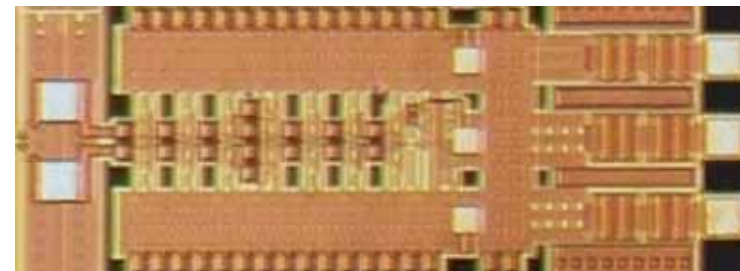


国際会議発表 Symposium on VLSI Circuits 2006

## UWB信号の受信復調回路

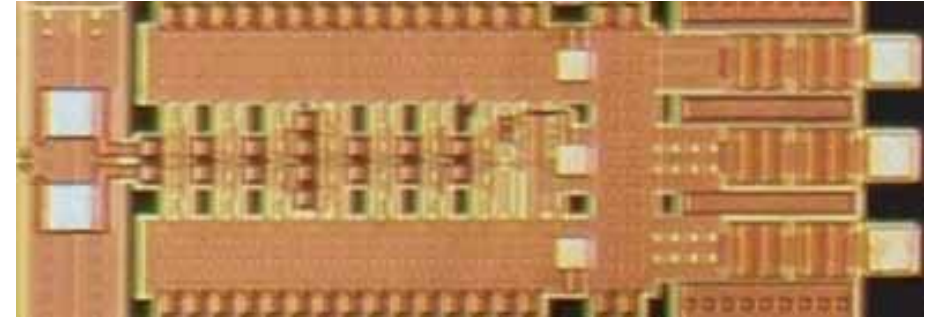
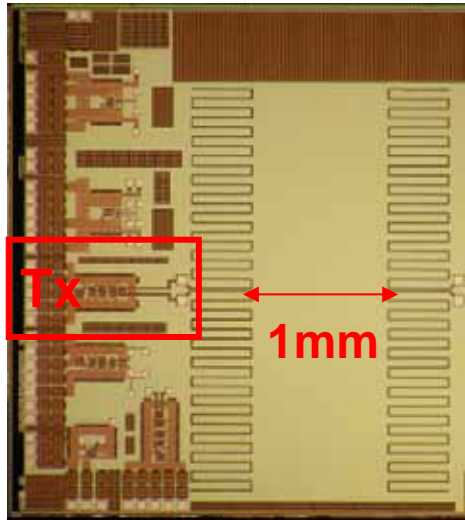


3dB 帯域幅	3GHz at $f_c=3\text{GHz}$
面積	0.61mm <sup>2</sup>
消費電力	32mW
復調レート	250 ~ 400Mbps

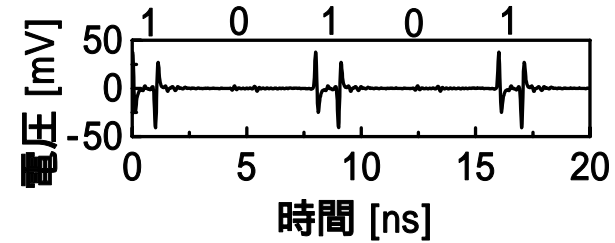


N. Sasaki, et al., IWUWBT 2005

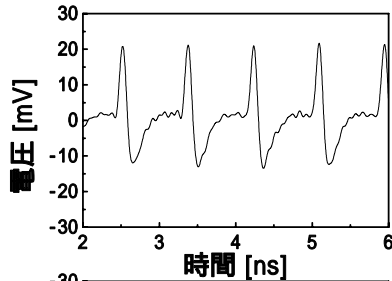
# Siチップ間UWB送信回路 / 受信回路



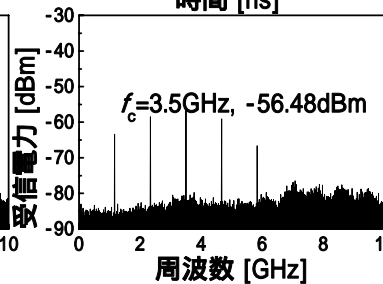
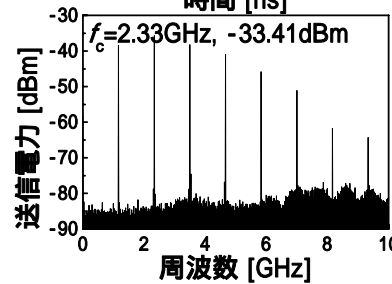
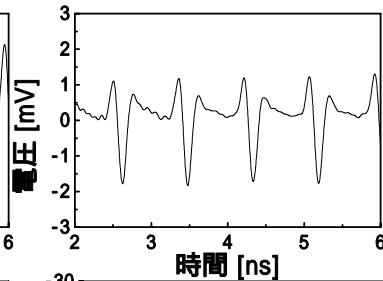
入力  
(GMP)



送信波形

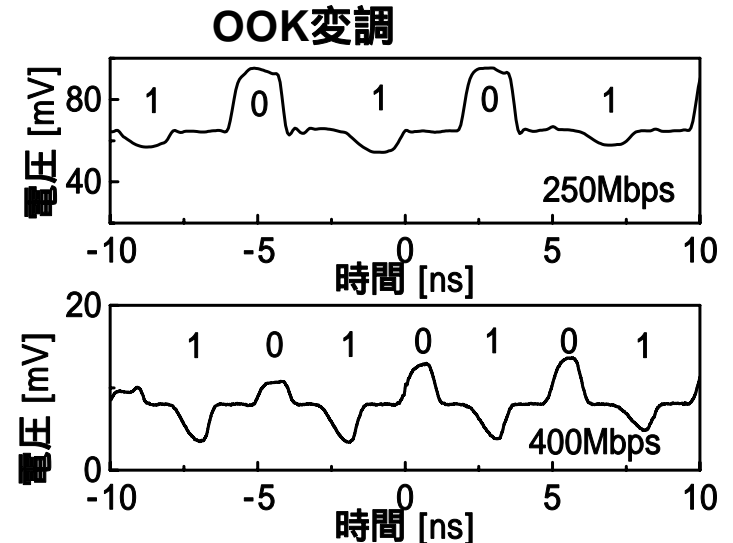


受信波形



GMPのオンチップ生成、送信に成功

出力復調  
データ



$V_{pp} = 63\text{mV}$ のGMPを復調。データレート: 400Mbps

# 無線インタコネクタ技術

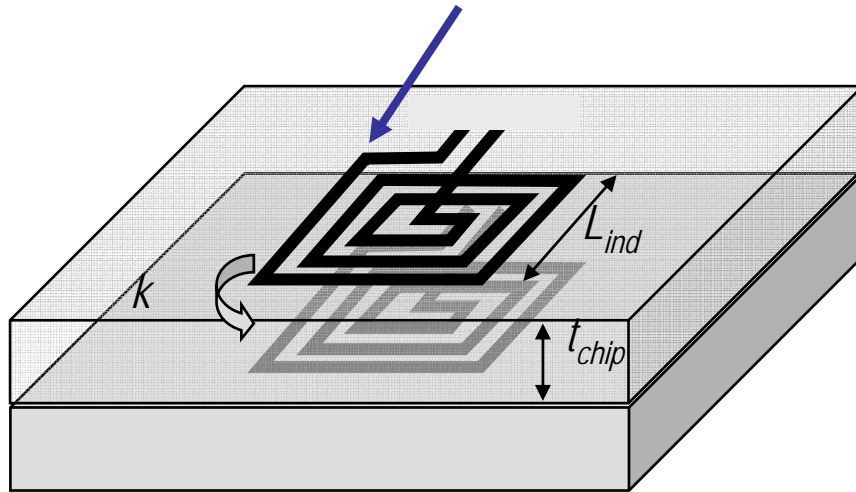
## 通信と集積技術の融合

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2. 集積化インダクタを用いた隣接チップ間無線インタコネクタ
  - ・インダクタ共振現象を利用した、高速・低電力通信回路を考案
  - ・テストチップ試作・評価により 1 Gbps (@0.84mW) の通信を実証
  - ・低電力化、小面積化により *LWI: Local Wireless Interconnect* の実現見通し

# インダクタ共振による無線インタコネク ト LWI

スパイラルインダクタでカップリング  
LC共振特性の利用

スパイラルインダクタ



Si 基板

3Dカスタムスタックシステム  
大規模なシステム  
高機能なシステム

現在の3次元集積システム  
チップ間配線が複雑  
高度な位置合わせが必要  
内部チップの放熱が困難

# オンチップ・スパイラル・インダクタ

CMOSプロセスの多層配線を実現可能

自己共振周波数  $f_{self} = \frac{1}{2\pi\sqrt{LC}}$

Q値(振幅の大きさ)  $Q_{LC} \propto \sqrt{\frac{L}{C}}$

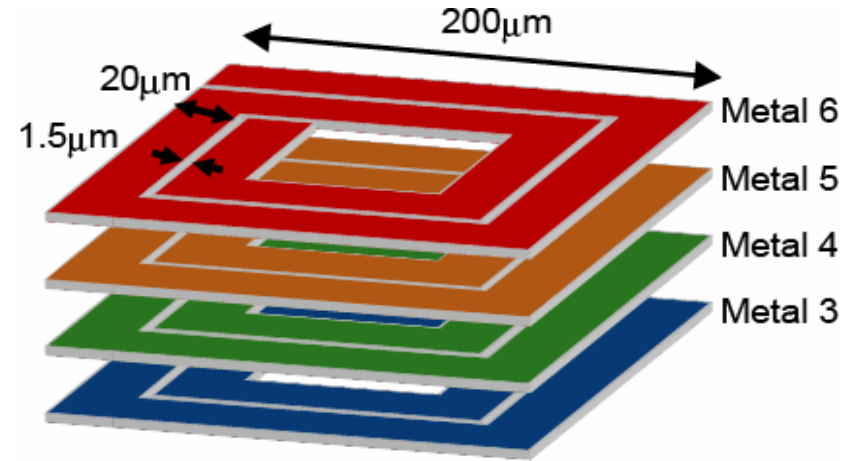


図 スタック型インダクタ

Qを下げずに共振周波数を下げる



インダクタンスの増加



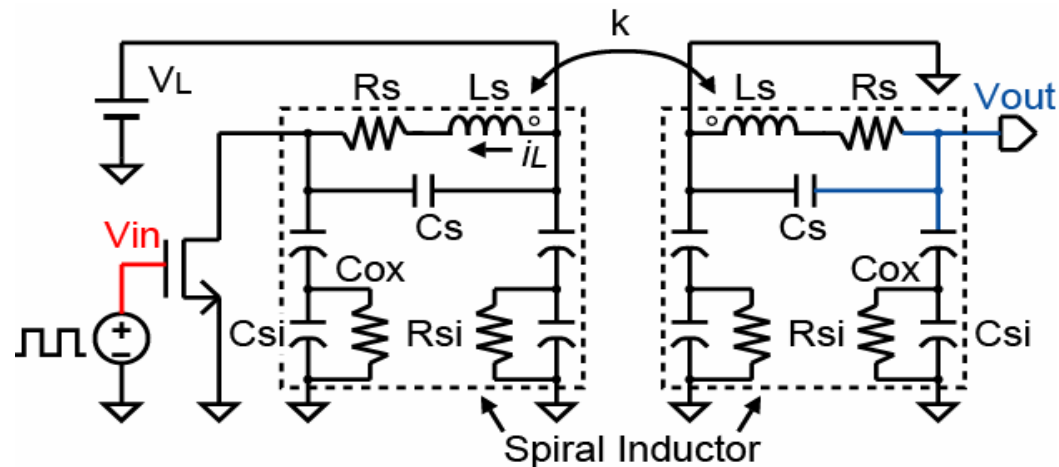
多層配線を利用し、  
スタック型インダクタを作成

表 インダクタパラメータ

Ls	17nH	Csi	39fF
Cs	95fF	Rsi	920
Rs	19	k	0.11
Cox	180fF	-	-

# 低消費電力データ転送の実現

共振現象を利用したインダクタ結合により低消費電力化



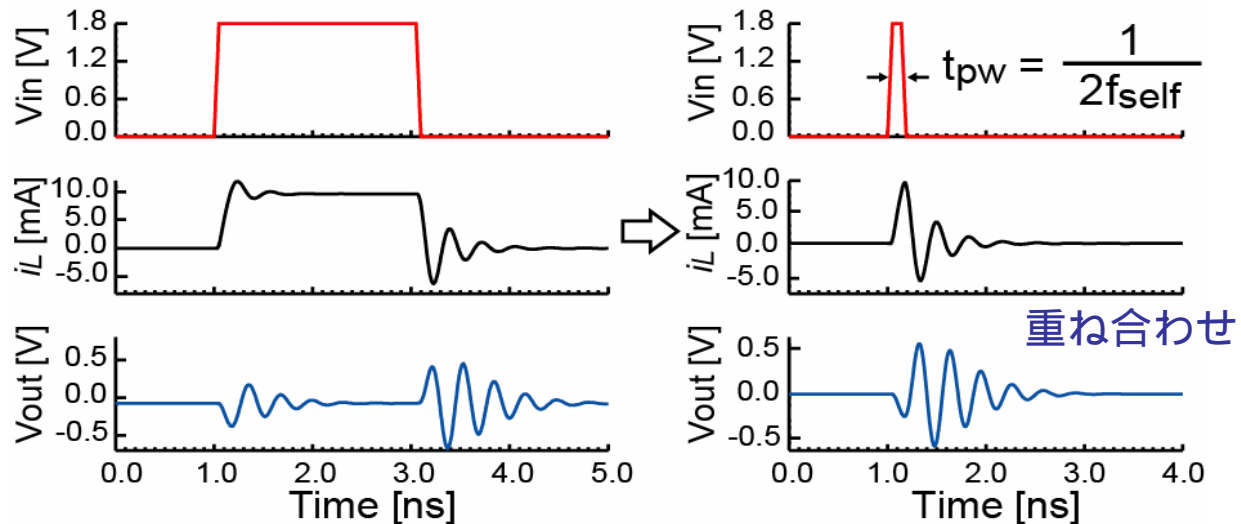
0.18um CMOS テクノロジ

パルス幅の下限:

100 ~ 150ps

自己共振周波数:

3.3 ~ 5.0GHz



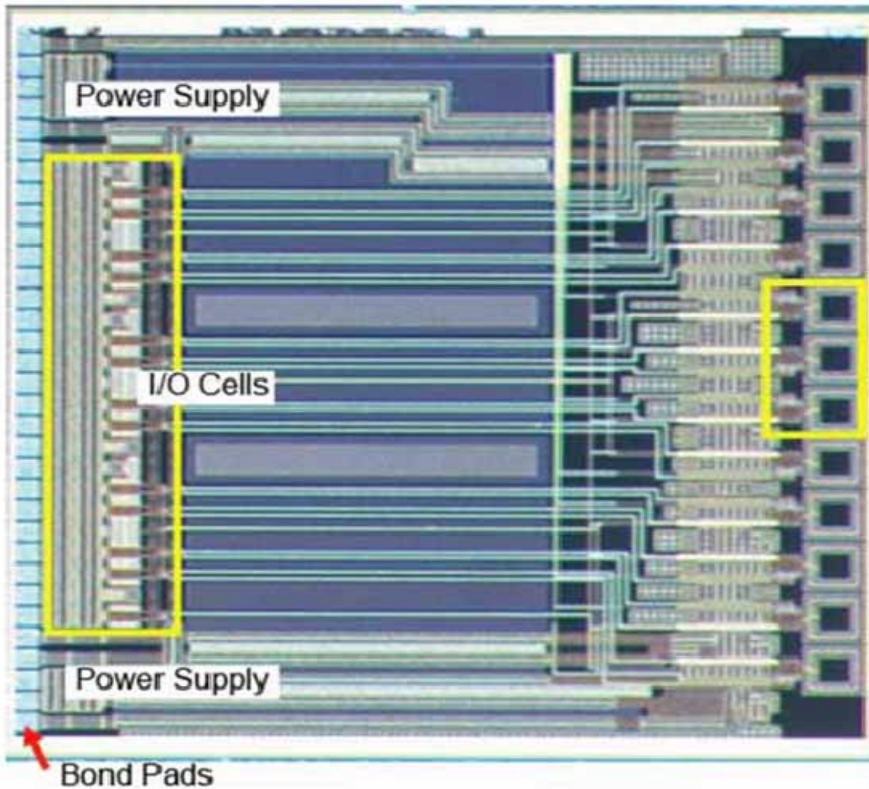
自己共振周波数を  
パルス幅に合わせる  
そのため、共振周波数を  
下げることが必要



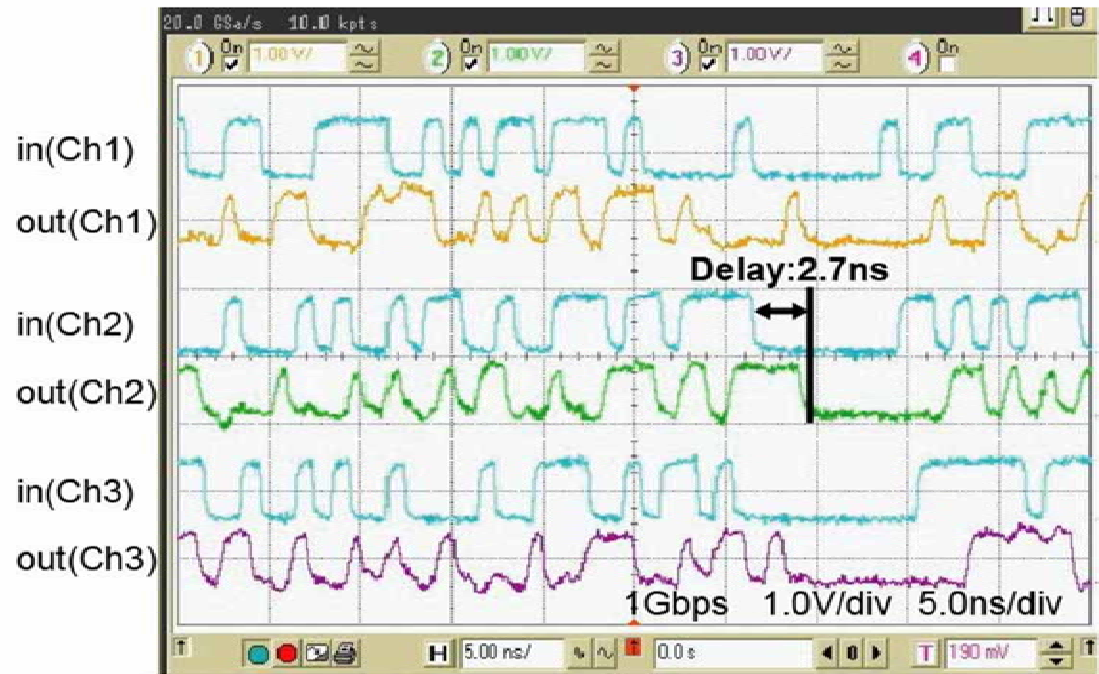
# LWIテストチップ

ビットレート1Gbpsを0.84mWで実現

測定波形 誤り率 $10^{-10}$



0.18um CMOS テクノロジ  
MIM Cap Metal : 6層  
電源電圧 : 1.8V  
インダクタサイズ : 200um x 200um  
チップサイズ : 3.0mm x 3.0mm



国際会議発表:  
Symposium on VLSI Circuits 2005

# パッチアンテナを搭載した短距離無線回路

CMOS RF回路技術

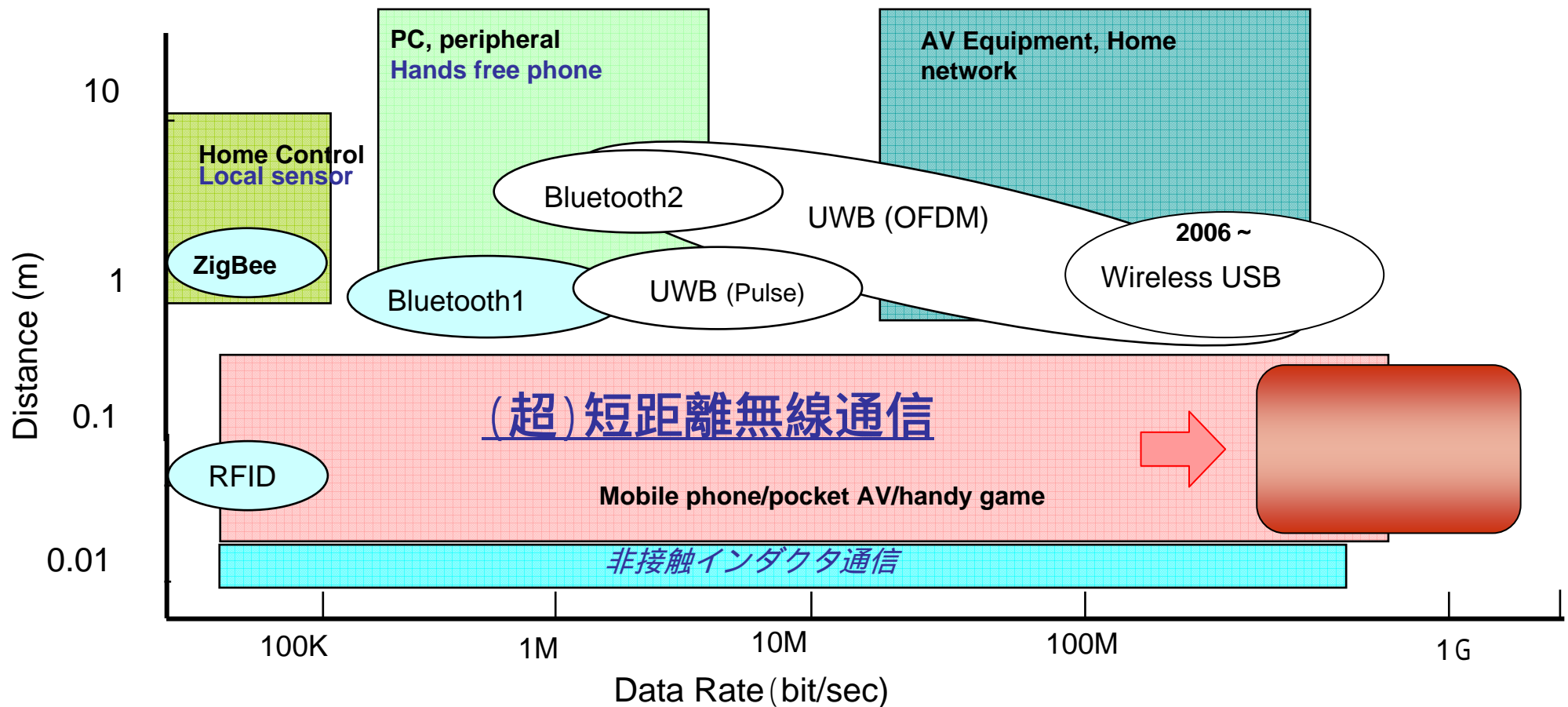
微細CMOS ミリ波帯

アーキテクチャの単純化

単一ブロックにRF機能の複合化

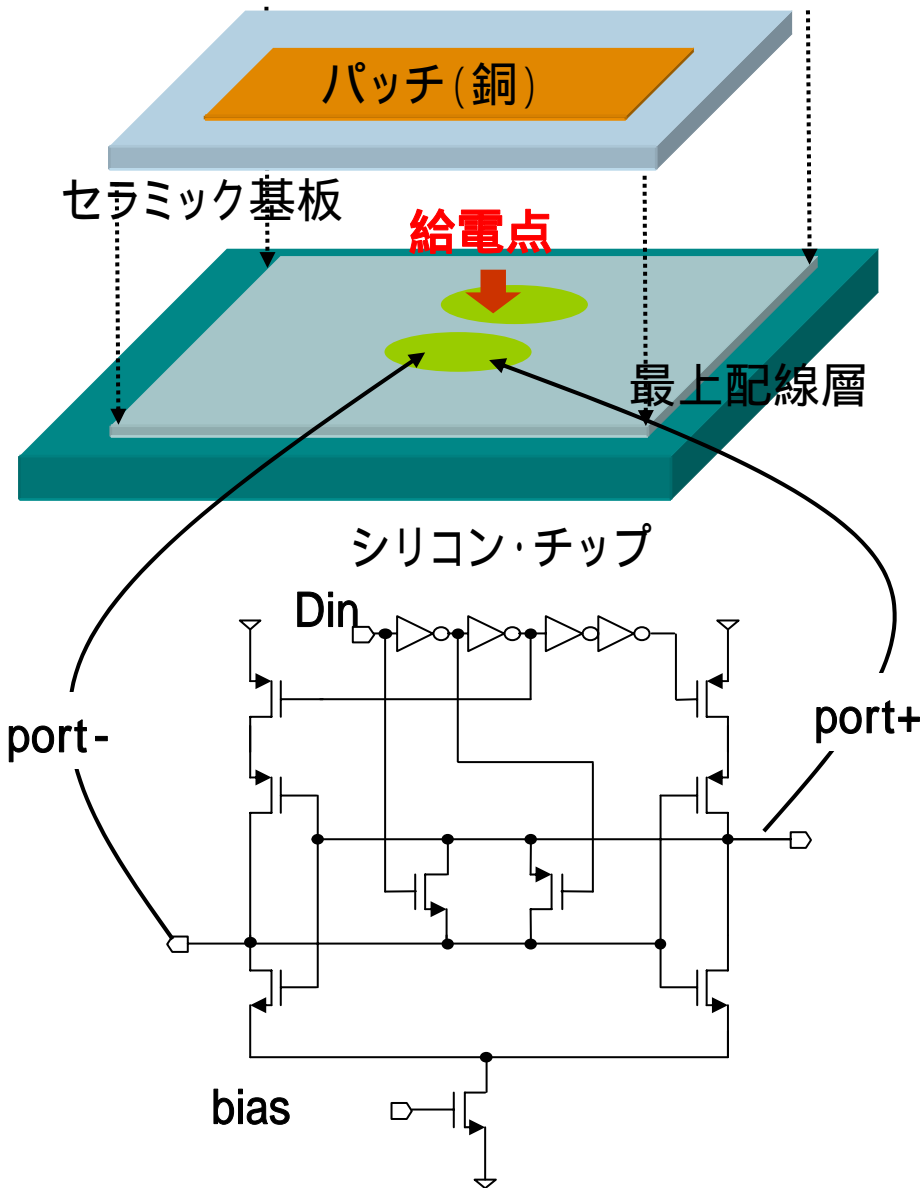
アンテナとICチップの一体化

アンテナを積層化共振器として利用



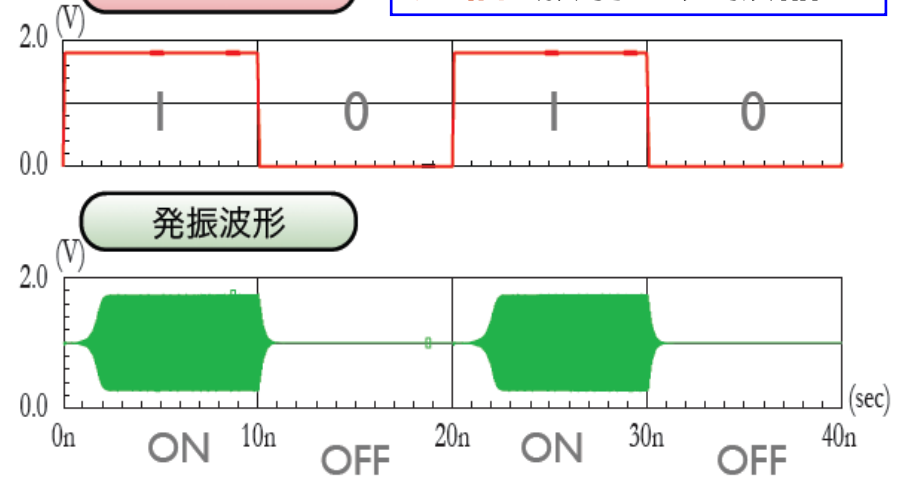
# パッチアンテナを搭載した短距離無線回路

アンテナ + 発振器 + OOK



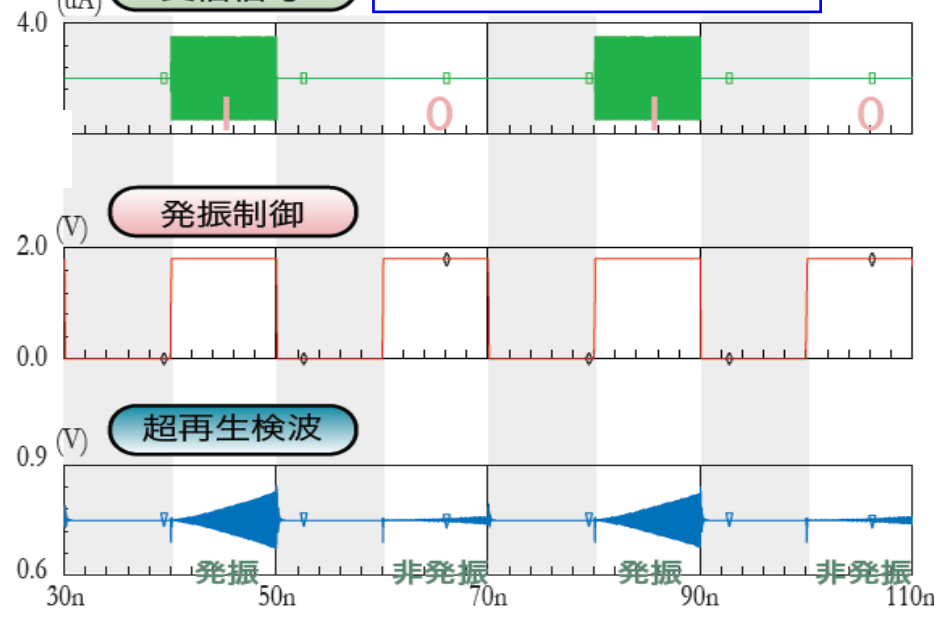
送信デジタル信号

送信: 放射型発振器



受信信号

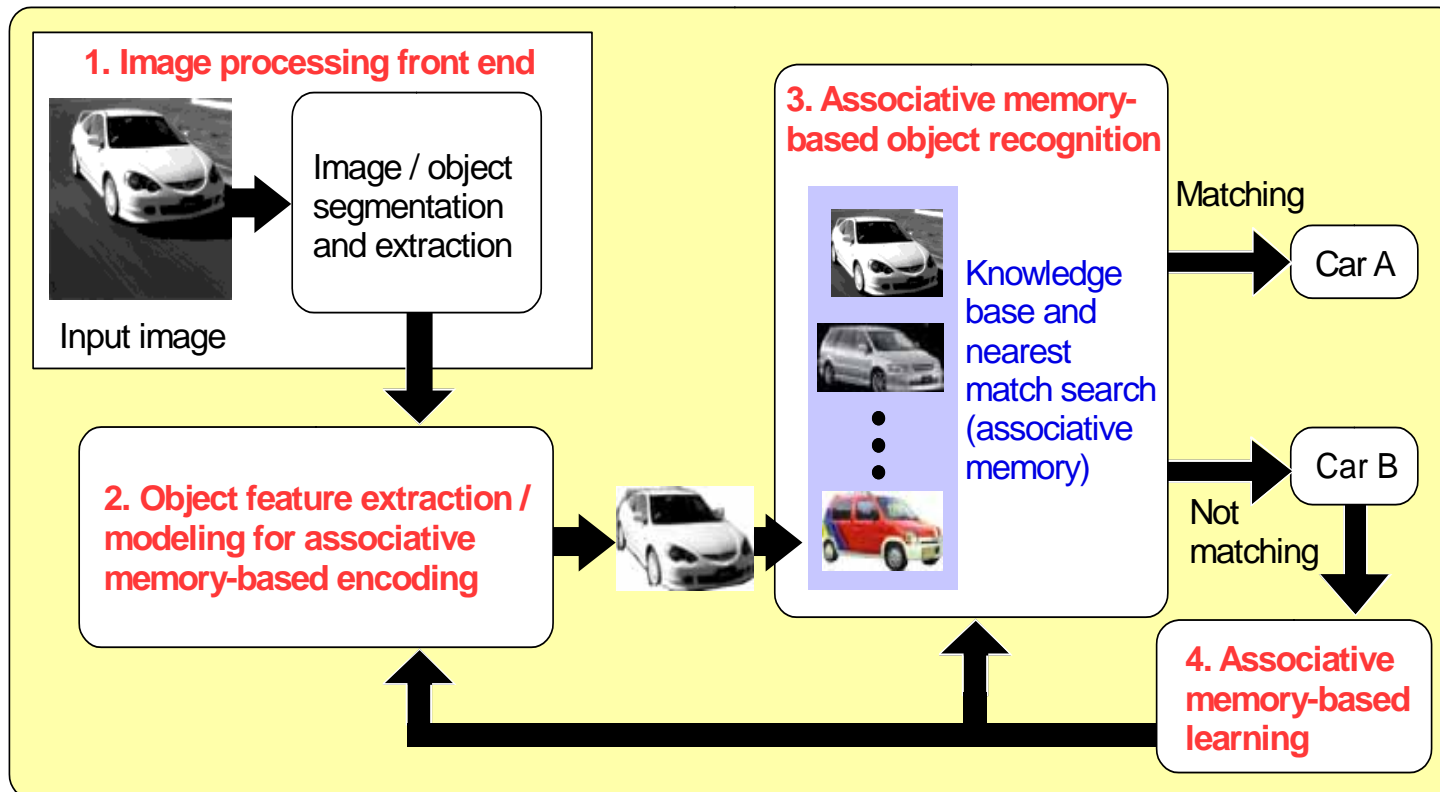
受信: 超再生検波





# 連想メモリベース画像処理技術

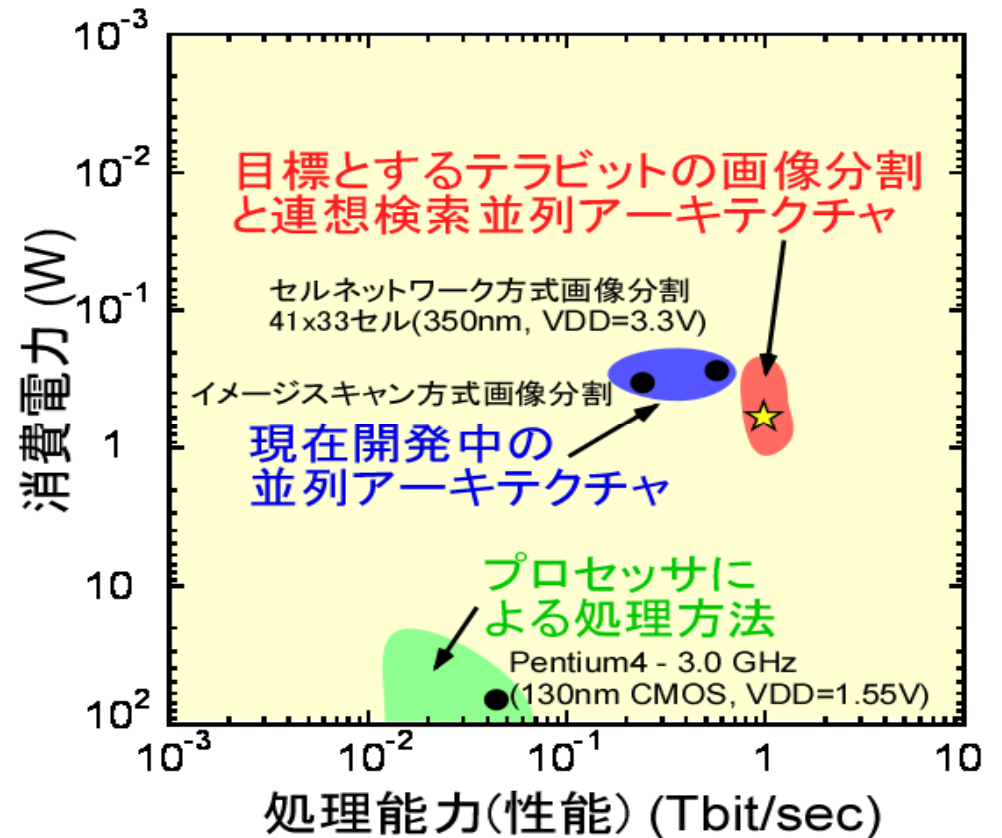
## 画像分割と連想検索に基づく 物体追跡チップアーキテクチャの開発



目標とする連想メモリベース画像処理システムのプロット図

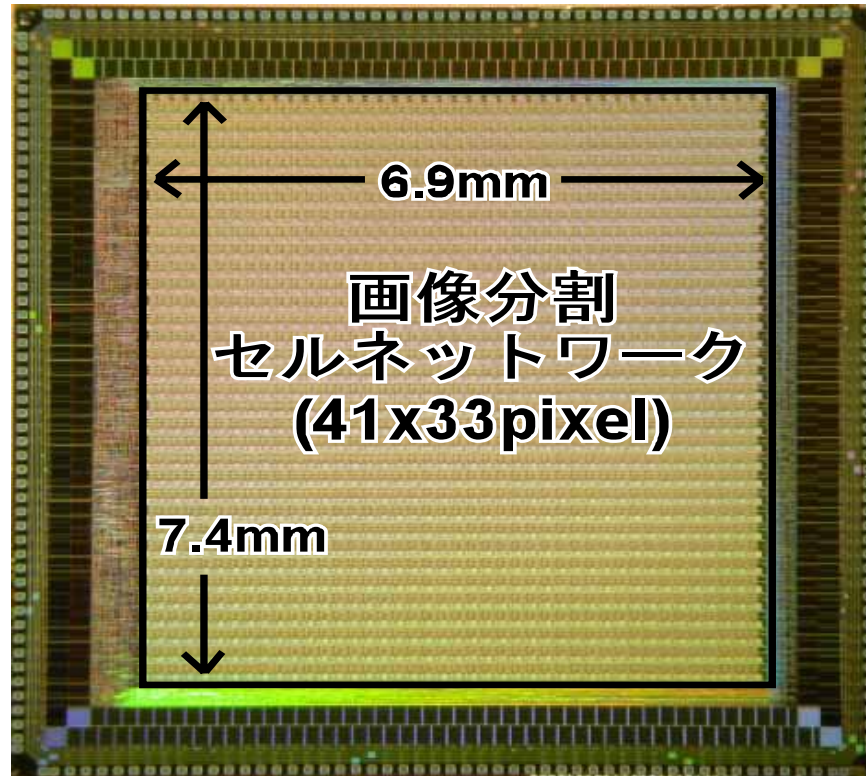
# 画像分割と連想検索の並列処理に基づく 物体追跡チップアーキテクチャの開発

- チップ内テラビット処理  
( $\sim 1\text{Tbit/sec}$ )による  
リアルタイム画像分割処理チップアーキ  
テクチャの開発  
(関連論文16件, 特許登録/出願10件)
- 全並列最小距離検索連想メモリによる  
オブジェクトマッチング  
処理技術の開発  
(関連論文19件, 特許登録/出願20件)
- 連想検索ベース複数物体追跡  
チップアーキテクチャの開発  
(国際会議発表予定1件, 特許出願1件)
- 画像分割, 特徴抽出, 連想メモリベ  
ースオブジェクトマッチング等のFPGAによ  
る原理検証とテストチップ試作 (国際会  
議発表予定1件)

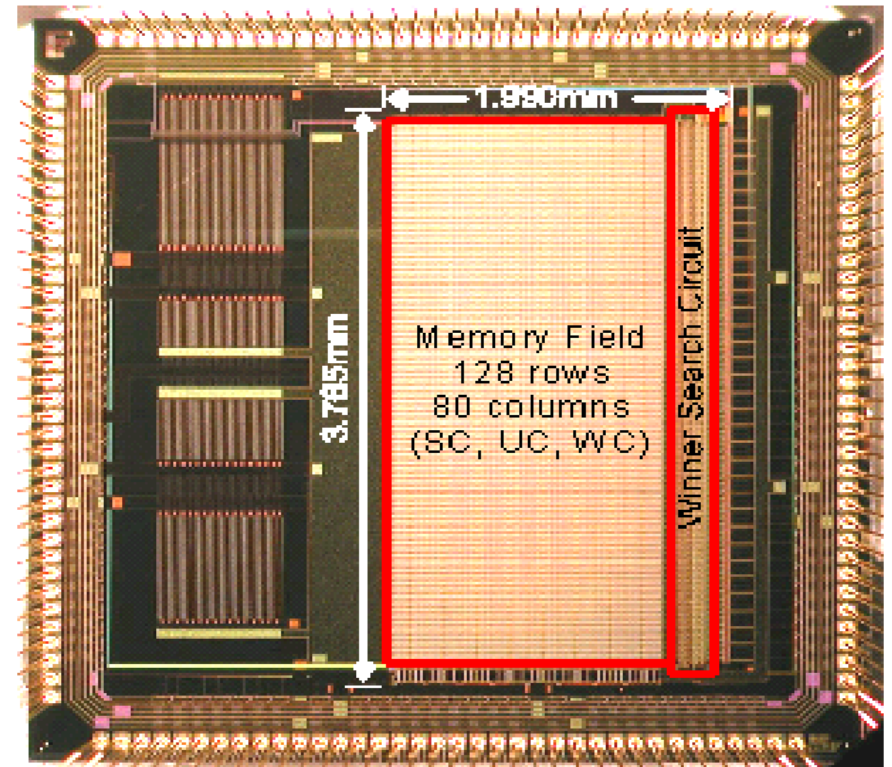


目標とするテラビットの画像処理性能

# 画像分割と連想メモリチップ

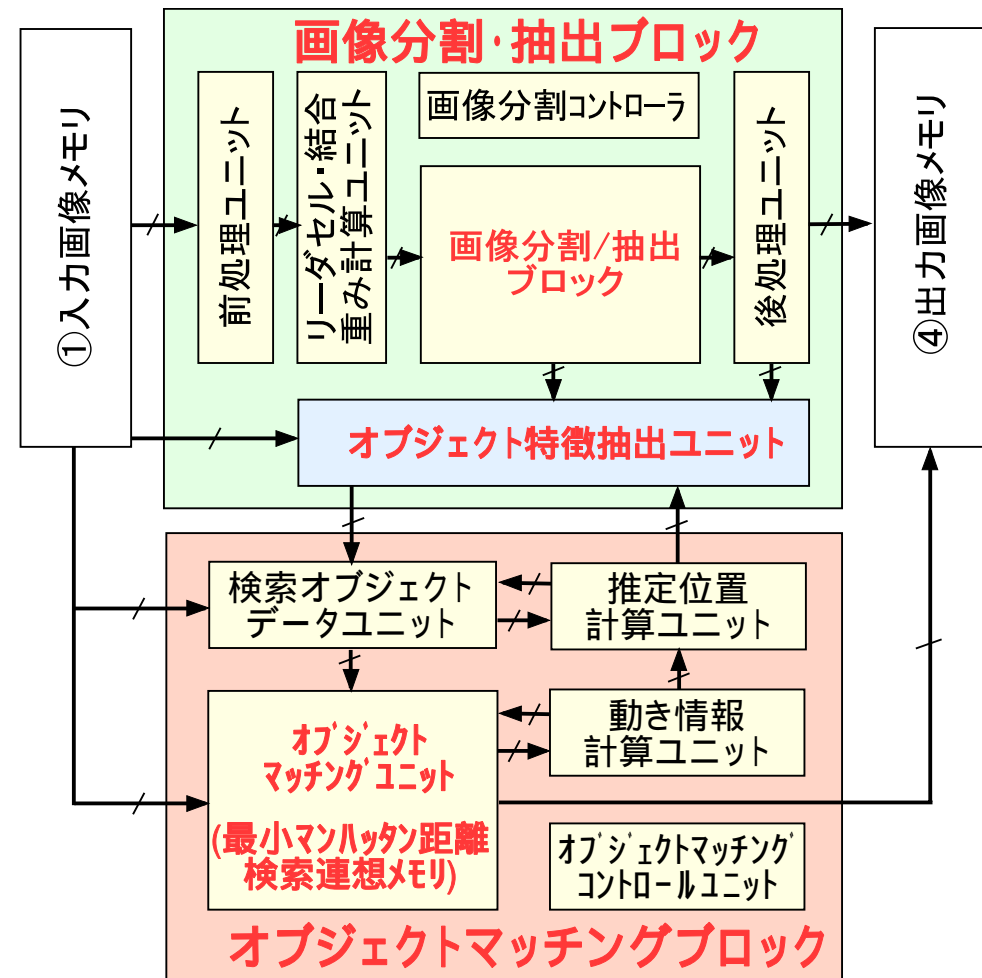
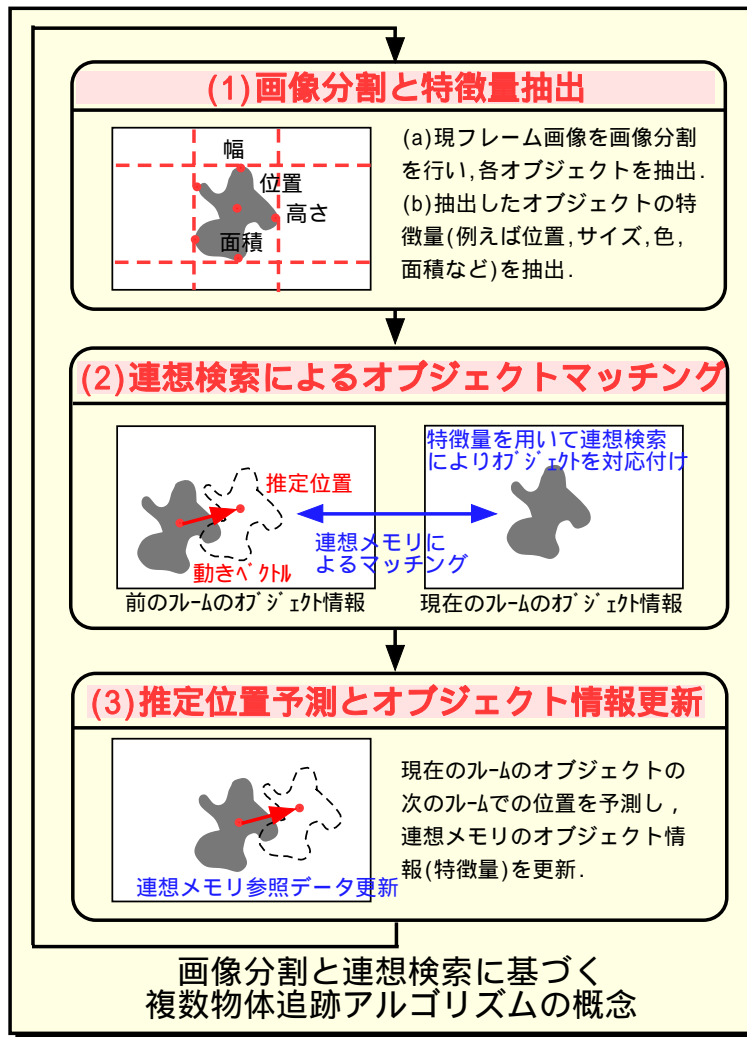


セルネットワークベース  
画像分割チップ



最小距離検索機能を有する  
連想メモリチップ

# 画像分割と連想検索に基づくリアルタイム複数動物体追跡



物体追跡アーキテクチャブロック図

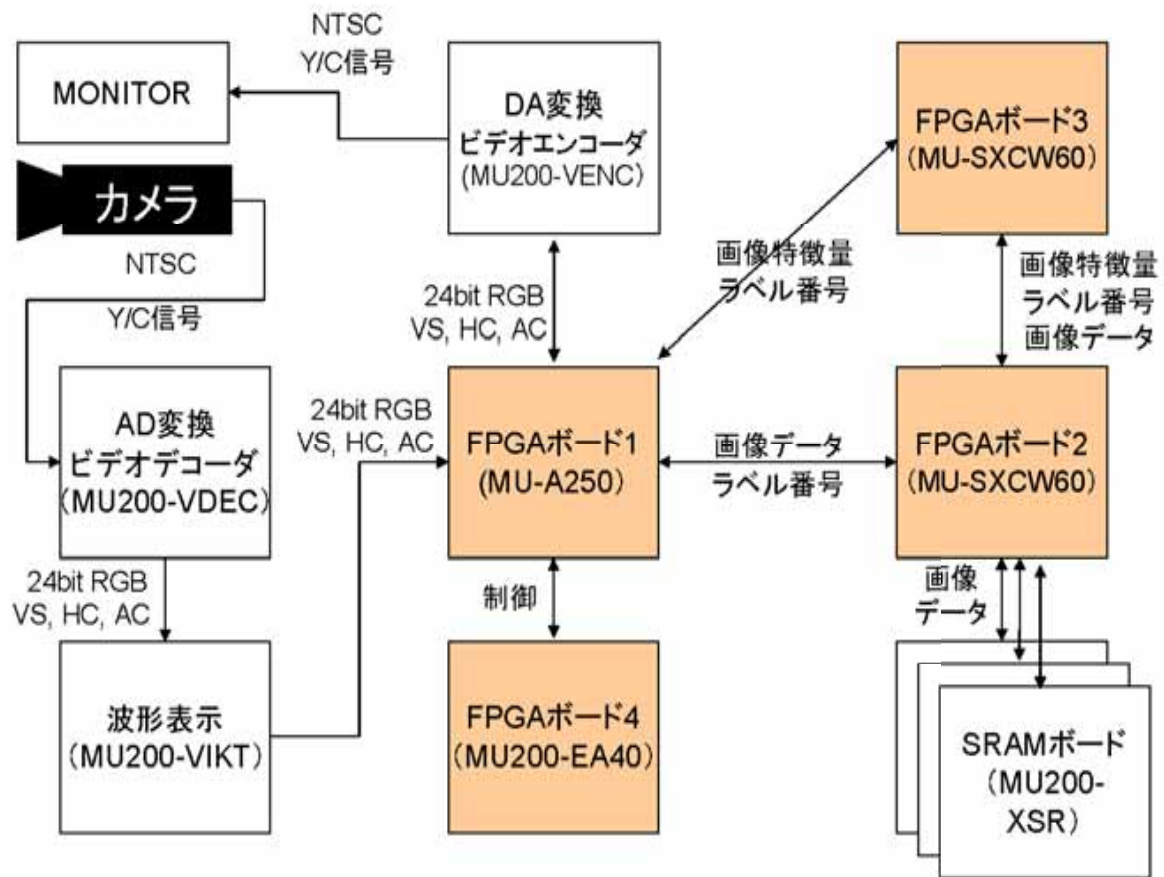
## 特長

(ISCAS06, ASPDAC06 発表予定)

- 画像分割により**静止体, 動体の両方**を同時に抽出
- 剛体のみでなく,**非剛体**, 物体が重なる場合(**オクルージョン**)も追跡が可能
- 同時に**複数の物体**のリアルタイム追跡が可能
- 物体特徴量と最小距離検索を用いているため, 画像認識への応用が可能



# リアルタイム複数動物体追跡プロトタイプシステム

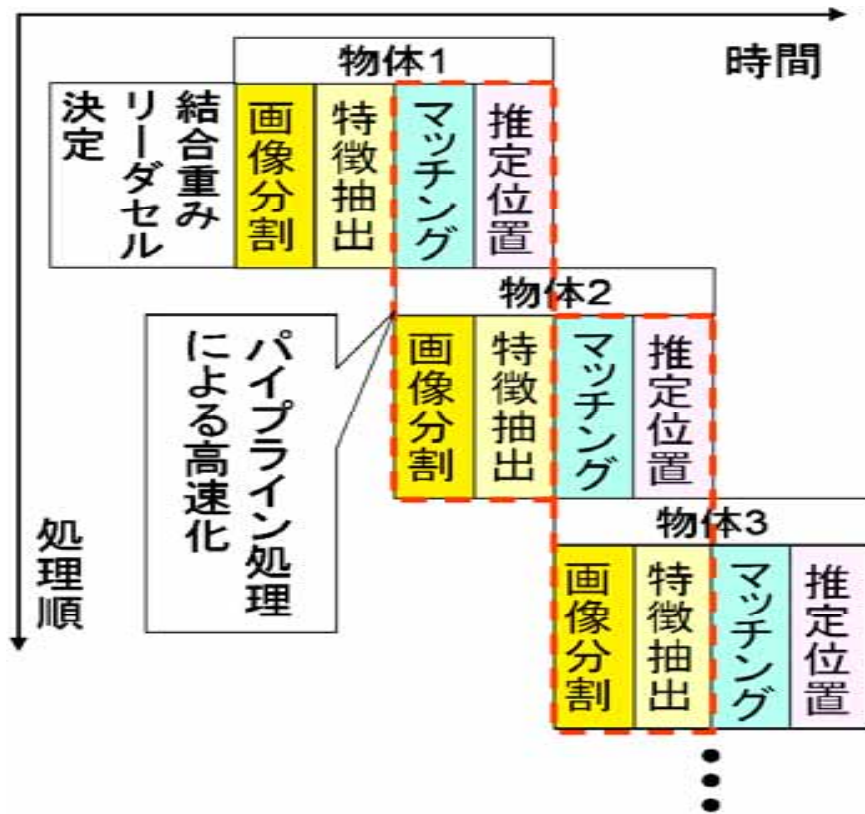


ブロック図

外観

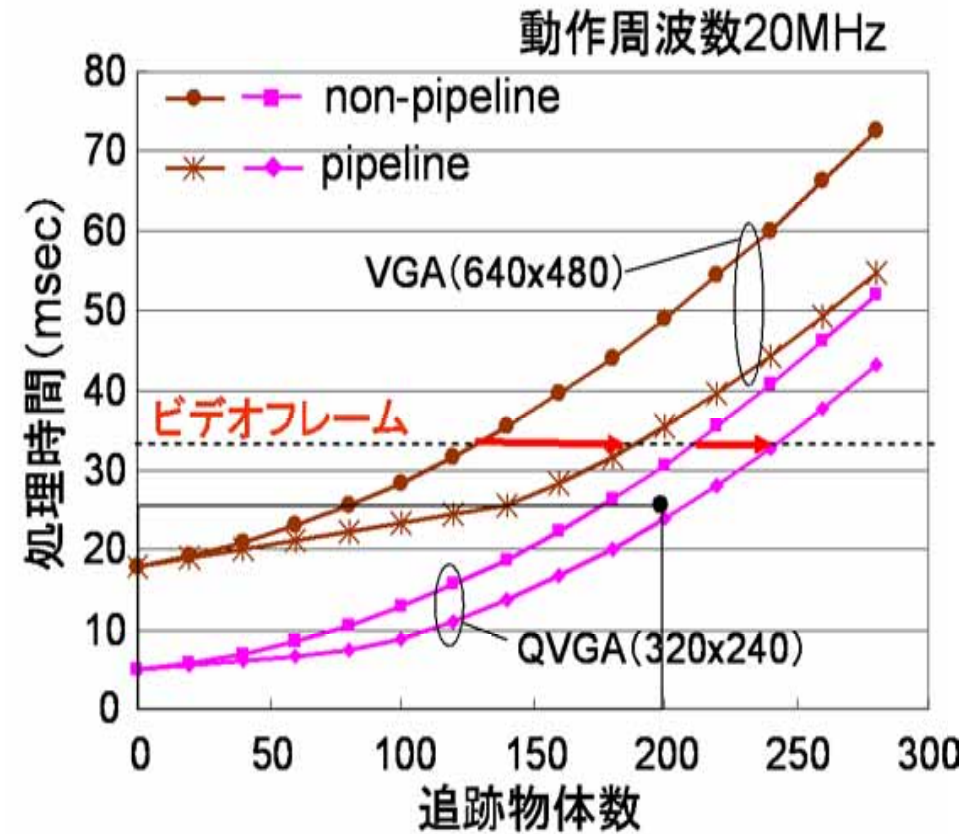


# 複数動物体追跡システムの高速化



## パイプライン処理による高速化

マッチング処理と画像分割処理を時間的にオーバーラップさせることで処理時間を削減可能



・25msec/frame

QVGA : 215物体

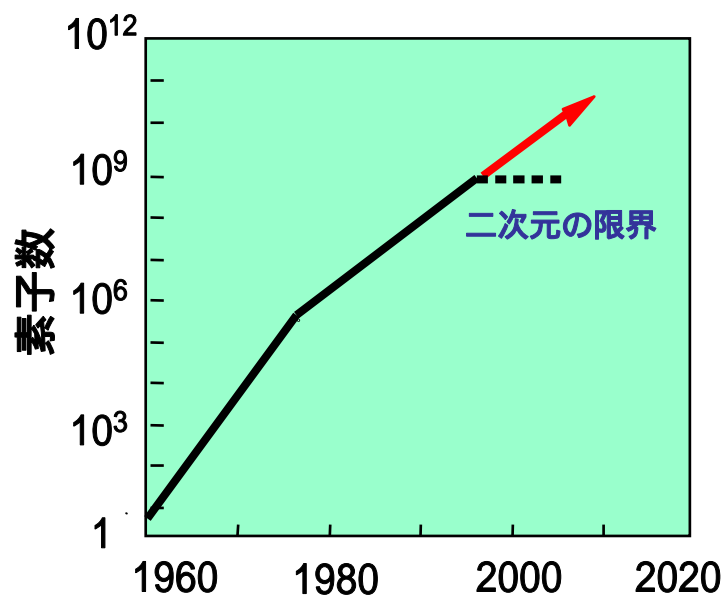
・33msec/frame (ビデオフレーム)

QVGA : 240物体

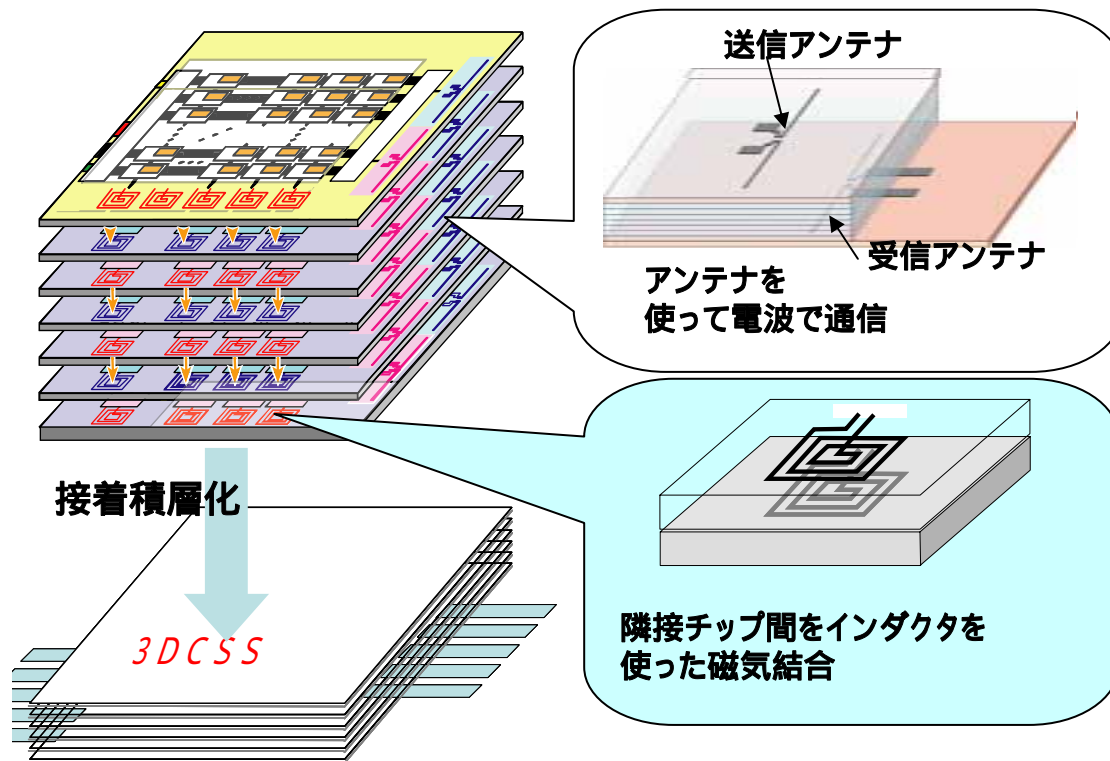
VGA : 180物体

# 無線インタコネクタ三次元集積技術

## ムーアの法則を破る 三次元集積



## 3DCSS: 三次元カスタムスタックシステム

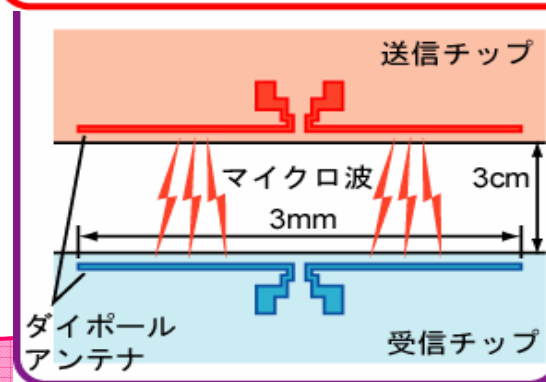


# 無線インタコネクタ三次元集積システム

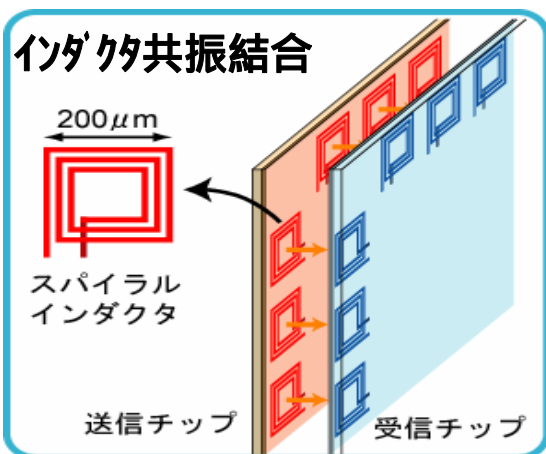
## 3DCSS: 三次元カスタムスタックシステム

異種機能のマルチチップ  
チップ間の情報通信が最大の課題

離れたチップ間の接続→順応機構



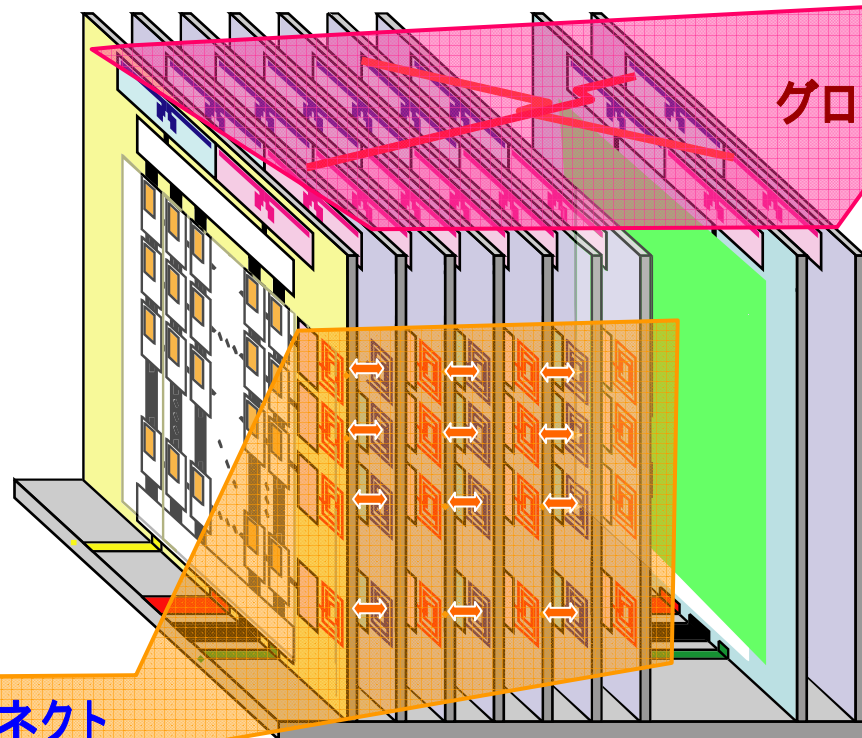
グローバル無線インタコネクタ



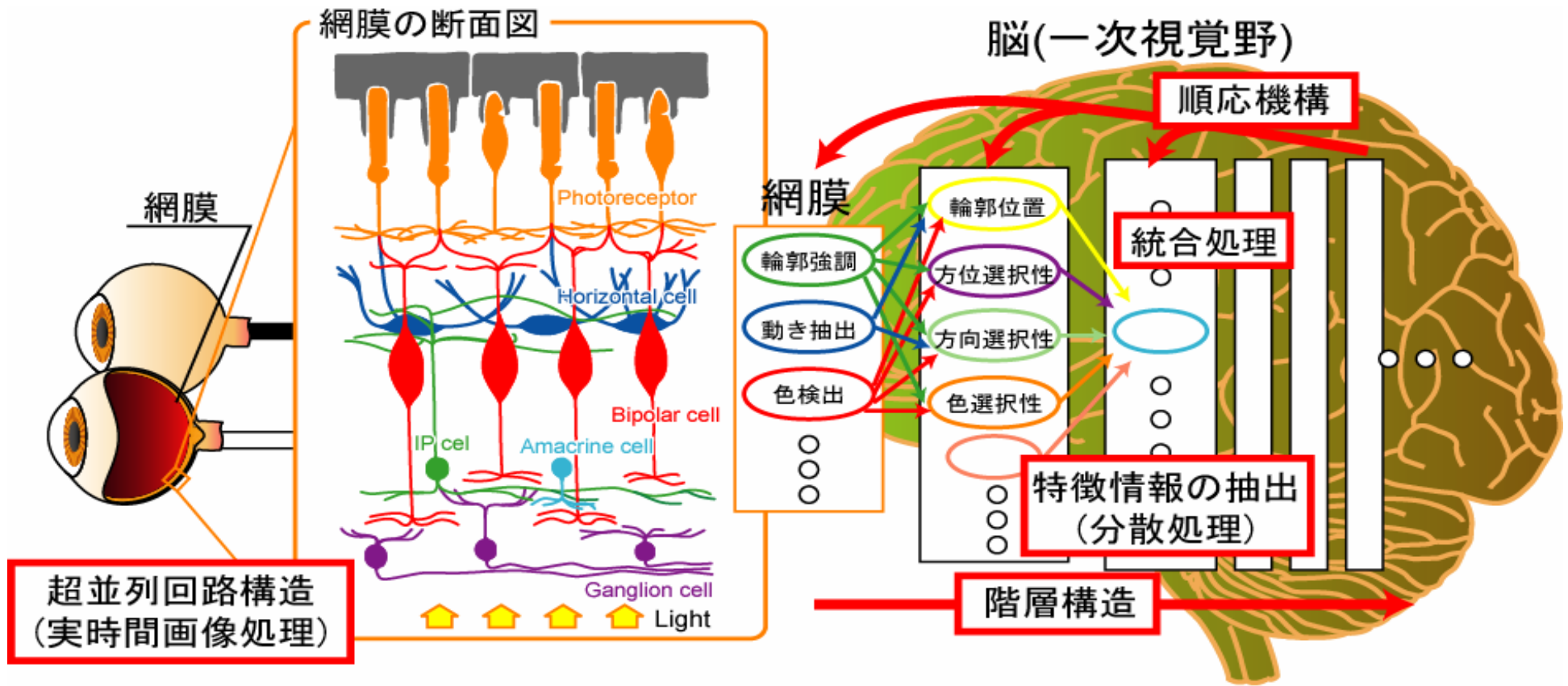
電磁波妨害の対処

電波吸収体の集積化

ローカル並列無線インタコネクタ



# 三次元集積で実現を目指す人間の視覚システム

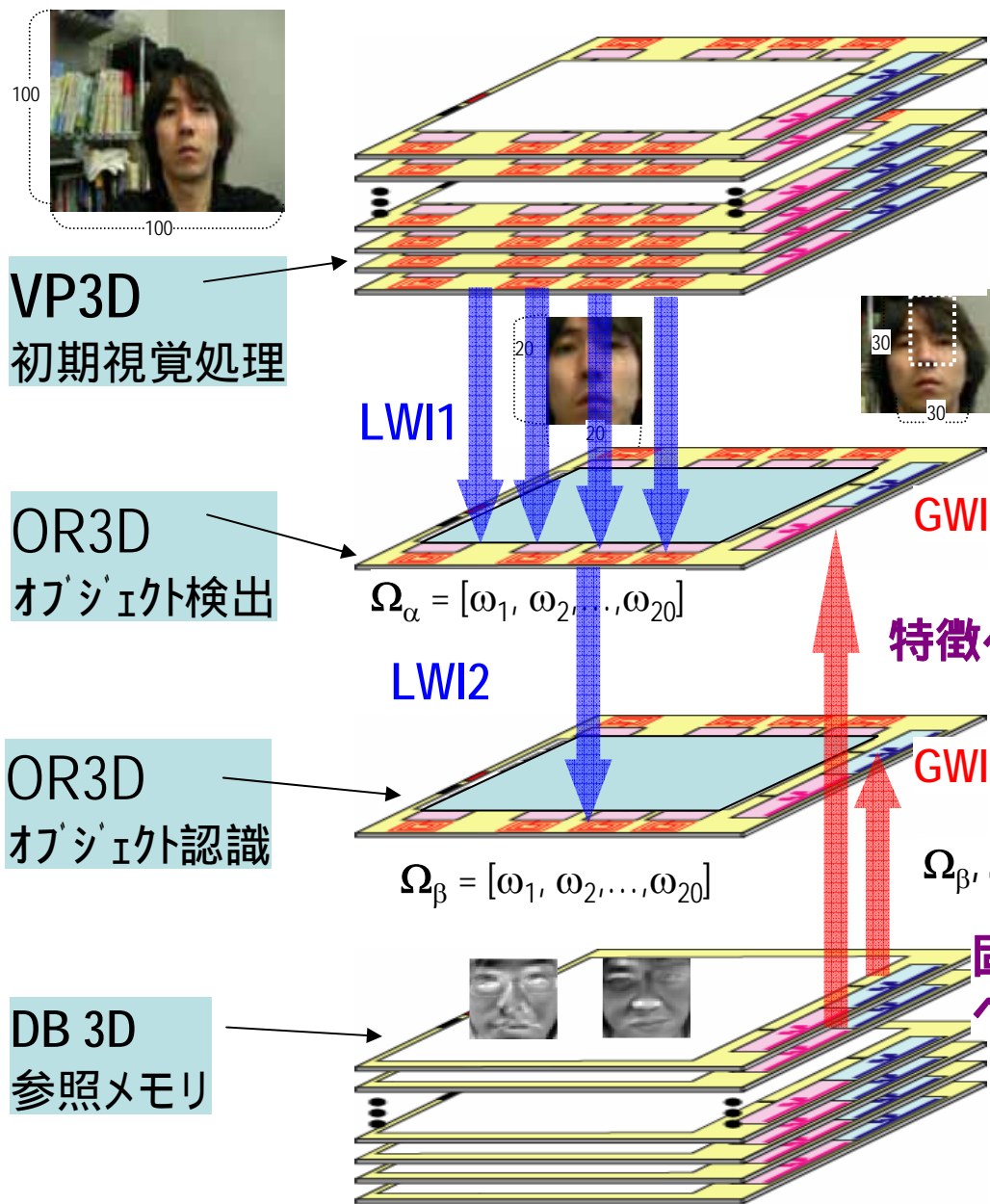


- ・超並列・階層構造により、特徴抽出や統合処理を実時間処理
- ・時々刻々変化する視覚環境に順応する

生体視覚系の構造・機能を工学的に実現  
人間より高速なハイパーブレインを実現

3次元集積

# マルチオブジェクト認識3DCSSにおけるデータ転送



LWI: **アナログ情報並列転送**

GWI: 非隣接チップ間  
データバス転送

**制御コマンド転送**

DB参照数100,  
入力物体100の場合

データ転送レート

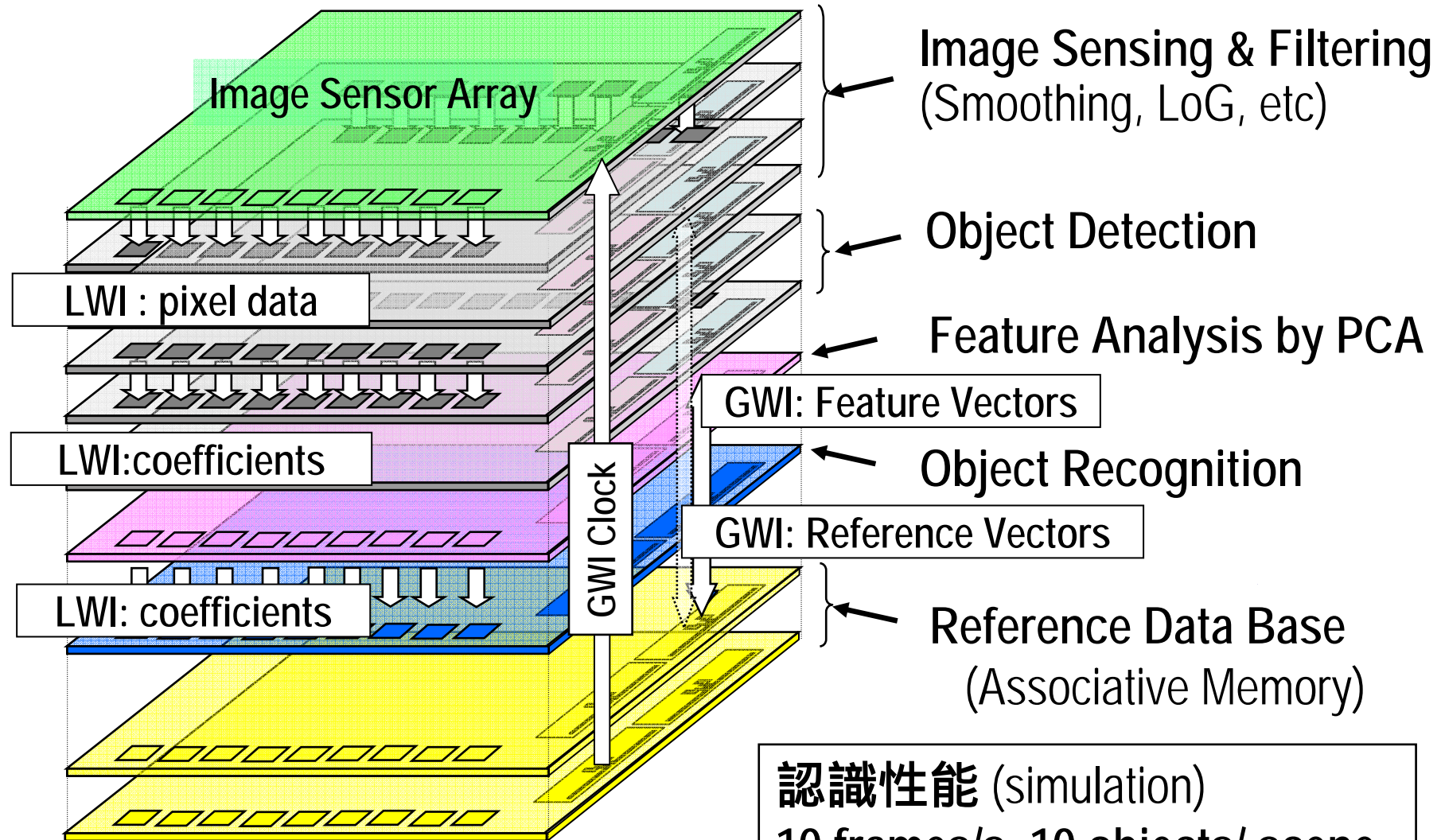
LWI1 : 6.4G bps

LWI2 : 44M bps

GWI1 : 1.12G bps

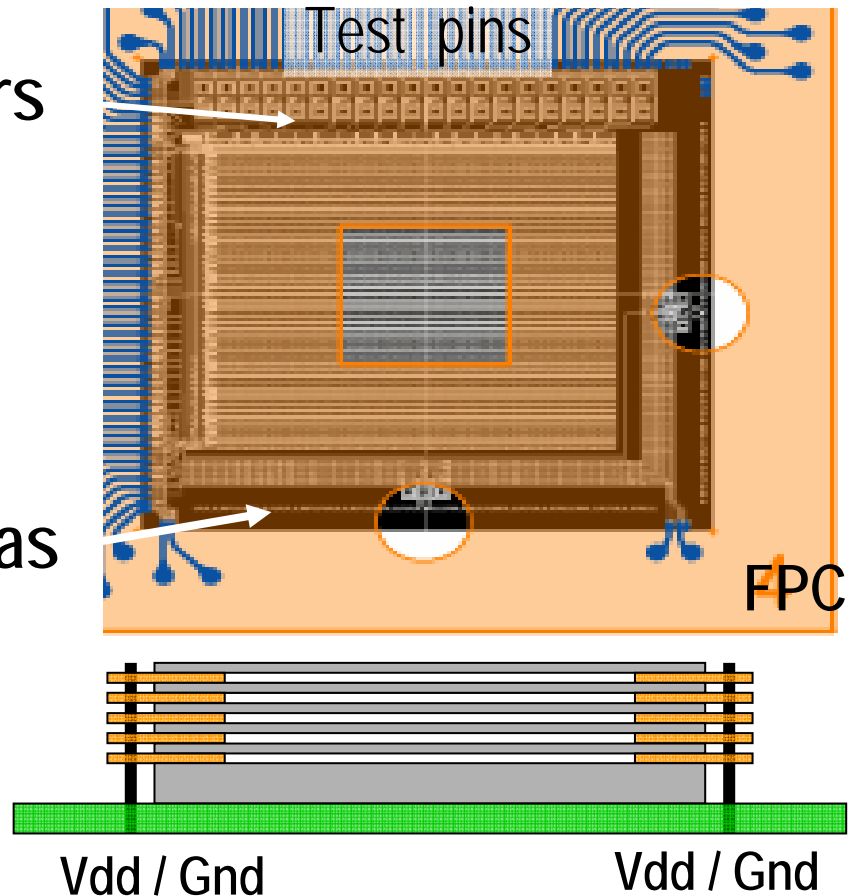
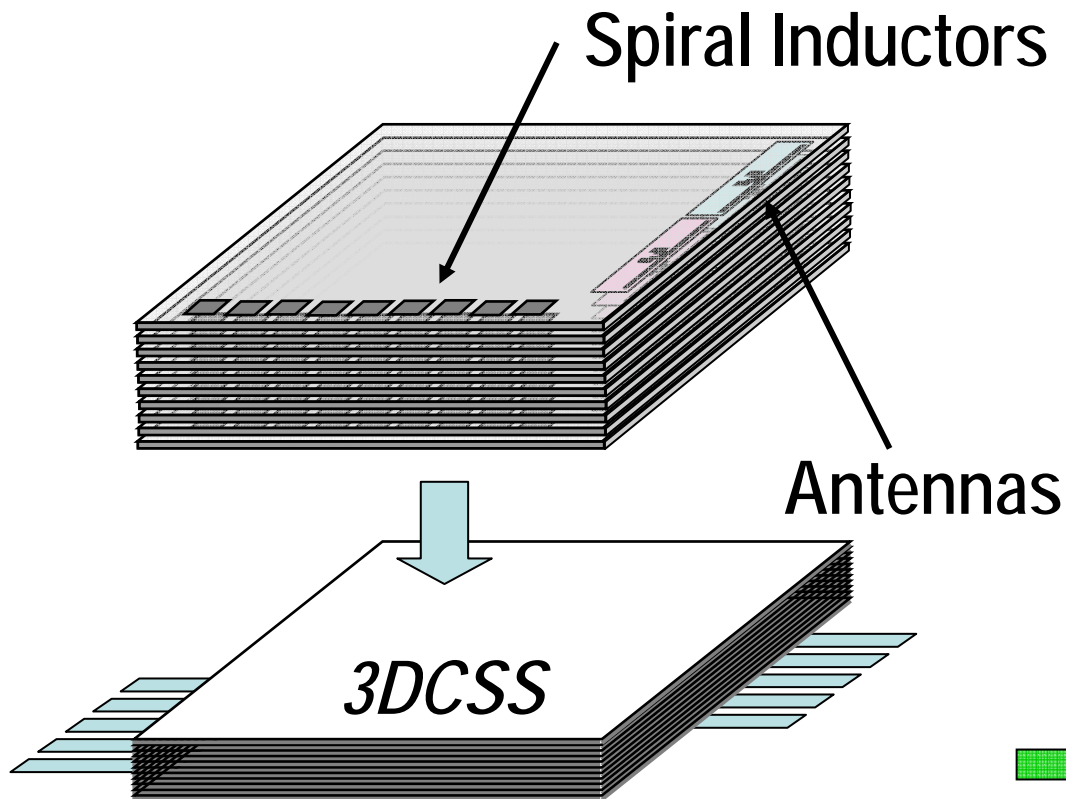
GWI2 : 4.4G bps

# 三次元集積アーキテクチャ



国際会議発表 ISSCC2005

# 3DCSS Prototype with LWI and GWI



## Features

1. Improve Reliability and Yield
2. Resolve problems in KGD and heat radiation

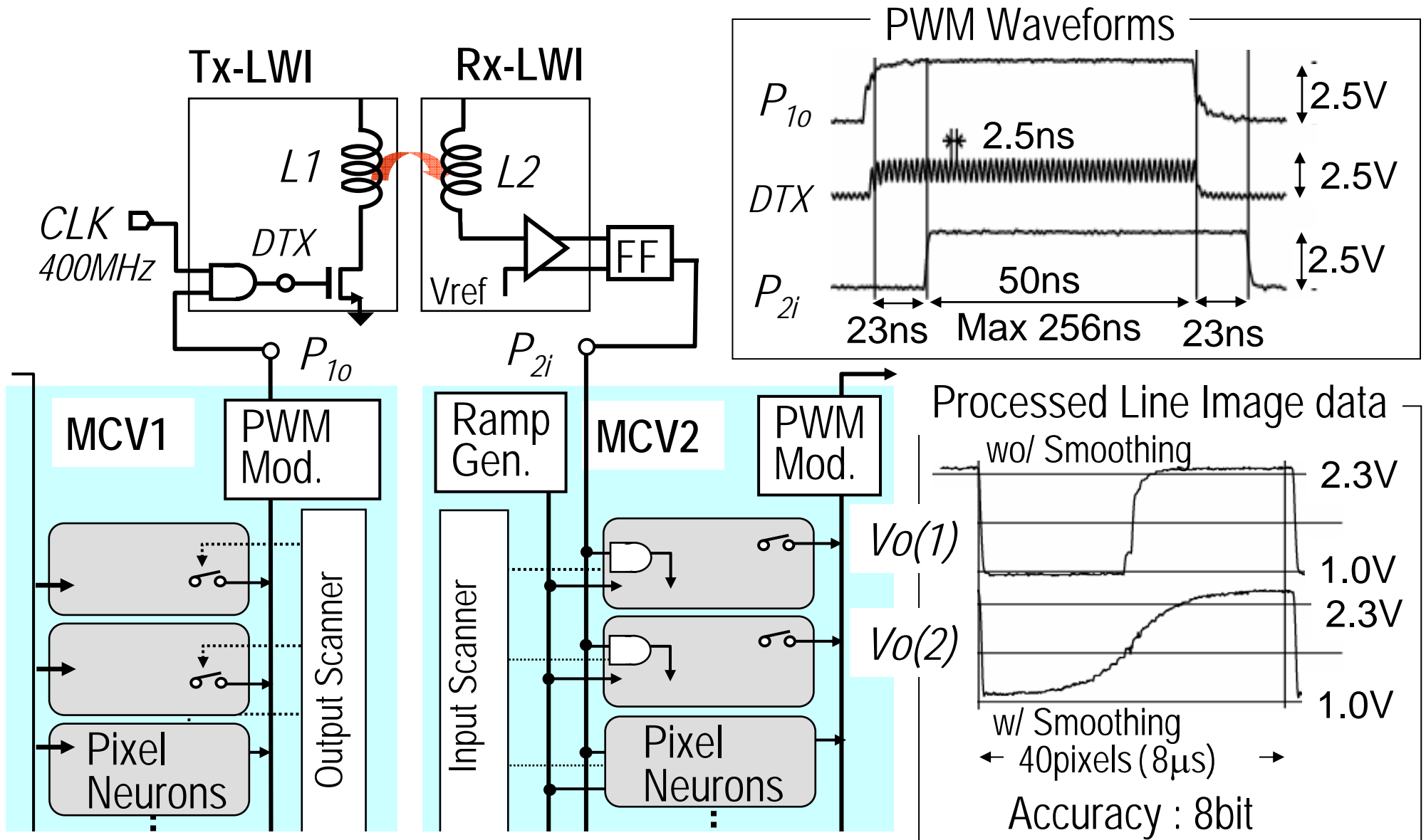
## Parameters

Lant= 2-4 mm, Lind= 50 - 200 $\mu$ m  
No. of Chips= 10-100  
tchip= 50 -100 $\mu$ m

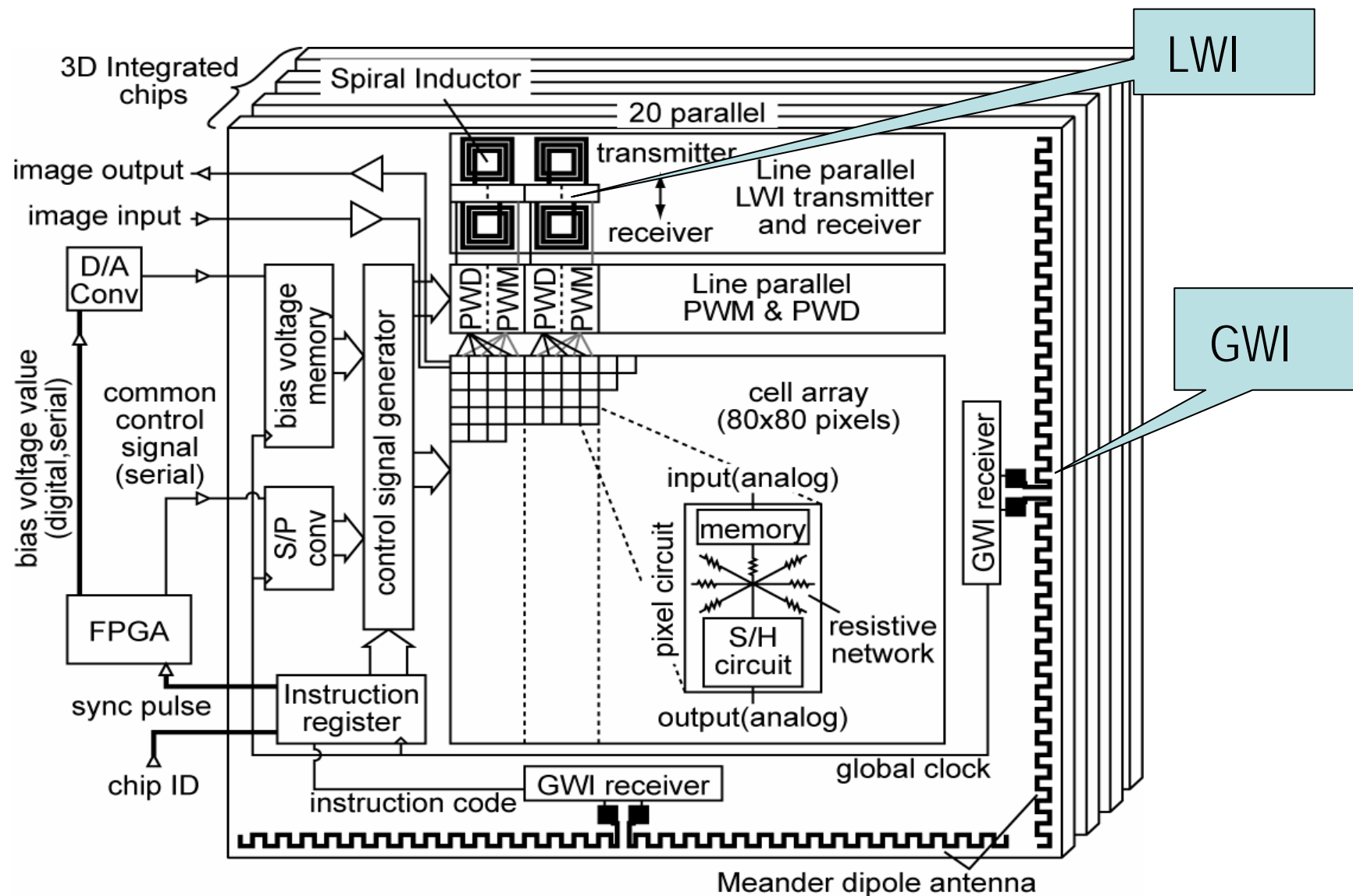


# 三次元集積プロトタイプの試作評価

# LWIを用いたマルチチップビジョンの実験

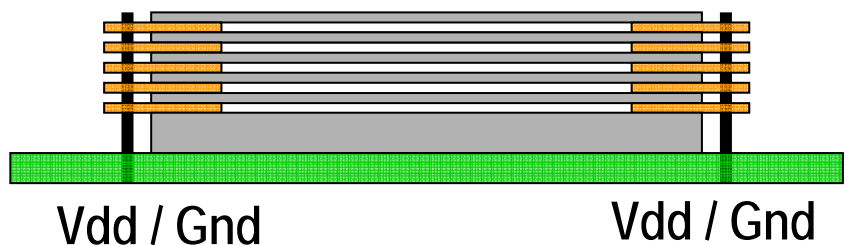


# 三次元集積による画像処理チップ (VP3D)





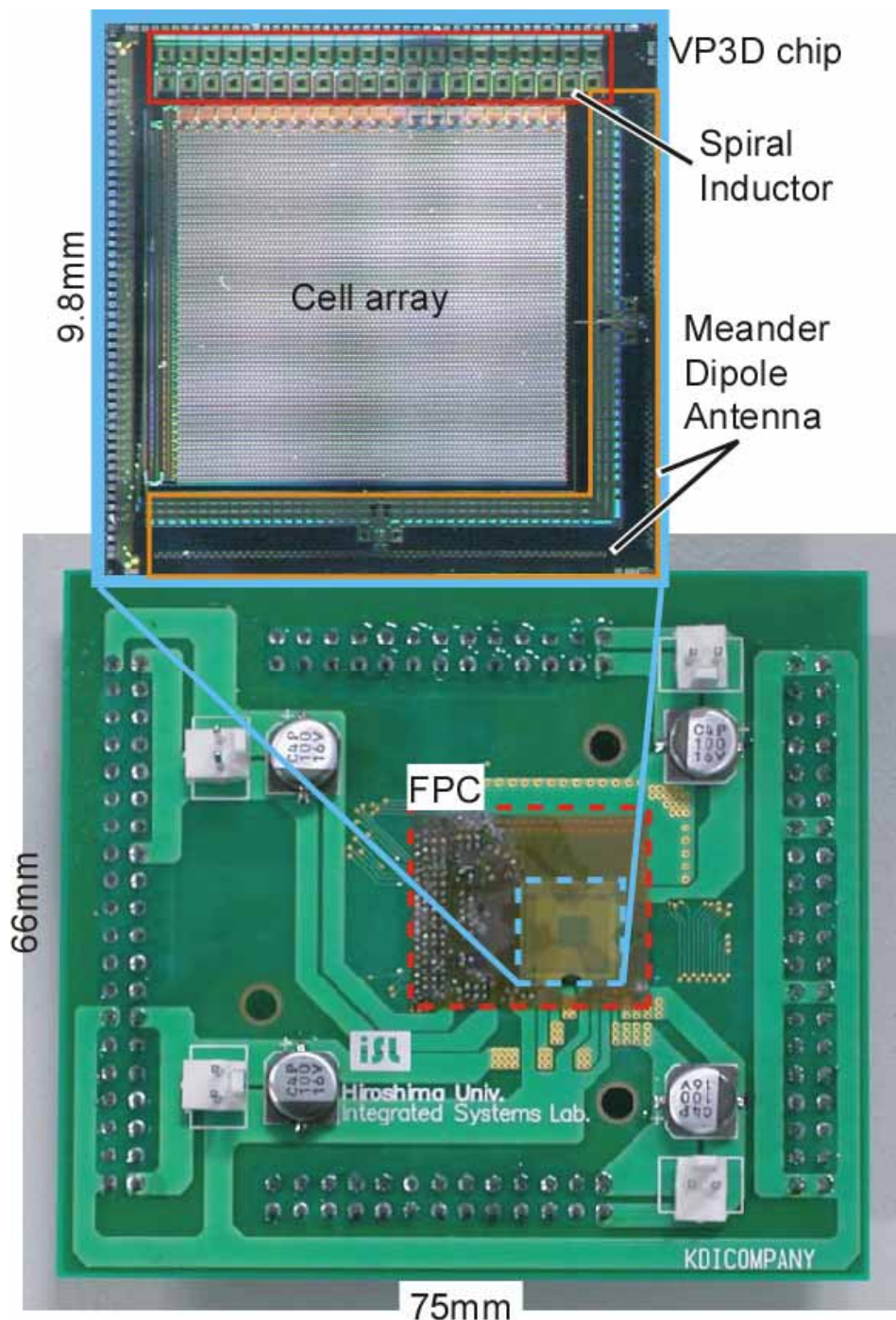
# 3DCSSプロトタイプ 画像処理システム



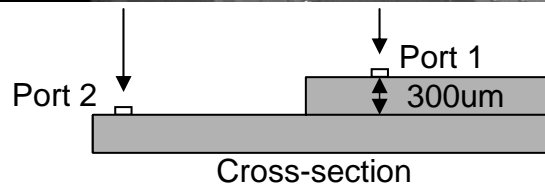
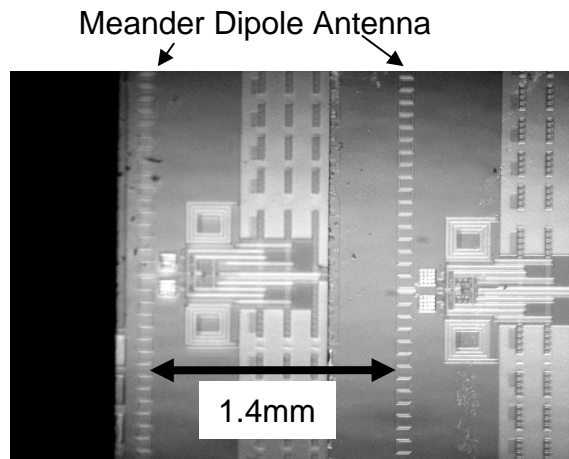
## Parameters

Lant= 2-4 mm, Lind= 50 - 200 $\mu$ m  
No. of Chips= 10-100  
tchip= 50 - 100 $\mu$ m

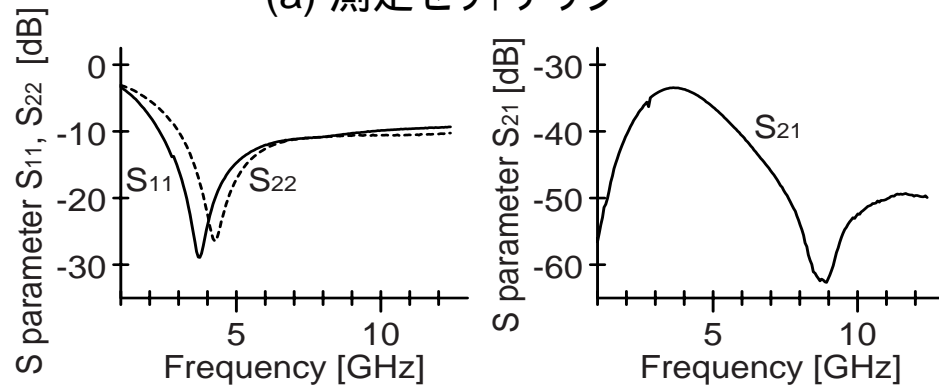
国際会議投稿予定



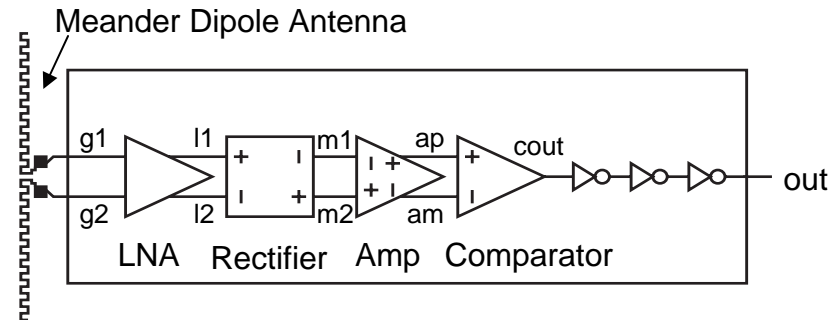
# グローバル無線インタコネクタ (GWI) テストチップ



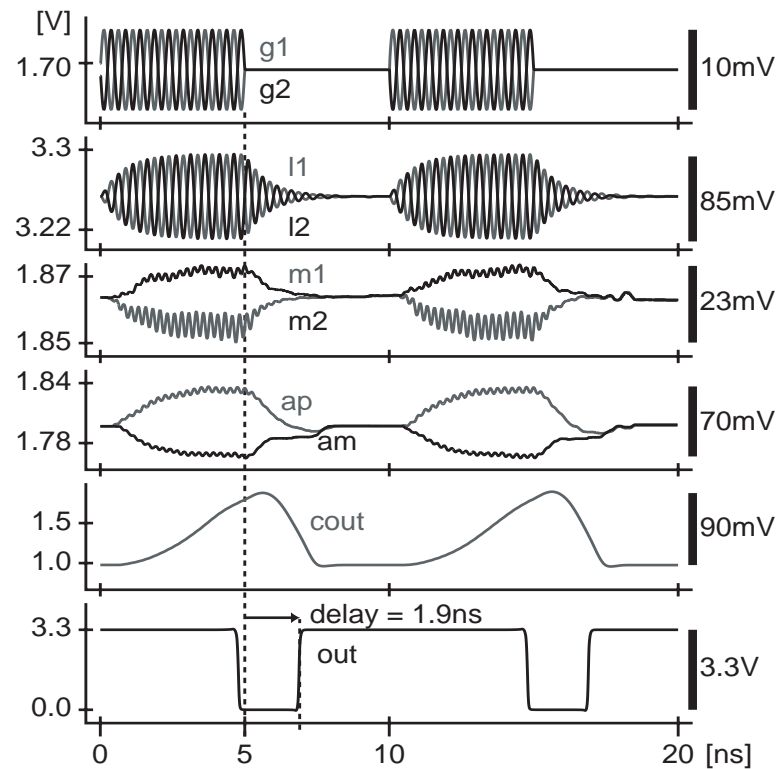
(a) 測定セットアップ



(b) ダイポールアンテナの実測特性



(c) GWI 受信機のブロック図



(d) GWI 受信波形

# 三次元集積技術 (3DCSS) で画像処理に成功

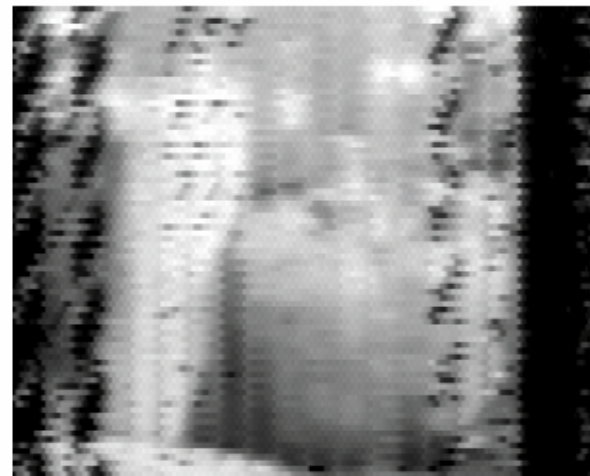
送信側画像

受信側画像

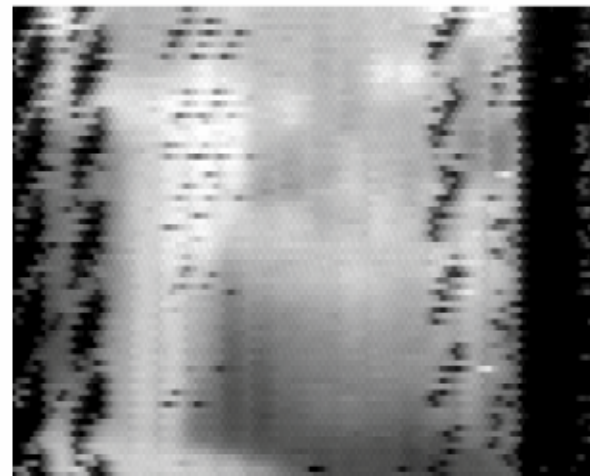
入力画像



80 x 80 pixels  
Hexagonal grid



スムージングなし



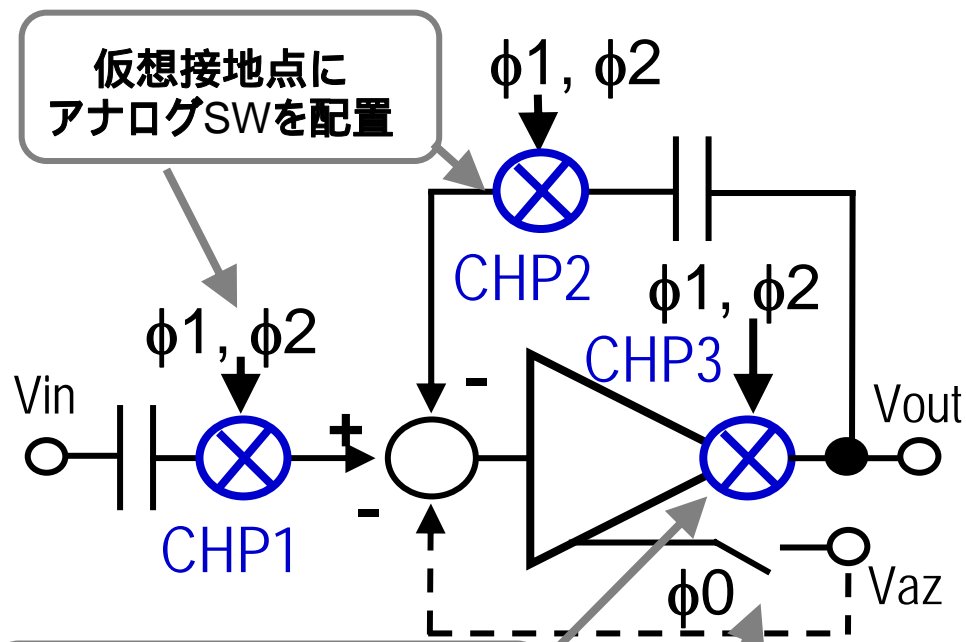
スムージングあり

国際会議投稿予定

# 低電圧動作・低雑音増幅回路

特性: 1V電源動作・50nV低雑音特性

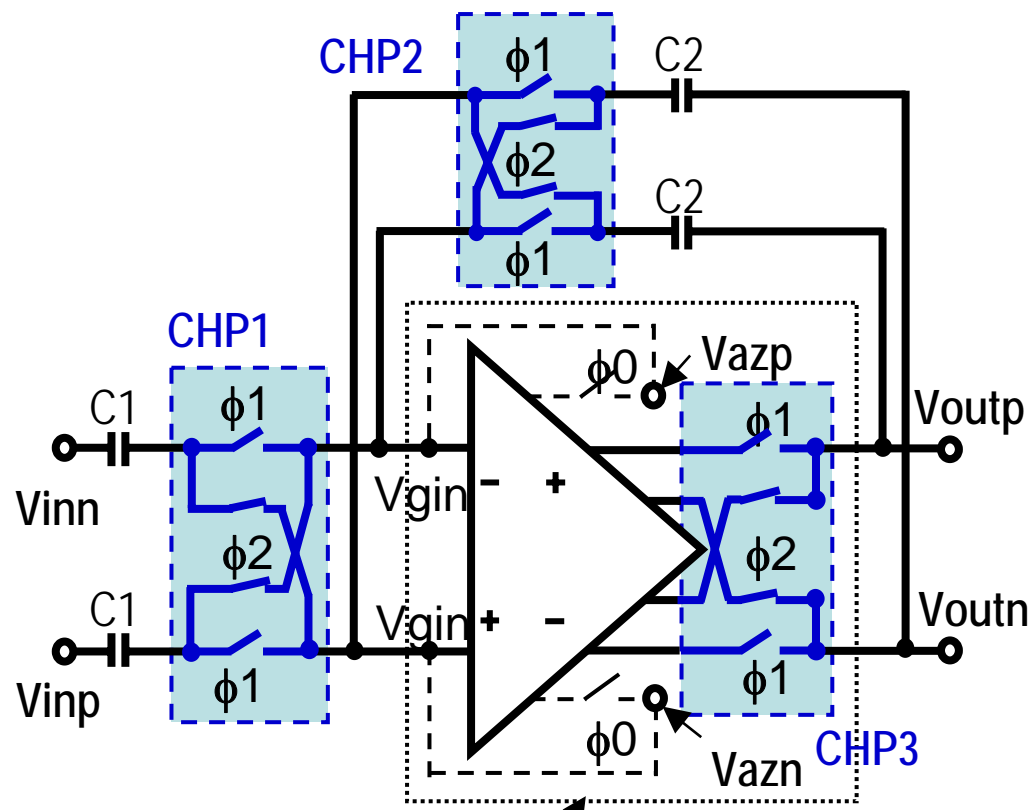
考案技術: グランデッドスイッチによるチョッパ, オートゼロの考案



仮想接地点に  
アナログSWを配置

スイッチトオペアンプの  
出力段切り替えにより  
チョッピング動作実現

グランデッドSWを用いた多出力スイッチト  
オペアンプによるオートゼロの実現



全差動4出力スイッチトオペアンプ

国際会議発表: Symposium on VLSI Circuits 2005



# 新構造トランジスタと集積化技術

処理能力向上: デバイスの高速化

周波数特性向上

面積当たりの駆動電流,  $I_{drive}$  増大

多様化する高速・低消費電力デバイス

微細プロセスコア技術

# テラ情報処理のための新構造トランジスタ

## (1)集積デバイス基盤技術

- ・デュアルメタルゲート  
仕事関数制御
- ・極浅ソース・ドレインによる  
短チャネル効果抑制

- ・原子層成長high-k絶縁膜と  
原子層成長Si窒化膜の  
スタック構造のゲート絶縁膜

しきい値制御

減少抑制

増大

増大：10倍以上

$I_{drive}$

$\epsilon$   
 $t$

$\mu$   
 $L$

$W$

## (2)三次元立体MOSデバイス

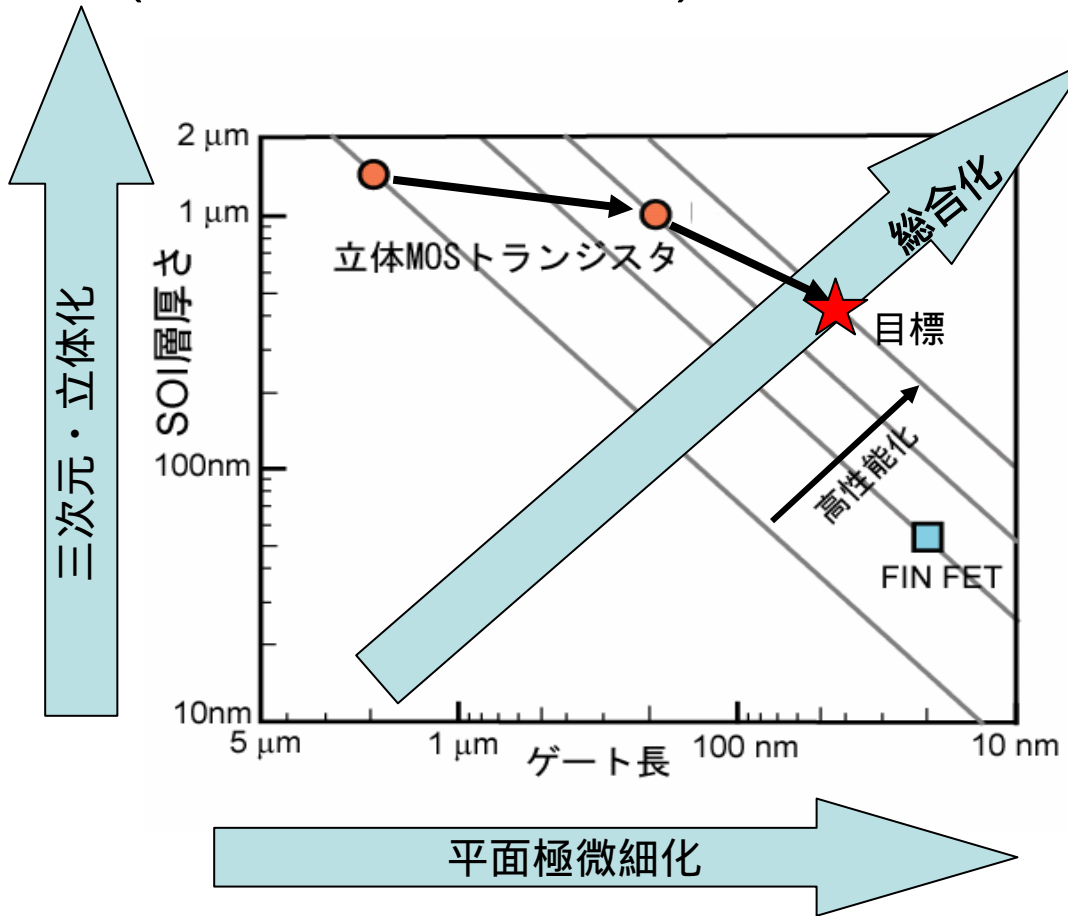
- ・小面積でゲート幅 $W$ を拡大で、  
面積当たりの電流増大  
電力制御回路に適用

$\mu$  : キャリヤ易動度  
 $\epsilon$  : ゲート絶縁膜厚誘電率  
 $W$  : ゲート幅  
 $L$  : ゲート長  
 $t$  : ゲート絶縁膜厚

# デバイス・プロセス研究課題の相互関連

立体MOSトランジスタ  
(小面積大電流トランジスタ)

無線あるいは光による三次元配線  
モデリングによる性能予測  
量子ドット立体集積構造  
(多値不揮発性メモリ  
超高感度光検出器など)



ALD high-kゲート絶縁膜  
ALD窒化ゲート絶縁膜  
デュアルメタルゲート  
極浅ソース・ドレイン  
直接パターンニングLow-k膜

# 新構造デバイス・微細化基盤技術

## 1. 三次元 ビームチャネルトランジスタ (Beam Channel Transistor)

- with high current driving capability

aiming at applications to power control with small chip area.

## 2. 仕事関数制御 NiSi ゲート MOSデバイス

- NiSi workfunction tuning method by Sb pre-doping to poly-Si before silicidation

## 3. High-k 絶縁膜形成 原子層成長(ALD)技術

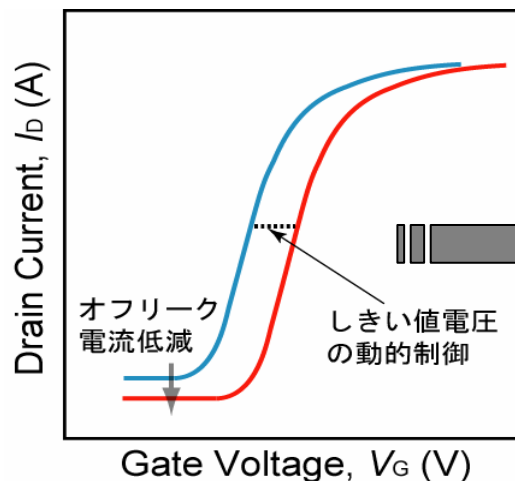
- Si-nitride/SiO<sub>2</sub> stack gate dielectrics for future scaled DRAMs.
- Enhanced reliability in NBTI was achieved.

# 立体3並列ゲートトランジスタの提案

VLSI回路における  
消費電力の問題

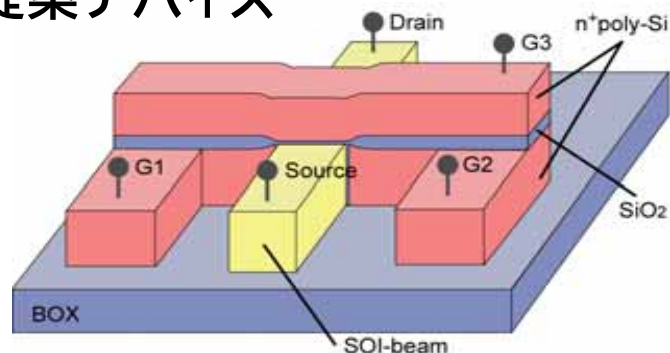


個々のデバイス特性制御  
による最適化の重要性

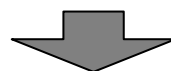


しきい値電圧の動的  
制御による待機電力  
低減効果

提案デバイス

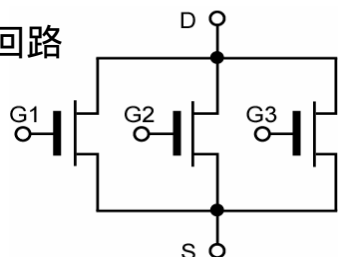


SOIビームに独立した三つ  
のゲート電極を形成



各ゲートに独立に電圧を印可

等価回路



単一MOSFET



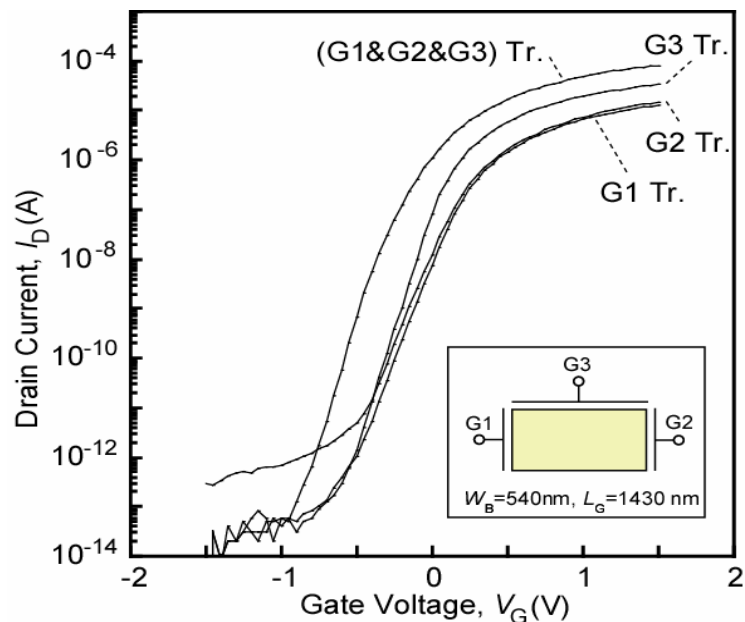
基板バイアスによる  
デバイス特性の動的制御

三並列MOSFET



回路面積の縮小

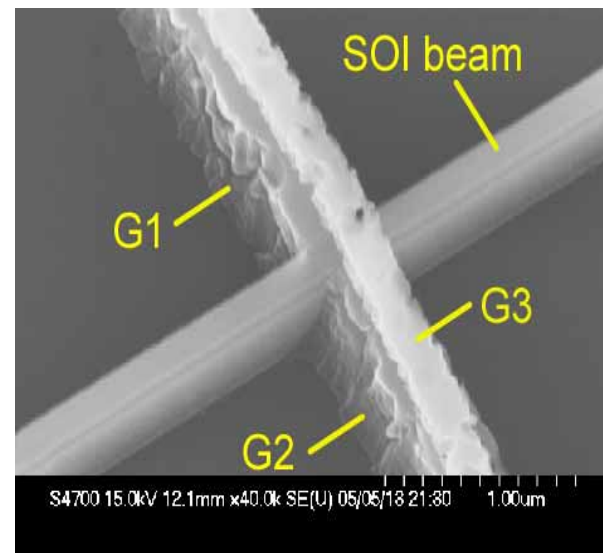
# 立体3並列ゲートトランジスタの試作に成功



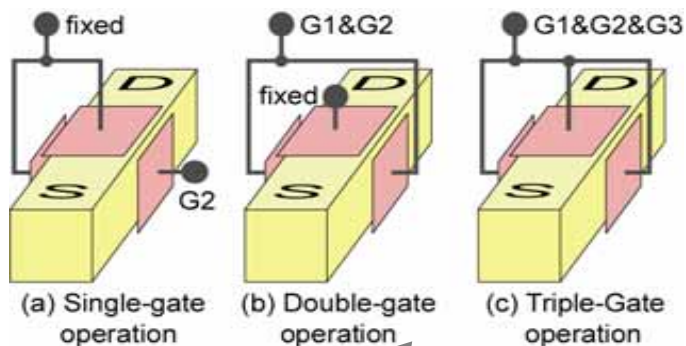
各ゲートによる電流制御動作を確認

(非動作ゲートの印可電圧を-1Vに固定)

試作デバイスのSEM像



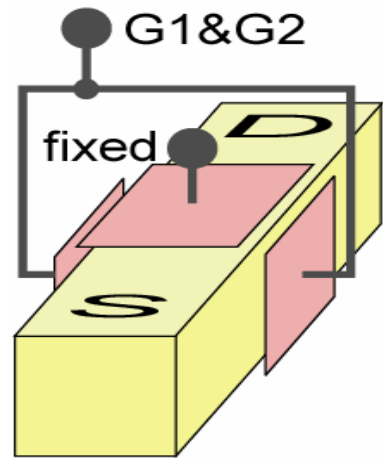
独立ゲートにより実現される三つの動作モード



固定値の印可電圧を変えることによるデバイス特性の制御

# ダブルゲート動作におけるデバイス特性制御

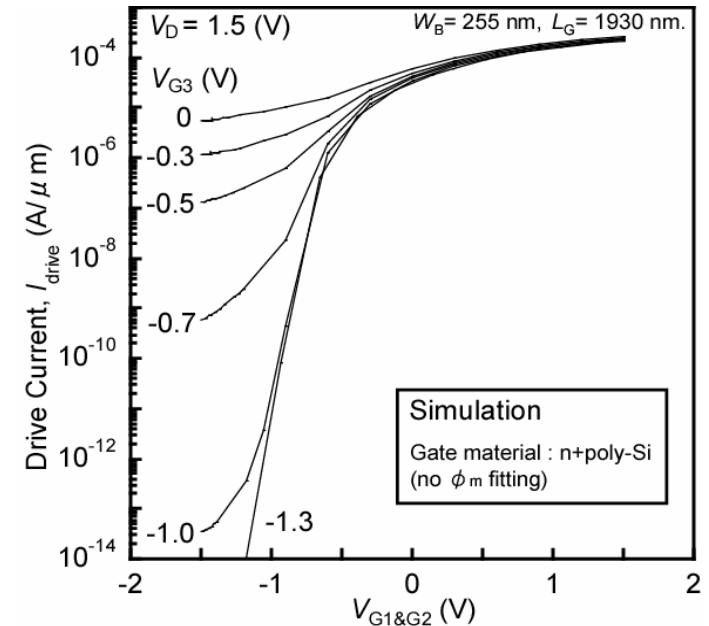
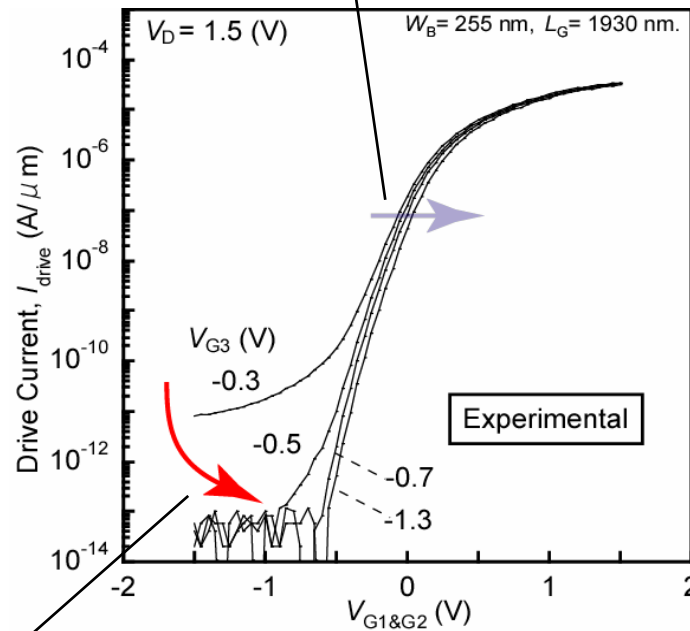
固定値( $V_{G3}$ )を変化



(b) Double-gate operation

オフリーク電流低減

しきい値電圧変化



デバイスシミュレーション\*より期待される  
オフリーク電流低減効果, しきい値電圧変動を確認

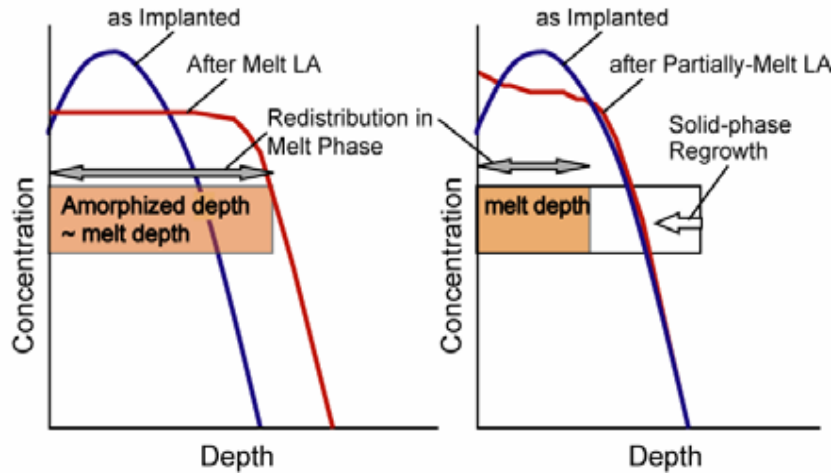
\*DESSIS, ISE TCAD, release 9.5, Synopsys Co.,Ltd

# 新構造デバイス・微細化基盤技術

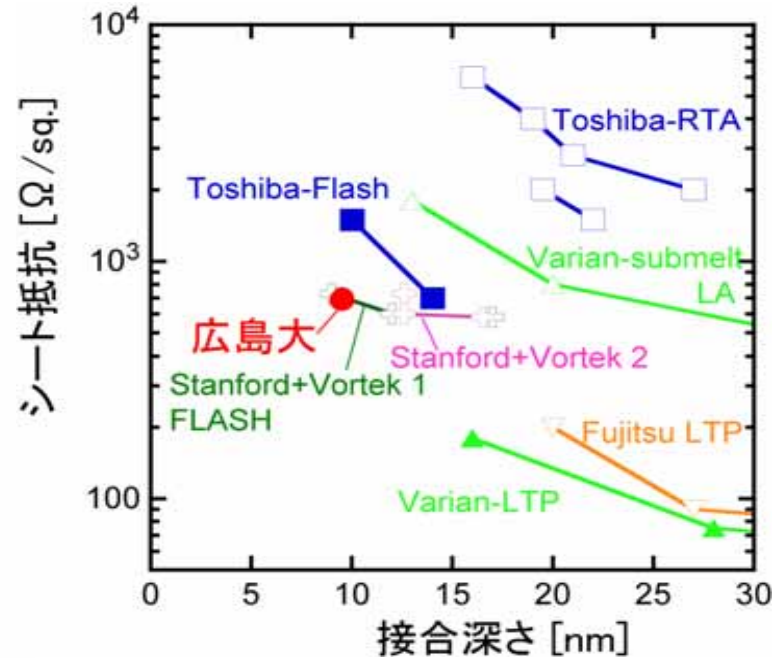
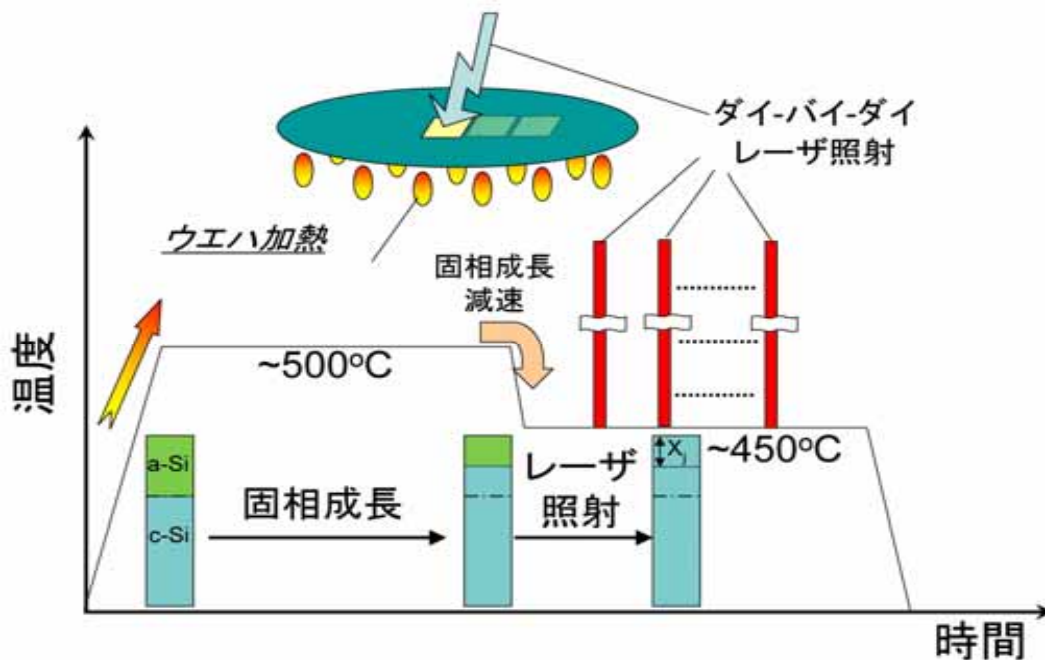
1. 三次元 ビームチャネルトランジスタ (Beam Channel Transistor)
  - ・with high current driving capability
  - aiming at applications to power control with small chip area.
2. 仕事関数制御 NiSi ゲート MOSデバイス
  - ・NiSi workfunction tuning method by Sb pre-doping to poly-Si before silicidation
3. High-k 絶縁膜形成 原子層成長(ALD)技術
  - ・Si-nitride/SiO<sub>2</sub> stack gate dielectrics for future scaled DRAMs.
  - ・Enhanced reliability in NBTI was achieved.



# 部分溶融レーザーアニール(PMLA)法の提案



極浅低抵抗接合形成に適した新しいレーザーアニール法、部分溶融レーザーアニール法(Partial Melt Laser Anneal)を提案。低温固相成長を組み合わせることで、Siの極く浅い表面付近のみを溶融させることが特徴。

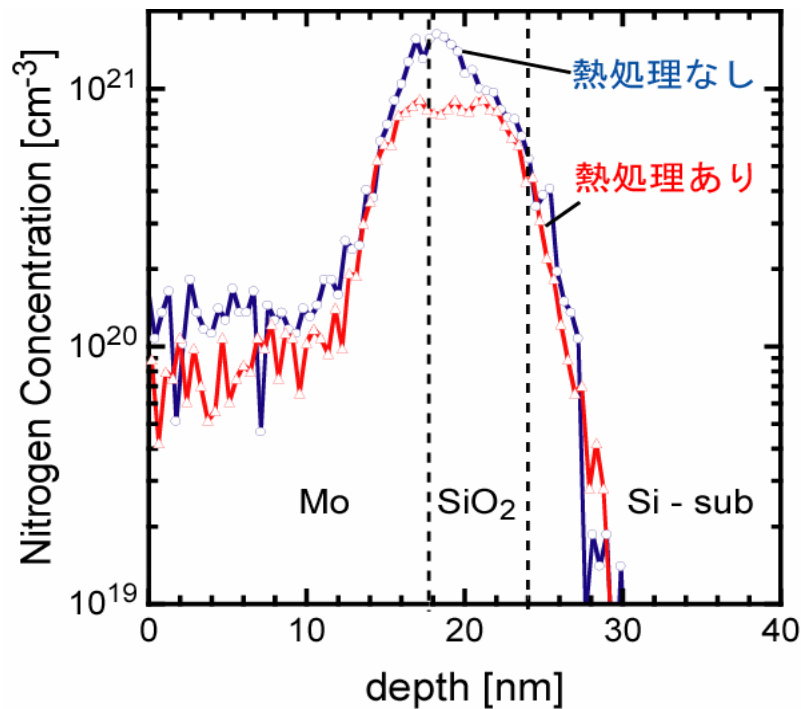


シート抵抗と接合深さのベンチマークで世界最高水準を達成。

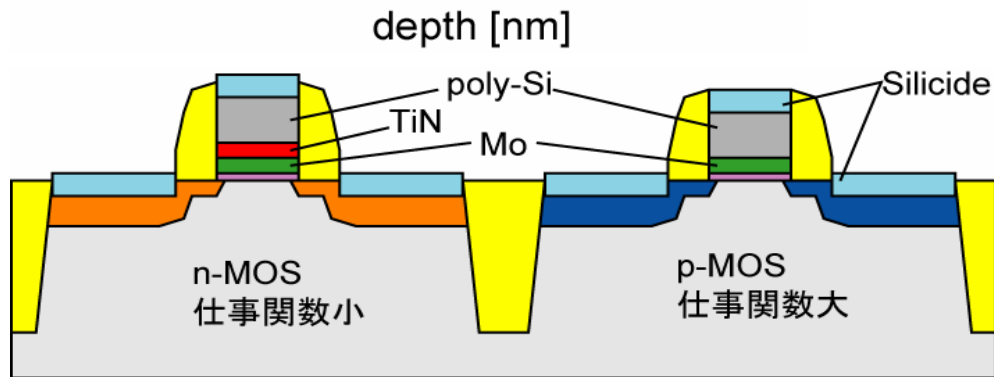
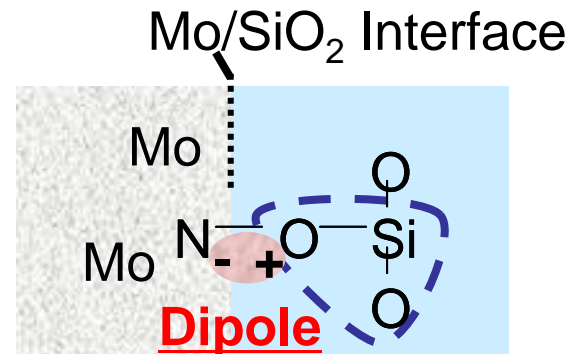
国際会議招待講演2回([10,18])

# CMOSデバイスのためのMoゲート仕事関数変調の研究

Mo上に堆積させたTiNからNを固相拡散させMoの仕事関数変調させる手法を初めてデバイスに適用。



仕事関数変調が界面にパイルアップしたNによることを明らかに(左上図青線)。→ 電気陰性度差に基づく双極子形成モデルを提案。国際会議[8]で発表



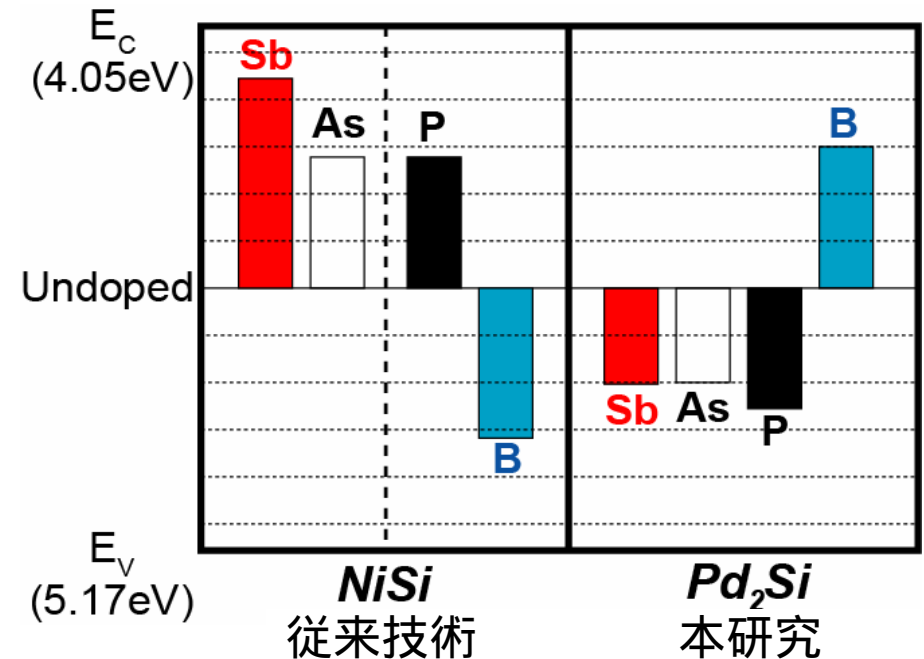
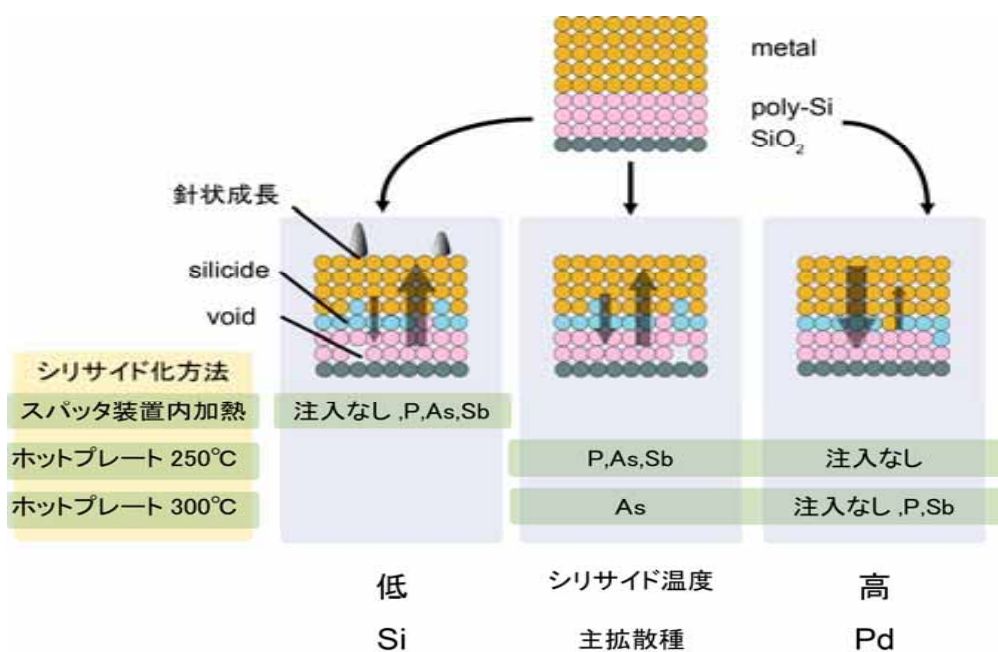
しかし、Nのパイルアップがデバイス製作時の熱処理中に減少する問題を発見(左上図赤線)

→ 対策プロセス・デバイス構造を提案

(日・米 特許出願済、国際会議[16]で発表、2006年4月国際会議招待講演予定)

# 新しいメタルゲート材料Pd<sub>2</sub>Siの研究

次世代のMOSデバイスへの採用が期待されているフルシリサイドゲート構造(現在のポリシリコンをシリサイドで置き換える構造)のための新しい材料を研究。Pd<sub>2</sub>Siは従来のNiSiに比べ、低温で形成可能であり、且つ低ストレスという特長を有す。



良質のPd<sub>2</sub>Si膜を得るためには、シリサイド化時のSiの拡散を抑えることが重要であることを解明。国際会議[22]で発表。

不純物導入による仕事関数変調が従来のNiSiと同等程度可能であることを実証。(国際会議投稿中)

21世紀COE最終年度はMOSFETへ適用し素子性能を評価予定。

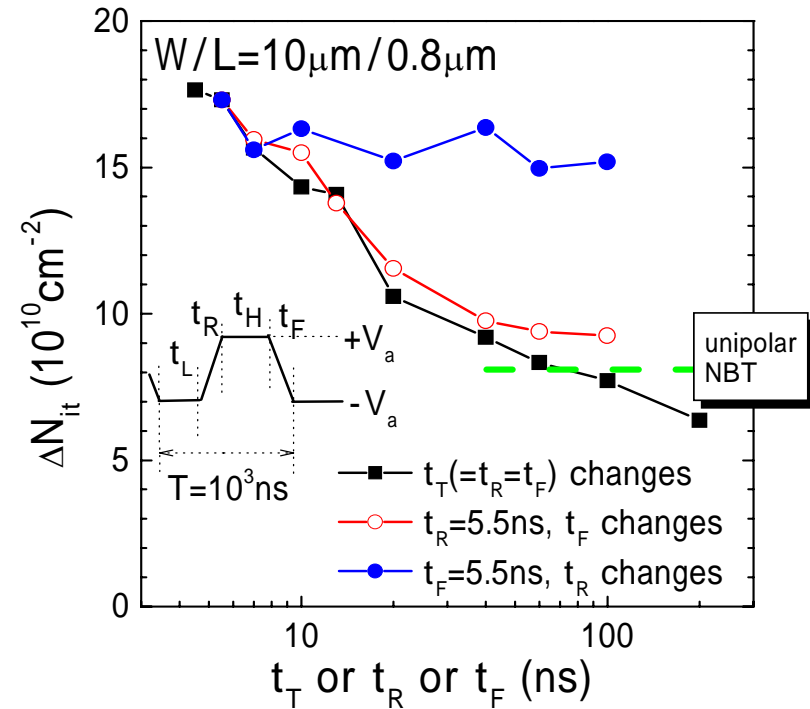
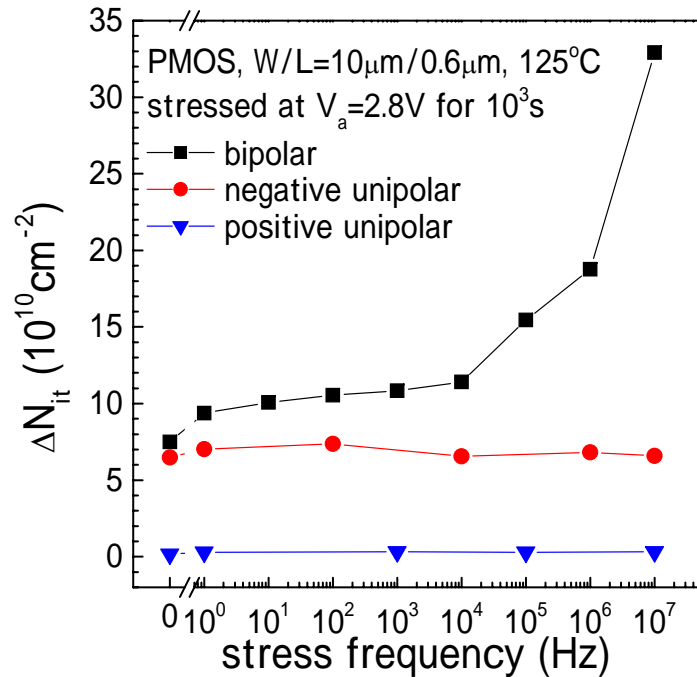
# 新構造デバイス・微細化基盤技術

1. 三次元 ビームチャネルトランジスタ (Beam Channel Transistor)
  - ・with high current driving capability
  - aiming at applications to power control with small chip area.
2. 仕事関数制御 NiSi ゲート MOSデバイス
  - ・NiSi workfunction tuning method by Sb pre-doping to poly-Si before silicidation
3. High-k 絶縁膜形成 原子層成長(ALD)技術
  - ・Si-nitride/SiO<sub>2</sub> stack gate dielectrics for future scaled DRAMs.
  - ・Enhanced reliability in NBTI was achieved.

# 微細MOSのための高信頼性ゲート絶縁膜の開発

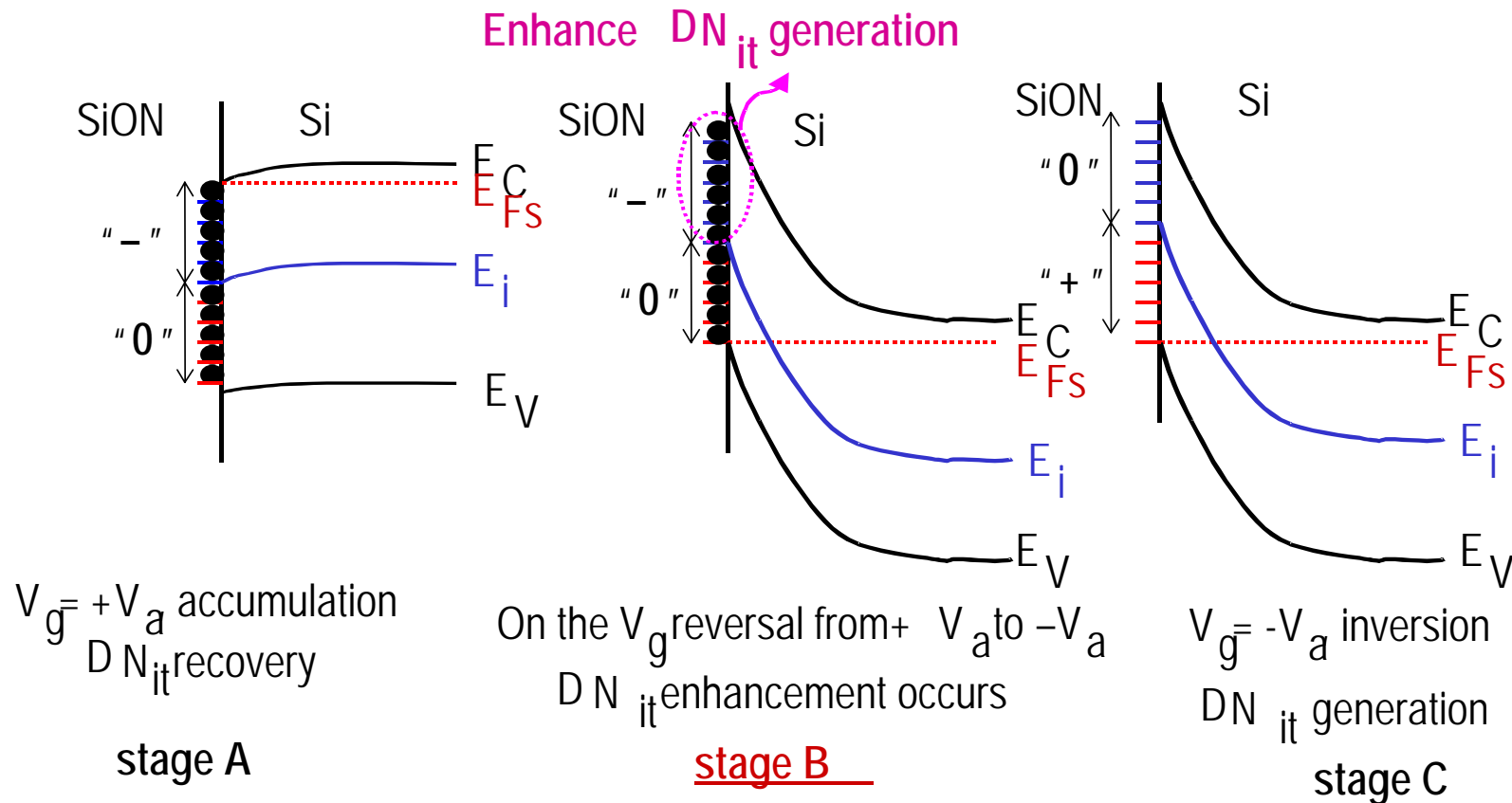
ダイナミックバイポーラパルスストレスによる窒化酸化膜ゲート絶縁膜における界面トラップ生成

微細MOSFET適用のために、SiONゲート絶縁膜の信頼性を調べ、新知見を得た。



プラズマ窒化酸化膜ゲート絶縁膜を用いた pMOSFETのダイナミック電圧ストレス下界面トラップ生成量。  
10 $^4$  Hz以上の周波数領域において、周波数の増加に伴う界面トラップの急激な増加が観測

界面トラップ生成量に対するバイポーラパルス電圧ストレスの立ち上がり・立下り時間依存性。界面トラップ生成量は、立下り時間にのみ依存



- ・高周波バイポーラストレスにおける著しい界面トラップの増加は、界面におけるトラップ電子がゲート電圧 $V_g$ の急激な正から負への変化に追従できない事により生じる。
- ・追従できない電子は過渡的にゲート電界と同じ向きの内蔵電界を作りSi-Hボンドの解離を促す。

IEEE Electron Device Letters,  
Vol. 26, No.3, pp. 216-218 (2005)

IEEE Electron Device Letters,  
Vol. 26, No.6, pp. 387-389 (2005)

IEEE Electron Device Letters,  
Vol. 26, No.9, pp. 658-660 (2005)

# 光電融合デバイスと量子デバイス技術

## 集積化光インタコネクションのための光機能素子（横山G）

- ・屈折率電界変調型リング共振器光スイッチで速度リミットを解決
- ・電気光学(EO) 材料, 磁気光学 (MO) 材料を用いてSiに集積化
- ・光電融合プロトタイプを試作, 実証

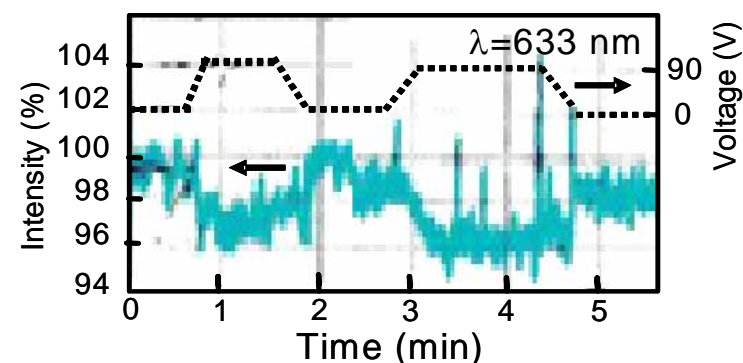
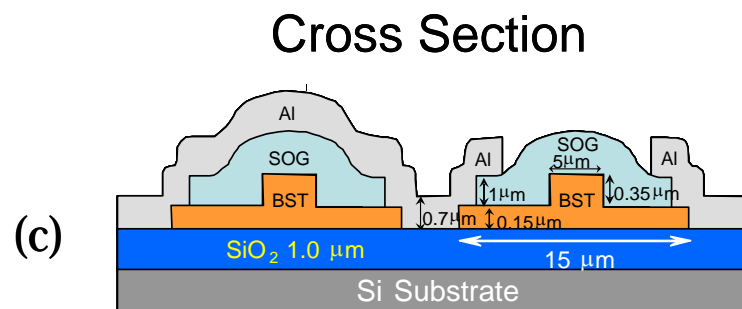
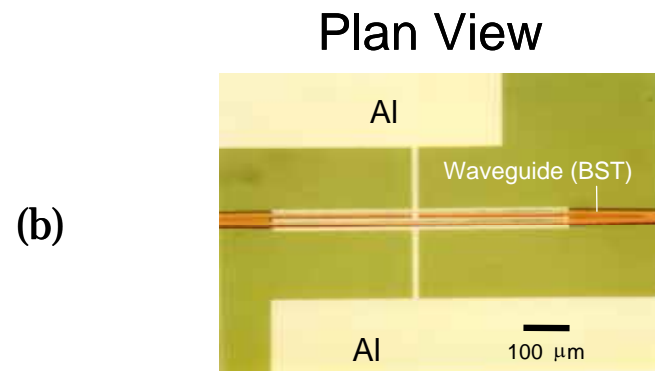
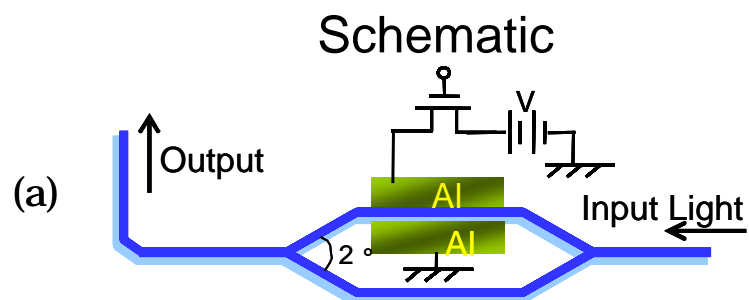
## 量子ドットを有する浮遊ゲート機能デバイス

- ・超高感度光センサー(小数フォトンの検出と小数電子の輸送)
- ・光入力多値メモリ、スイッチの室温動作
- ・量子ドットのサイズ制御性, ドットの電子状態の制御

## 光応答によるスイッチ・メモリ動作の基礎研究

- ・C-V 特性の測定 光照射による変位電流の測定
- ・電子注入および放出による電圧電流特性のヒステリシス

# 初めて電気光学材料(Ba,Sr)TiO<sub>3</sub>を用いた モノリシックマッハツェンダー光スイッチの動作に成功



- 従来の電気光学材料(主にLiNbO<sub>3</sub>が使用される)光スイッチは、引き上げ単結晶材料を用いたものが主流で、非常に高価で、集積化も困難であった。
- 今回開発した光スイッチは、メモリデバイス用に研究されていた(Ba,Sr)TiO<sub>3</sub>を用いて、Si基板上に形成したもので、Si基板上に高集積化できる技術である。
- 変調特性は、現状では4%と低いが、今後、膜の結晶性を向上させ、小型のリング共振器型の光スイッチを形成して実用化にもっていきたい。

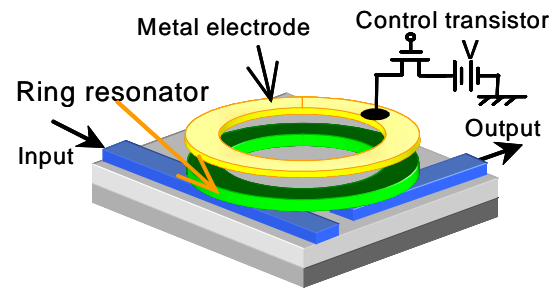
国際会議発表2005SSDM、投稿中Appl. Phys. Lett.



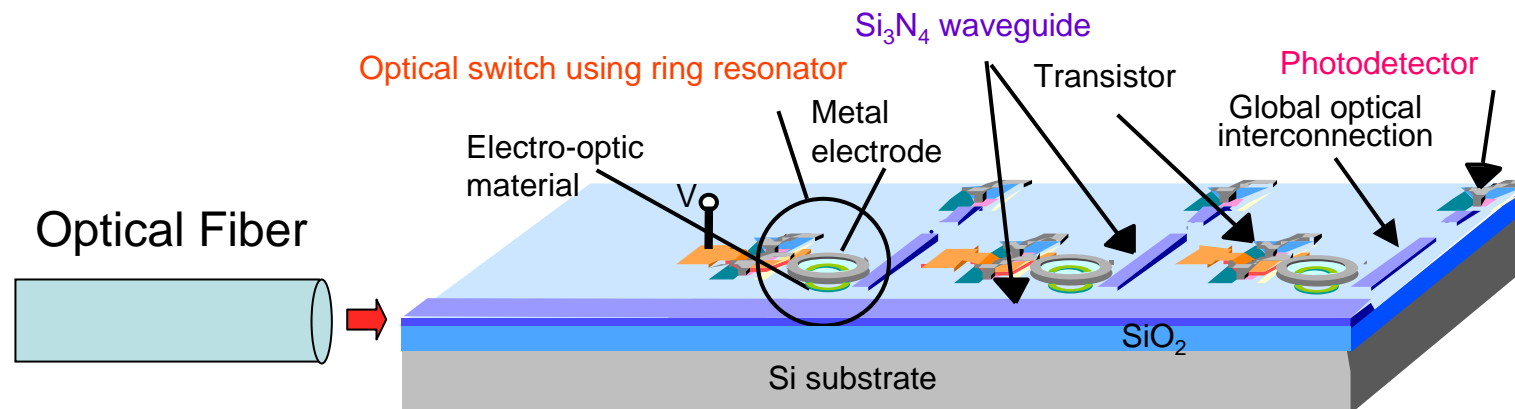
# 今後1年間の計画

1. (Ba,Sr)TiO<sub>3</sub>を膜の結晶性を向上させ、実用的な光変調効率を得る。ーバッファ層(MgO等)の挿入により結晶性を改善

2. リング共振器型光スイッチを試作・動作確認



3. 光変調素子、フォトディテクタ、光導波路を集積した光配線集積回路プロトタイプを試作と動作実証



# 光電融合デバイスと量子デバイス技術

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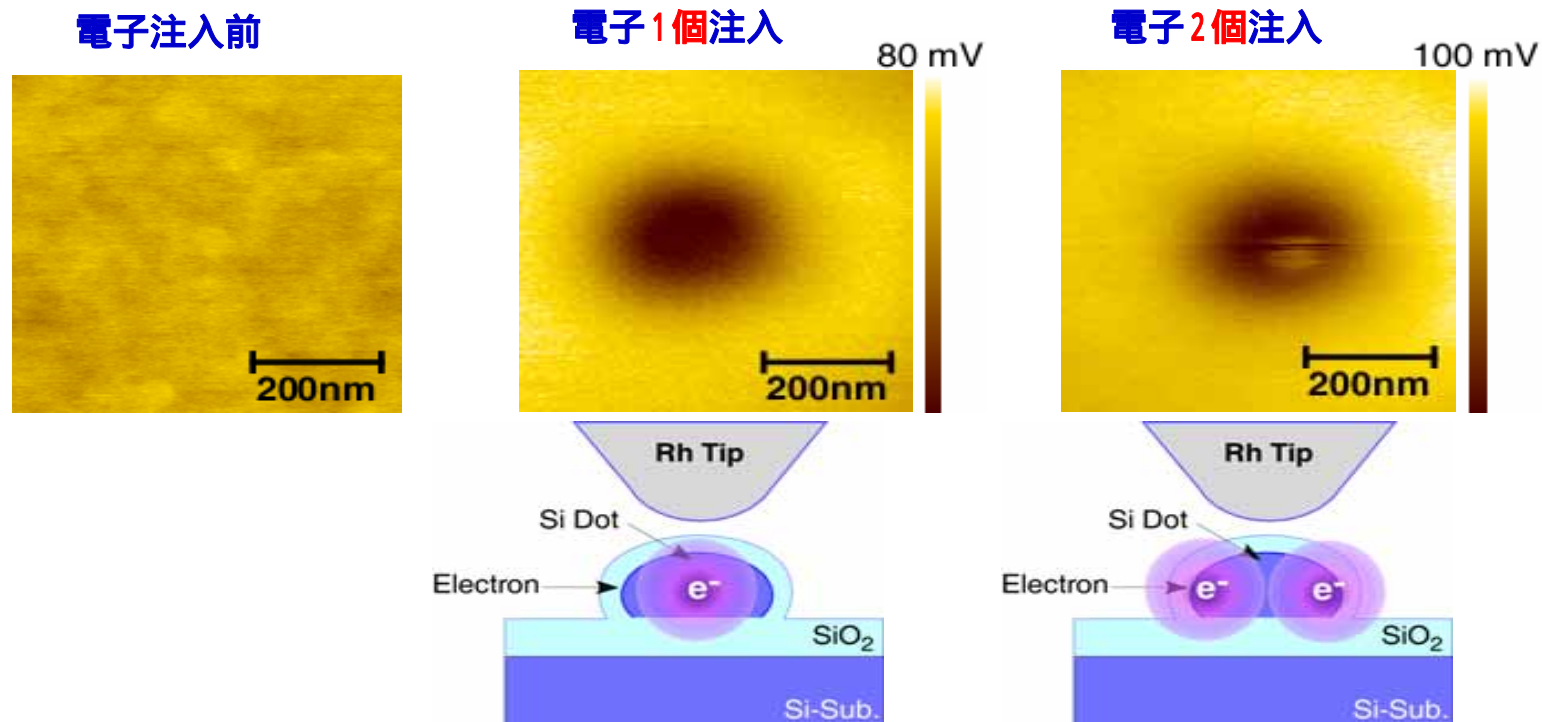
## 光応答によるスイッチ・メモリ動作の基礎研究

- ・C-V 特性の測定 光照射による変位電流の測定
- ・電子注入および放出による電圧電流特性のヒステリシス

# 量子ドットへの電荷注入と帯電状態評価

1つの量子ドットに注入された2個の電子間のクーロン反発によって生じるドーナツ状の特徴的表面電位の測定に成功した 電子1個の注入・放出による量子ドットの帯電状態変化の直接観察技術を確立

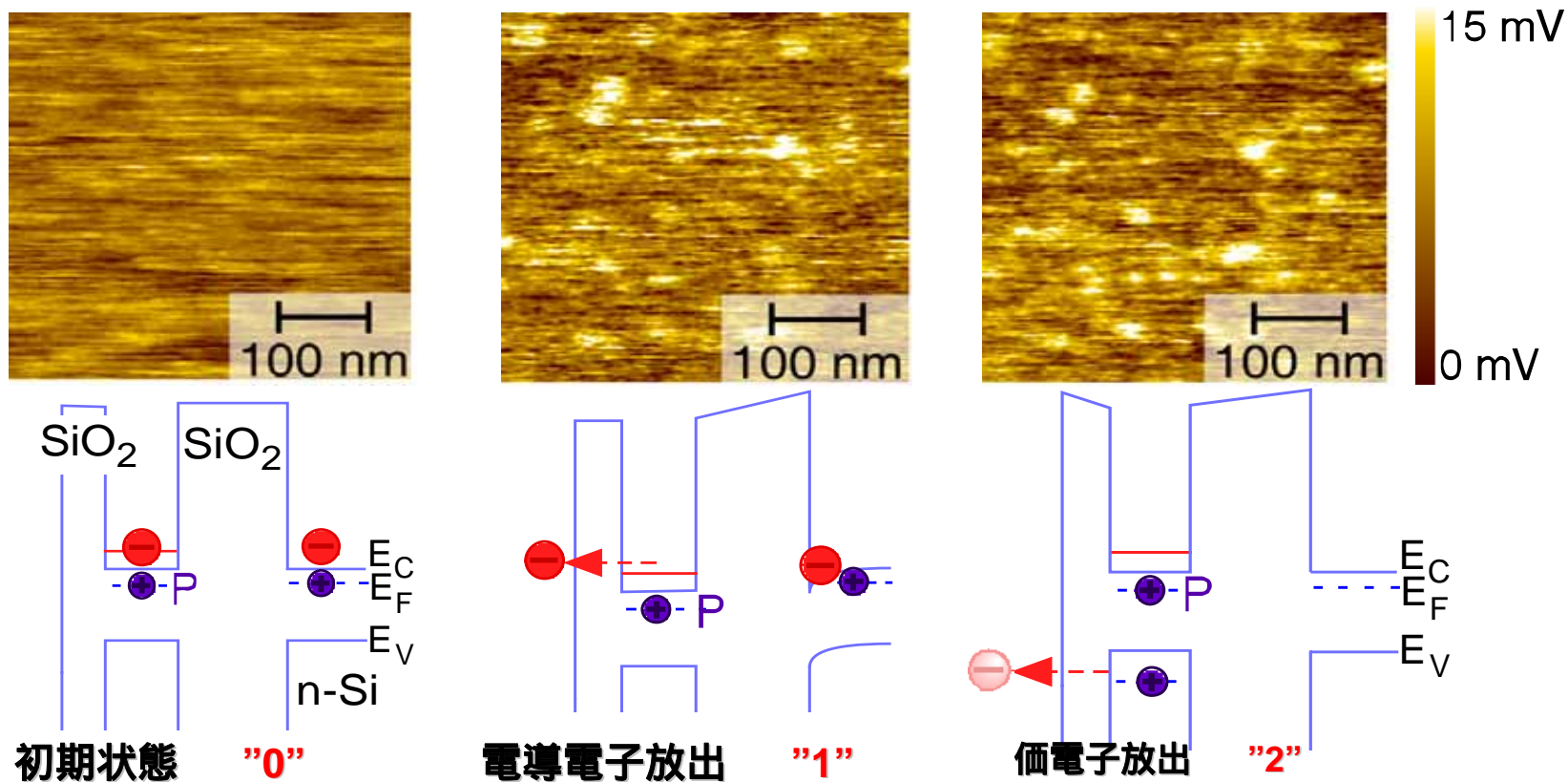
・導電性AFM/KFMにより評価したSi量子ドットの表面電位像



# ドーピングによるSi量子ドットの価電子制御

Si量子ドットへのPおよびBドーピングにより低電圧多段階電子注入・放出動作を確認した 低電圧動作多値メモリに必要な価電子制御技術を確立

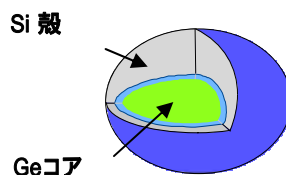
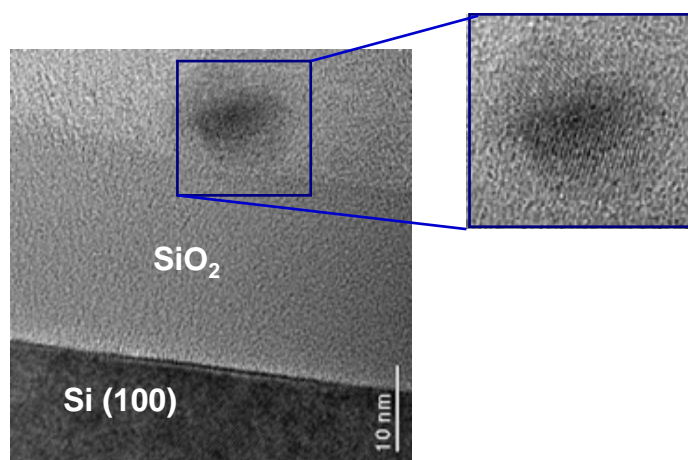
・導電性AFM/KFMにより評価したSi量子ドットの表面電位像



## Geコアを有するSi量子ドット(擬似スーパーアトム構造)の帯電状態評価

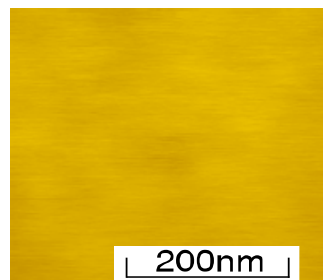
Geコアを有するSi量子ドット表面電位の測定から、正孔はGeコアに、電子はSi殻に閉じ込められることがわかった  
擬似スーパーアトム構造による受発光デバイス実現の可能性を検証できた

### Geコアを有するSi量子ドットの断面TEM像

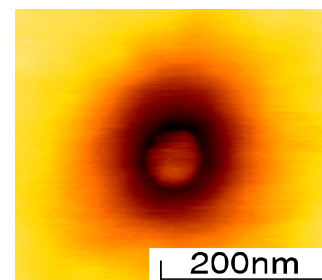


### Geコアを有するSi量子ドットの表面電位像

電子注入前



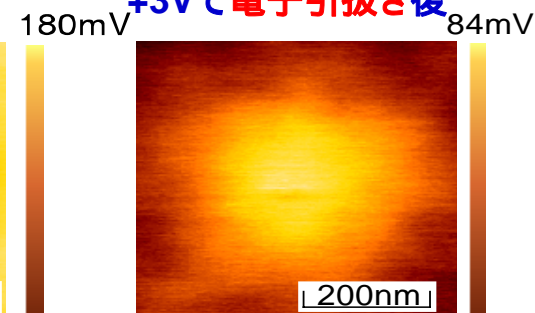
-3Vで電子注入後



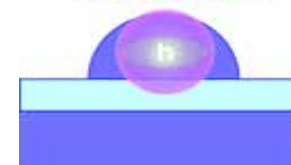
電子帯電モデル



+3Vで電子引抜き後



正孔帯電モデル

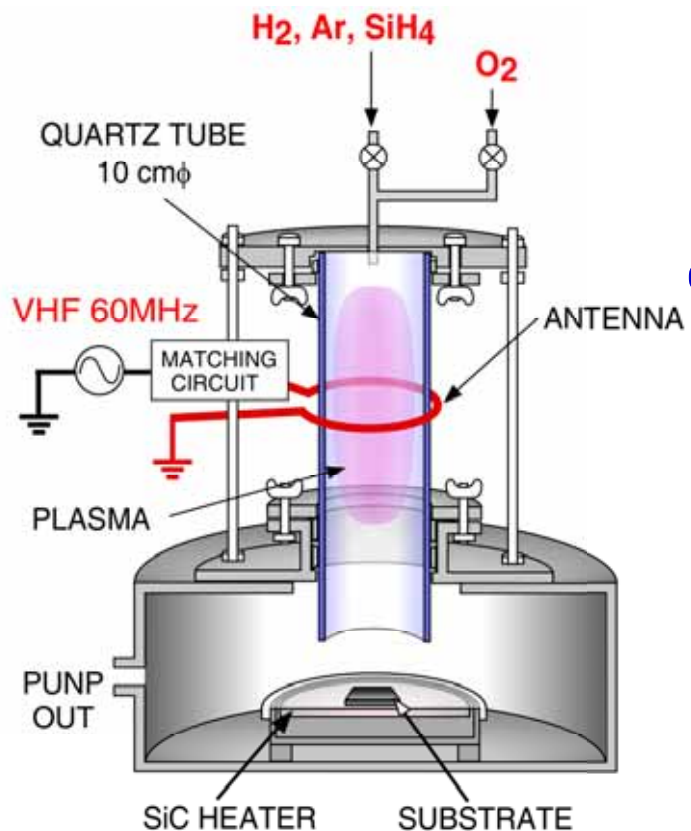


# Si量子ドット積層構造の作製と帯電状態評価

## ドライプロセスによるSi量子ドット積層構造の作製

リモートプラズマおよびLPCVD法の組み合わせにより、真空一貫プロセスでSi量子ドット積層構造の作製に成功 光入力メモリや、高感度光センサ、発光デバイス実現の礎となる Si量子ドット積層構造作製技術を確立

・Si量子ドット積層構造作製装置とプロセスフロー



・Si量子ドット積層構造の概略図と作製した積層構造の断面TEM像

基板 : n-Si(100)

酸化

~ 4.2 nm-thick SiO<sub>2</sub>  
1000 °C 2% O<sub>2</sub> in N<sub>2</sub>

表面処理

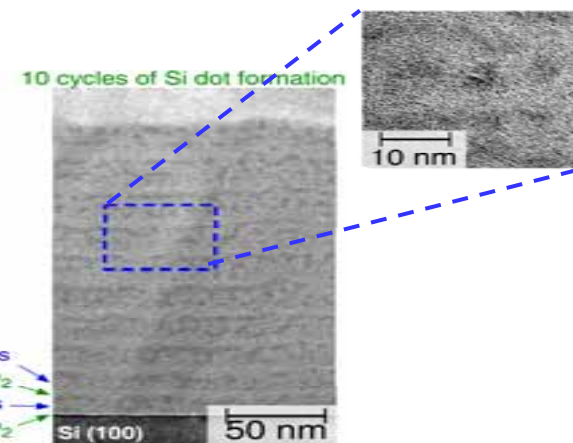
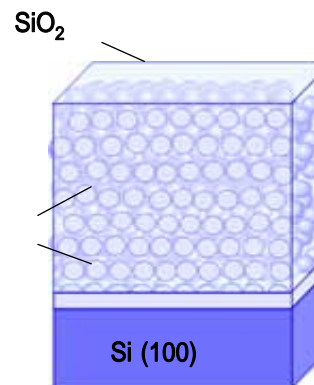
リモートAr/H<sub>2</sub>プラズマ  
Inductively - Coupled Plasma

Si-Dots 形成

SiH<sub>4</sub> - LPCVD ( 540, 560 °C )

表面酸化

リモートO<sub>2</sub>プラズマ

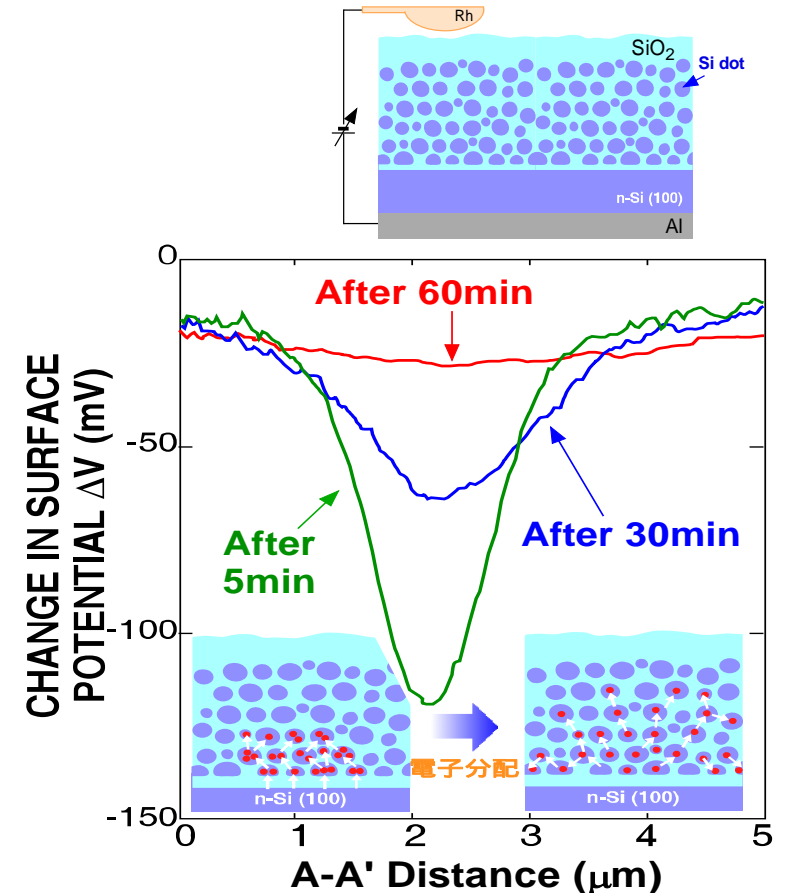
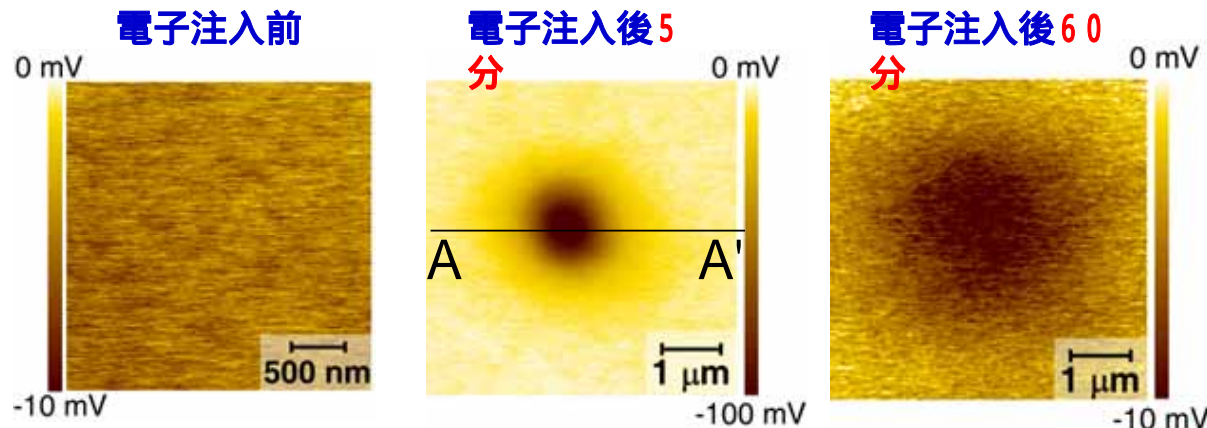


# Si量子ドット積層構造の帯電状態評価

Si量子ドット積層構造における隣接ドット間の電荷移動の直接観察に成功 量子ドット間の電荷移動を利用した光入力メモリや、高感度光センサ、発光デバイス実現の可能性を実証

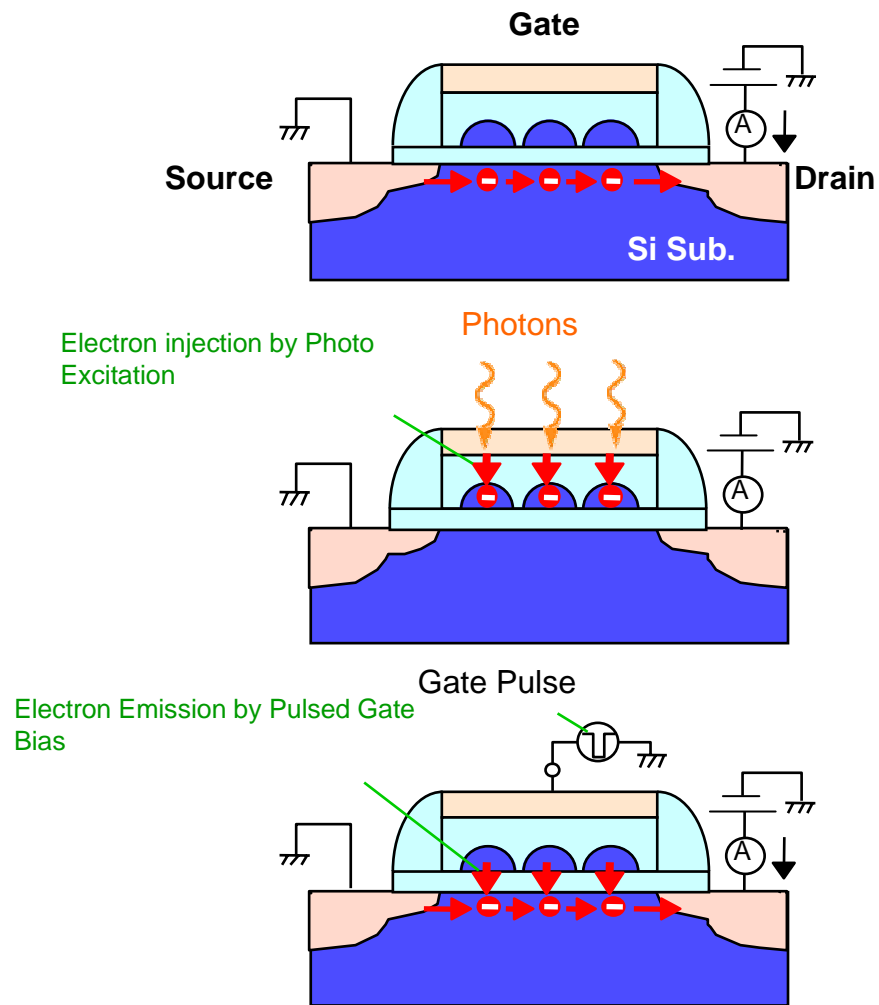
・Si量子ドット積層構造における電荷移動と表面電位経時変化

・Si量子ドット積層構造への電荷注入後の表面電位像の経時変化



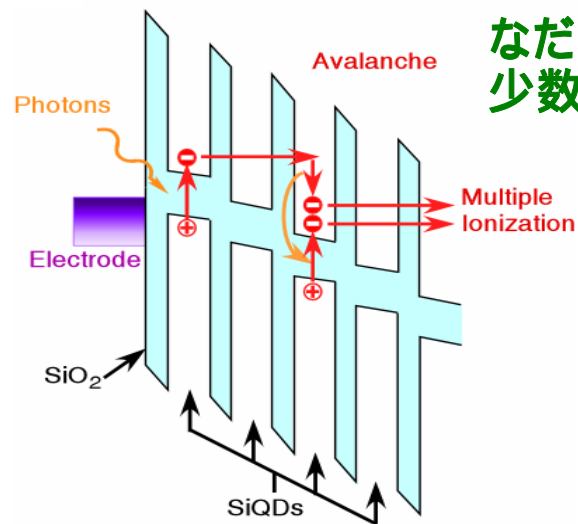
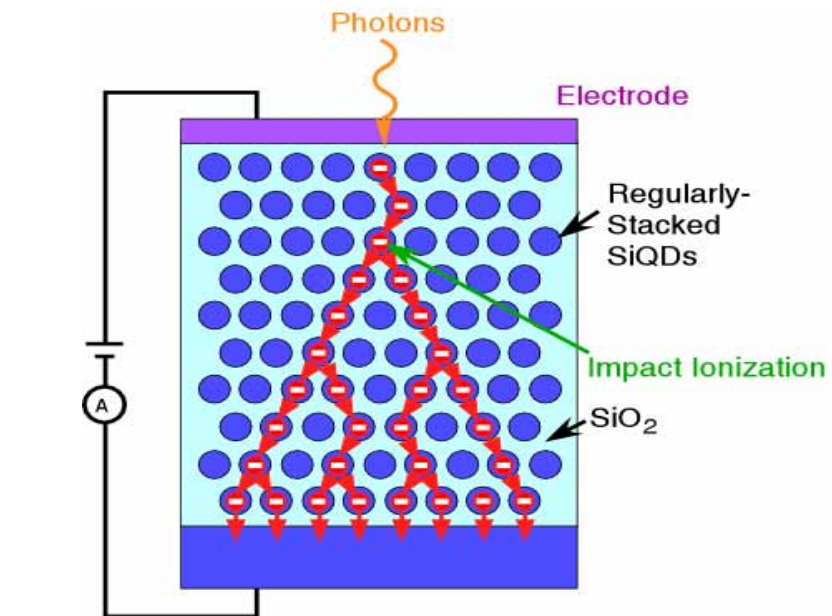
# Si量子ドットを用いた高機能デバイスの実現

## 光書き込みメモリ



光集積に不可欠なSiベースの受発光デバイスの実現

## 高感度光センサー



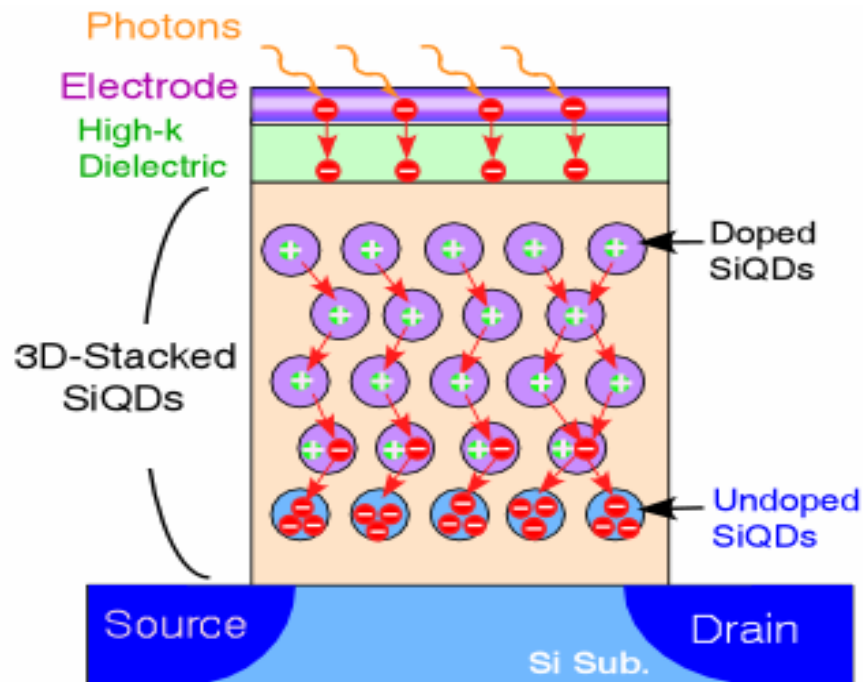
なだれ増倍による少数フォトンセンサー



# Si量子ドットを用いた高機能デバイスの実現

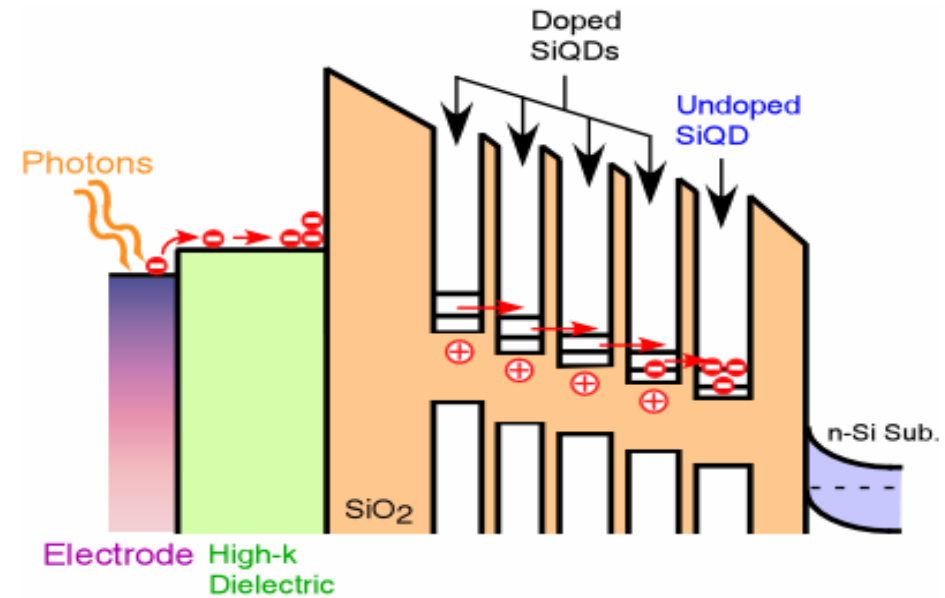
## 高機能MOSFET

### 超高感度光スイッチMOSFET



## 発光デバイス

### 量子ドットLED



光集積に不可欠なSiベースの受  
発光デバイスの実現



# 教育システム

## 広島大学大学院先端物質科学研究科 半導体集積科学専攻

高度情報社会におけるネットワーク, モバイル通信, コンピュータ, デジタル家電, ロボットなどの頭脳は半導体集積回路(LSI)で実現されている。  
将来, ナノスケールのトランジスタの原理, 構造, 製造法を開拓して, 新しいモデリングによる回路・アーキテクチャの設計方法を研究して, 未踏の高度な認識能力を持ったブレインを, 極限的な低エネルギーと小型, 軽量で実現することを目指している。

本専攻は**広島大学21世紀COE「テラビット情報ナノエレクトロニクス」**を推進する教育組織です。**ナノデバイス・システム研究センター**と協力して, 半導体集積回路の革新的なアイデアと先端研究設備を活用した実践的な研究をとおして設計から製造プロセス技術までを一貫して捉えられる視野の広い先端研究者と専門技術者の育成を目的としている。

# 半導体集積科学専攻の研究室と教員

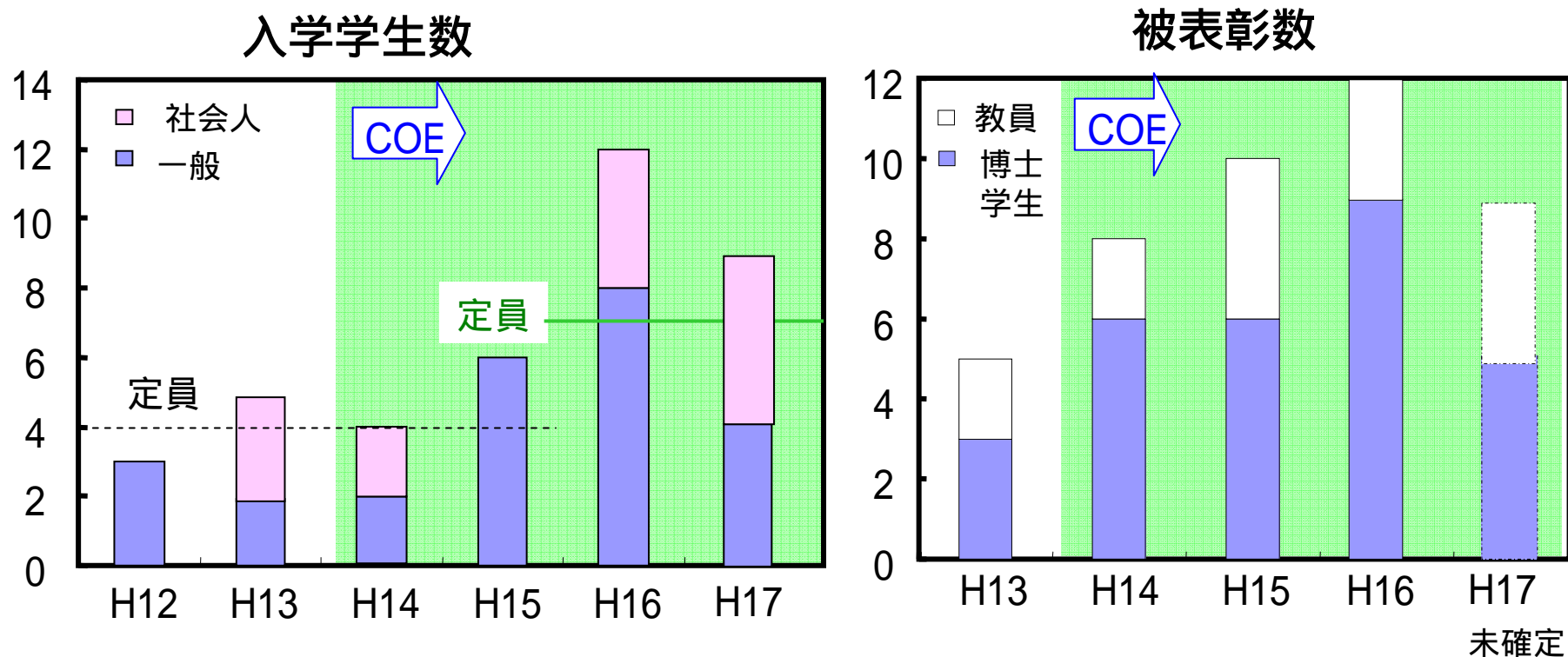
研究室	教育研究内容	担当教官（他機関経験）
量子半導体工学	半導体量子構造を利用した新機能デバイスの開発および次世代・超微細トランジスタ実現の為に材料・プロセスインテグレーション	宮崎 誠一 東 清一郎（セイコ-エフソ）
極微細デバイス工学	極限デバイスにおける基本動作原理の解明とこれに基づく電気応答シミュレーション手法の確立、及び高精度電流制御を実現する次世代デバイスの開発。	三浦 道子（シーメンス） 江崎達也（NEC）
機能集積システム工学	極限的性能の通信情報処理アナログ回路・アナデジ混載回路の設計技術、無線インタコネクトを導入した三次元集積システムの方式・設計技術、および生命体処理原理に基づくロボットのビジョンやブレインの高度認識・知能化技術	岩田 穆（NTT） 佐々木 守（熊本大）
ナノデバイス工学	LSIの高密度集積化に伴って生じた問題を解決するための極限微細デバイス技術の開発およびワイヤレス伝送技術	吉川 公磨（NEC） 芝原 健太郎（NEC）
ナノプロセス工学	極限デバイス及びフォトニックデバイスに必要な原子スケール加工技術・ナノプロセス技術	横山 新（筑波大） 中島 安理（富士通）
ナノ集積工学	極微細デバイスおよびナノ要素プロセスを有機的に組み合わせ、極限立体集積回路実現の集積技術	角南 英夫（日立）
知能集積回路工学	高速かつ低消費電力なデータアクセスとパターンマッチング機能などを有するメモリベースの柔軟な知能情報処理システム、アーキテクチャ、及びLSI回路技術	マタウシュ H. J. （シーメンス） 小出 哲士（東大VDEC）

# 半導体集積科学専攻授業科目

必修科目		先端物質科学講究 先端物質科学特別講義 科学技術英語表現法	10単位 2単位 2単位
選択必修科目	概論科目	基礎物理概論 バイオテクノロジー概論 エレクトロニクス概論 2	1科目2単位
	実習、演習	集積回路・プロセス演習 インターン(企業派遣研修)	1科目2単位
選択科目	1. 材料・デバイス科目	半導体物性工学 電子デバイス物理 半導体シミュレーション工学 化合物半導体デバイス	1-4分類の 3分類以上から 6科目 12単位を取得
	2. 集積化技術科目	LSI集積化学 半導体メモリ 集積化情報伝送工学	
	3. システム・回路設計科目	システムLSI設計 アナログ集積回路 知能集積回路 マイクロコンピュータ設計	
	4. 横断科目	集積システム信頼性 光電融合システム 分子・バイオデバイス	

# 博士課程教育の充実

## 1. 博士課程後期学生の数と質の向上



## 2. 進路の見通し

実績: 半導体企業:40%, ポスドク研究員40%, 公的研究機関10%

見通し: 半導体企業への就職は伸びることは確実と思われる

大学のポストの確保が課題. 組織再編による確保を目指す.

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欧米と決戦

# 広島大の回路特性予測方法 世界標準最終候補に



三浦道子教授

広島大学院先端物質科学研究科などが共同開発した高性能集積回路の特性予測の方法が、世界標準モデルの最終候補に選ばれ今秋、欧米グループの一騎打ちに臨む。支援強化のため広島大は「HISIM(ハイシム)研究センター」の設置を、二十八日に広島市で開い

た経営協議会と役員会で決めた。

回路特性の予測方法は「トランジスタモデル」と呼ばれる計算式の集合体。億単位のトランジスタを組み込む回路設計の際に、電圧に対するトランジスタの応答をあらかじめ解析するソフト「回路シミュレーター」の心臓部にあたる。世界標準に選ばれば「回路シミュレーター」を通じ、あらゆるトランジスタ利用製品の開発の根幹を、広島大方式が担うことになる。

一九九六年に米国カリフォルニア大のモデルが初めて世界標準に選ばれたが近年、トランジスタの高度化で精度が落ちるなどの問題が出てきた。

同研究科は、日本の半導体企業十一社でつくる半導体理工学研究センターと二〇〇一年に高精度モデルを共同開発。正確な方法を確立した。

○三年に世界の主な半導体関連企業二十七社でつくる協議会が○三年から次世代モデル選考を開始。一次選考を通過した四つの中から広島大などのモデルと、米国ベンシールベニア州立大などのモデルが今春、同じ票数で二次をパスした。ハイジ

△研究センターは七月一日に設置し、秋に向けてモデルの検証や改良などに取り組む。同研究科の三浦道子教授は「モデルなしにトランジスタを使う製品は作れない。世界標準となれるよう改良を続けたい」と話している。

# 広島大のハイジム 世界標準モデルならず

ナノテク時代に欠かせない半導体回路の特性予測ソフトとして、次世代世界標準の最終候補に残っていた広島大大学院先端物質科学研究科などの

「HiSiM(ハイジム)」が、欧米グループとの一騎打ちにわずかの差で敗れた。

同研究科に五日までに入った連絡によると、世

界の主な半導体関連企業でつくる協議会が十一月末に最終投票し、十七対十四だった。投票したのはアジア六社、欧米二十五社と地域差があった中、最後まで高評価を得ていたという。同大ハイジム研究センター長で同研究科の三浦道子教授は「世界トップなのは明らか。今後も検証、開発を重ねたい」と話している。

ハイジムは、億単位のトランジスタを組み込む回路設計時の特性予測に必要な「トランジスタモデル」と呼ばれる計算式の集合体。同研究科と日本の半導体企業十一社でつくる半導体理工学研究

センターが二〇〇一年に共同開発。〇三年から始まった世界標準選考で、米国ベンシルベニア州立大などの開発モデルとともに、二次選考を通過していた。(岡田浩平)

# LSI設計計算式開発

広大大学院「世界標準」選考会で評価  
グループ

広島大大学院先端物質材料開発、世界の主要な半導体科学研究科の三浦道子教授 企業でつくる協議会が選考(極微細デバイス工学)らする次世代世界標準モデルの研究グループが、コンピュータなどの頭脳になる大規模集積回路(LSI)の設計に必要な計算式「HiSiM(ハイジム)」を、たて平応えを感じている。

計算式は「トランジスタモデル」とも呼ばれ、1998年から、国内の大手半導体メーカー11社でつくる半導体理工学研究センター(STARC、横浜市)と共同開発した。

三浦教授によると、数億

個のトランジスタなどで構成するLSIを設計する際、機能しやすいたランジスタや配線などの並び方を効率よく計算。96年に選ばれた現在の世界標準モデルでは4日間かかるが、半日に短縮されるという。

米国企業を中心にした32社で組織する同協議会が、今回の採用されなかったが、内外の個別企業から高い評価を得ている。

「HiSiM」を設け、研究への支援を強化。三浦教授は「結果は残念だが、性能を高めてさらに次の世代の世界標準を目指す」と話している。



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